

Superconducting Solenoid R&D for the Electron Cooler

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on behalf of

Superconducting Magnet Division Team

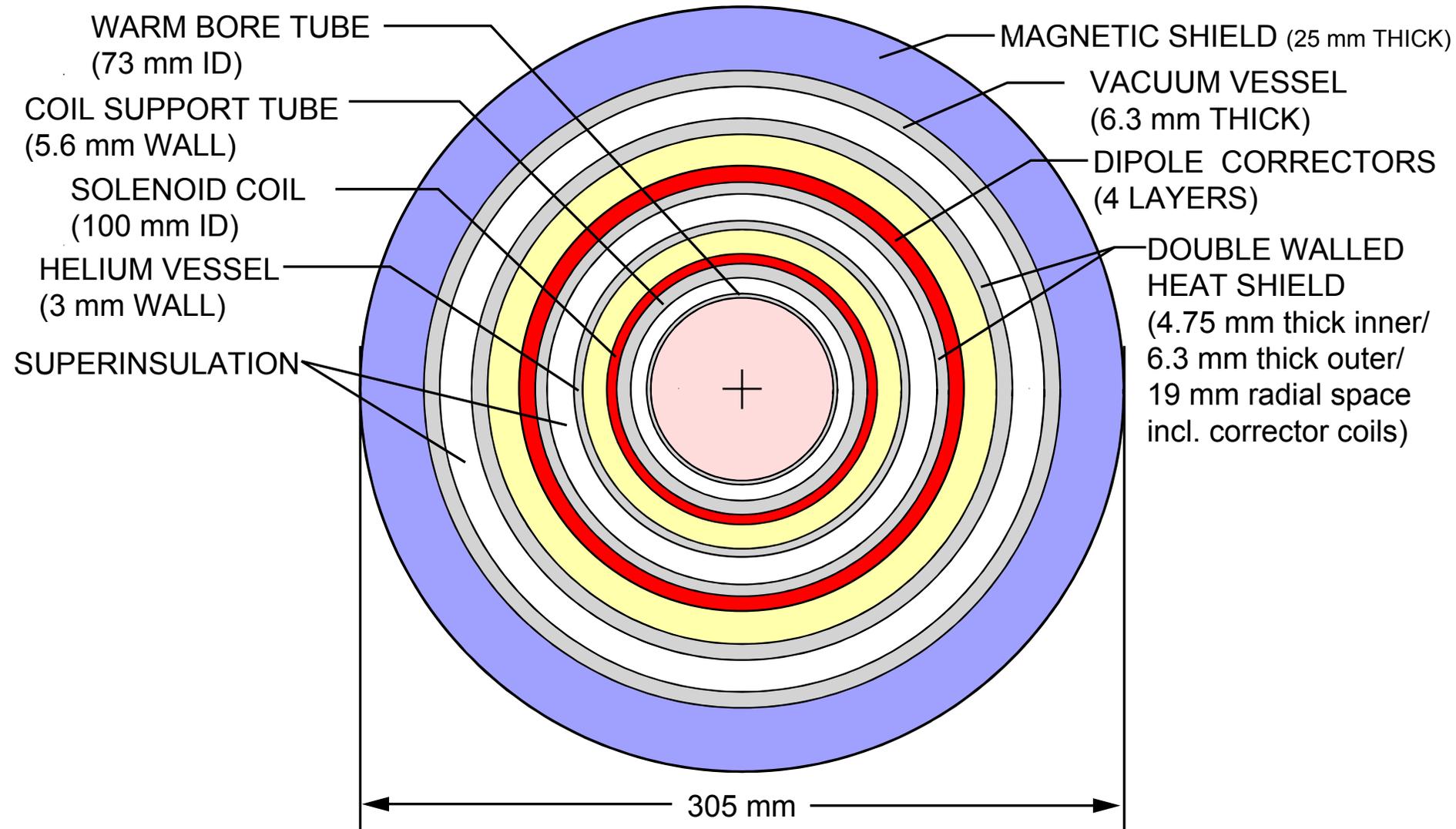
Brookhaven National Laboratory, Upton, NY 11973

CAD Machine Advisory Committee Meeting, March 10-11, 2004

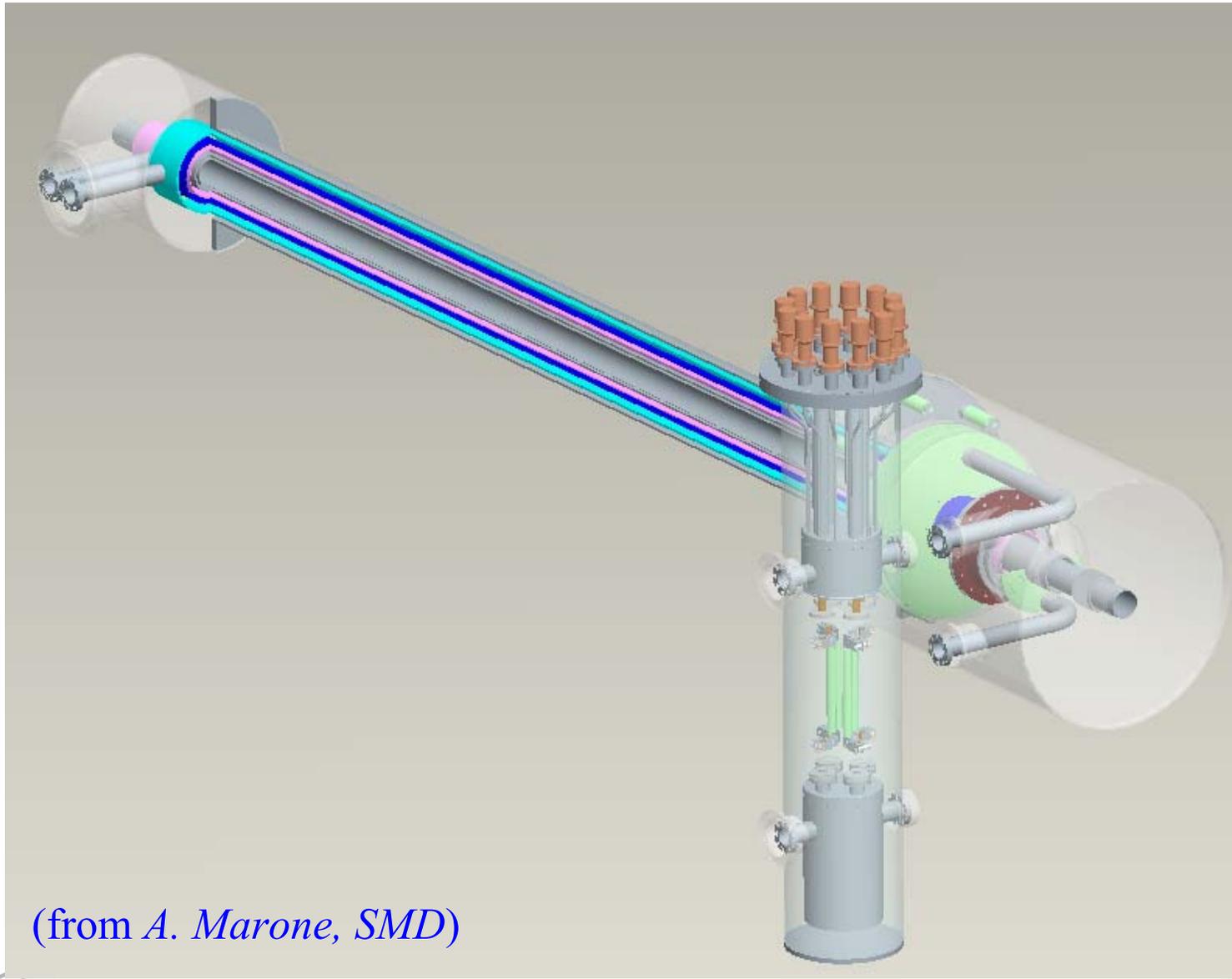
Solenoid Requirements

- 2 Tesla axial field (upgraded from initial 1 T)
- Up to 30-meter total length (in two sections)
- 100 mm coil ID (~ 89 mm *cold bore* diameter)
- $B_{\perp} / B_{axial} \leq 1 \times 10^{-5}$ (on-axis straightness):
 - ›› implies use of a dipole correction system
 - ›› significantly increases magnet complexity
 - ›› challenging measurement task
- Quadrupole triplets between solenoids

Solenoid Cross Section



Conceptual Design of Solenoid



(from *A. Marone, SMD*)

Solenoid Coil Characteristics

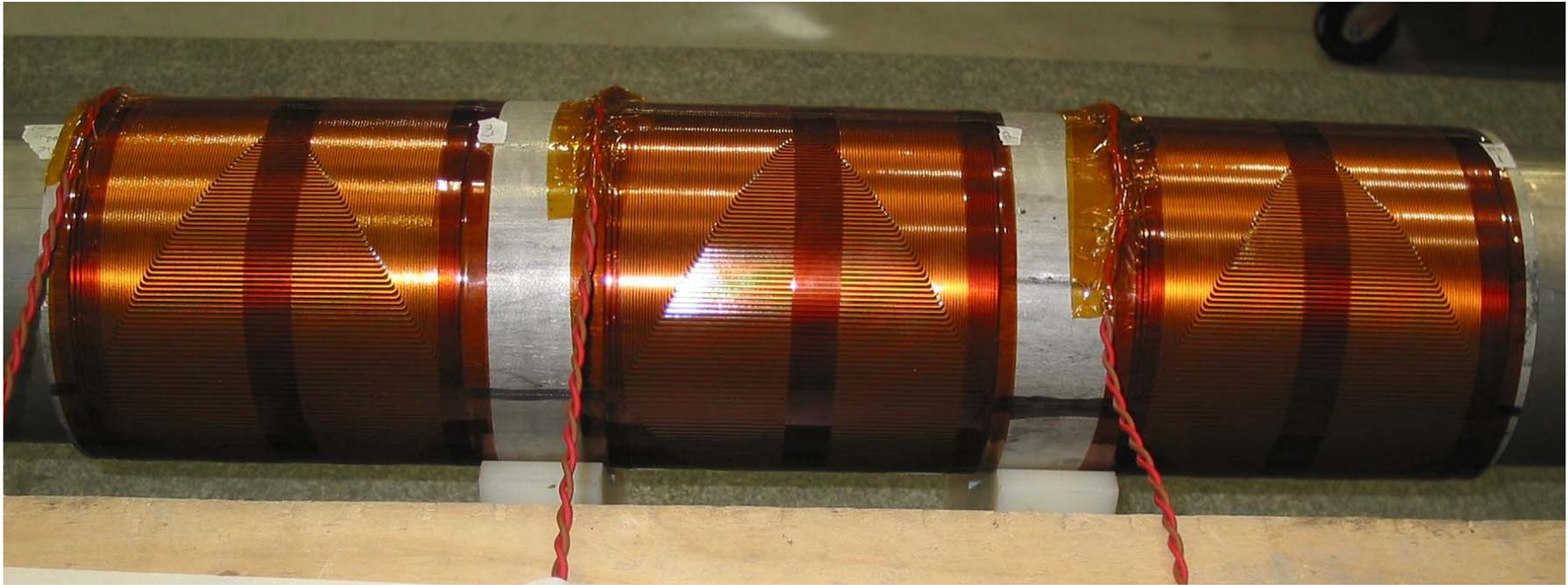
- 2.29 mm × 1.52 mm superconductor; Cu:SC = 6.88
- 4 Layers, ~ 390 turns/meter in each layer
- 2.0 Tesla at 1020 A; Conductor limit 1500A (2.9 T)
- Coil ID = 100 mm; Coil OD = 116 mm
- Inductance = 26 mH/meter; Energy = 13.5 kJ/m (2T)
- Peak hoop stress in the coil = 25.3 MPa (~ 3700 psi)
- Maximum axial force per turn = 400 N (~ 90 lbf)

A prototype coil (~2.5 m long) will be built & tested.

Dipole Correction Coils

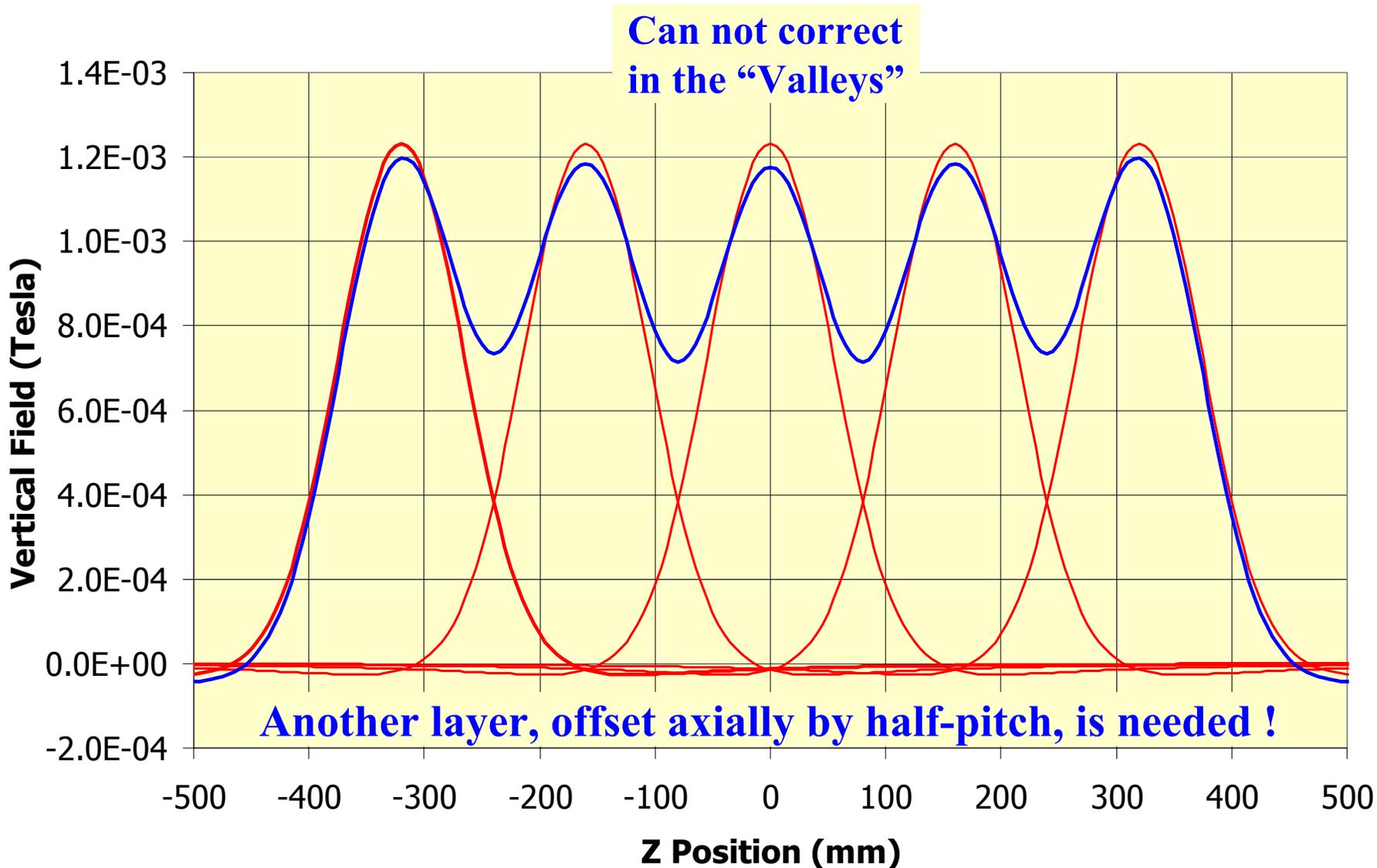
- $B_{\perp} / B_z \sim 10^{-5}$ implies a straightness of $10 \mu\text{m}$ over 1 meter length. This may not be achieved with mechanical alignment alone.
- Winding imperfections are also likely to produce transverse fields on-axis.
- Goal is to achieve as close to 1×10^{-5} as possible with construction tolerances and mechanical adjustment (expect \sim a few $\times 10^{-4}$)
- Correct the remaining errors with an array of ~ 150 mm long, printed circuit dipole correctors.
- **Two sets of correctors *per axis* are required.**

Printed Circuit Dipole Correctors



- ❑ 2 Layers of 4 oz Copper patterns; 159 mm ID, 150 mm long
- ❑ 1.25×10^{-3} Tesla central field at 2 A; $\Delta B/B \sim 10^{-3}$ at 50 mm
- ❑ Mounted on cryogenic heat shield to minimize dissipated power (approx. 190 W/m expected at full power).

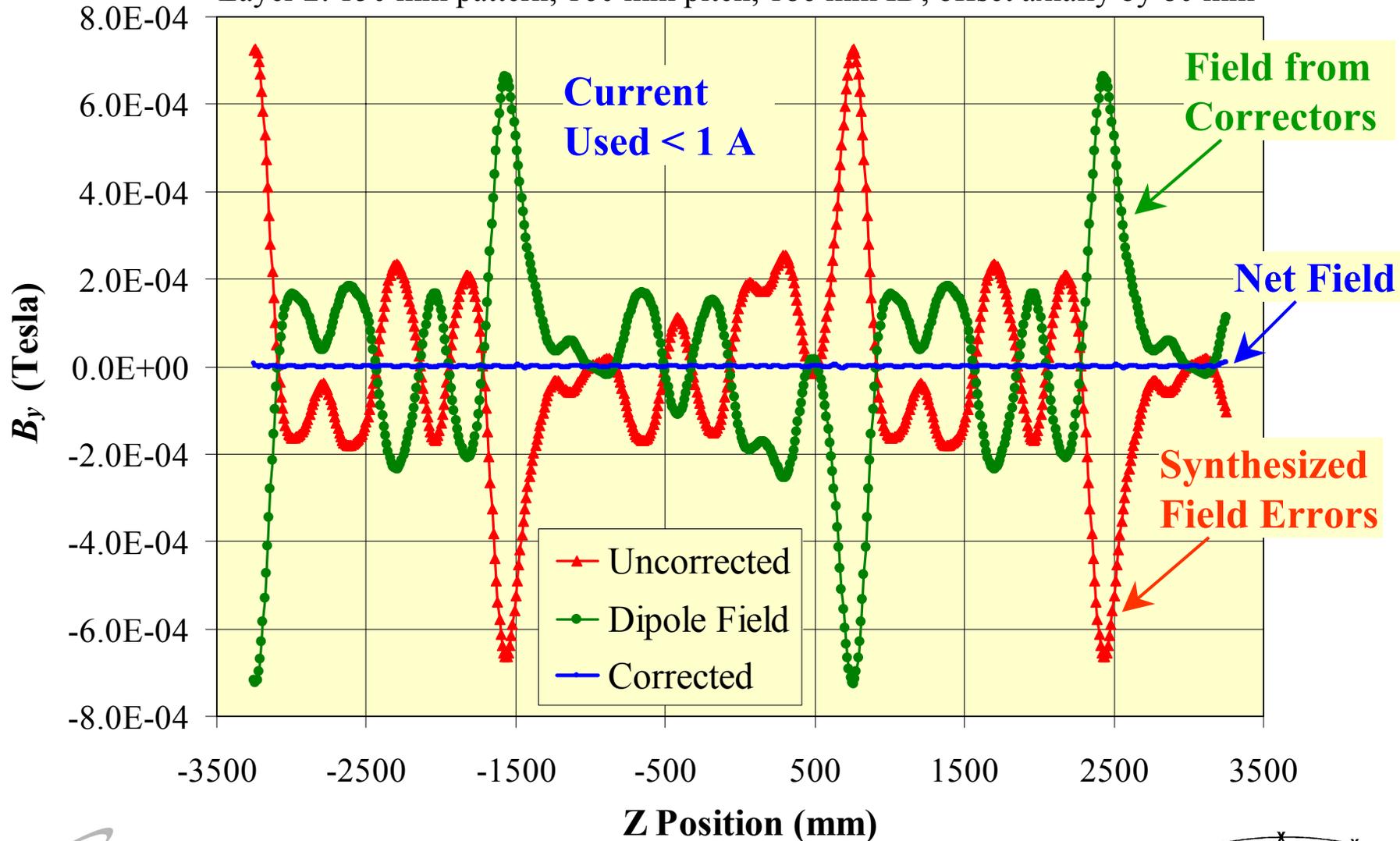
Array of 150 mm long Correctors, 160 mm apart



Simulation to Check Correction Algorithm

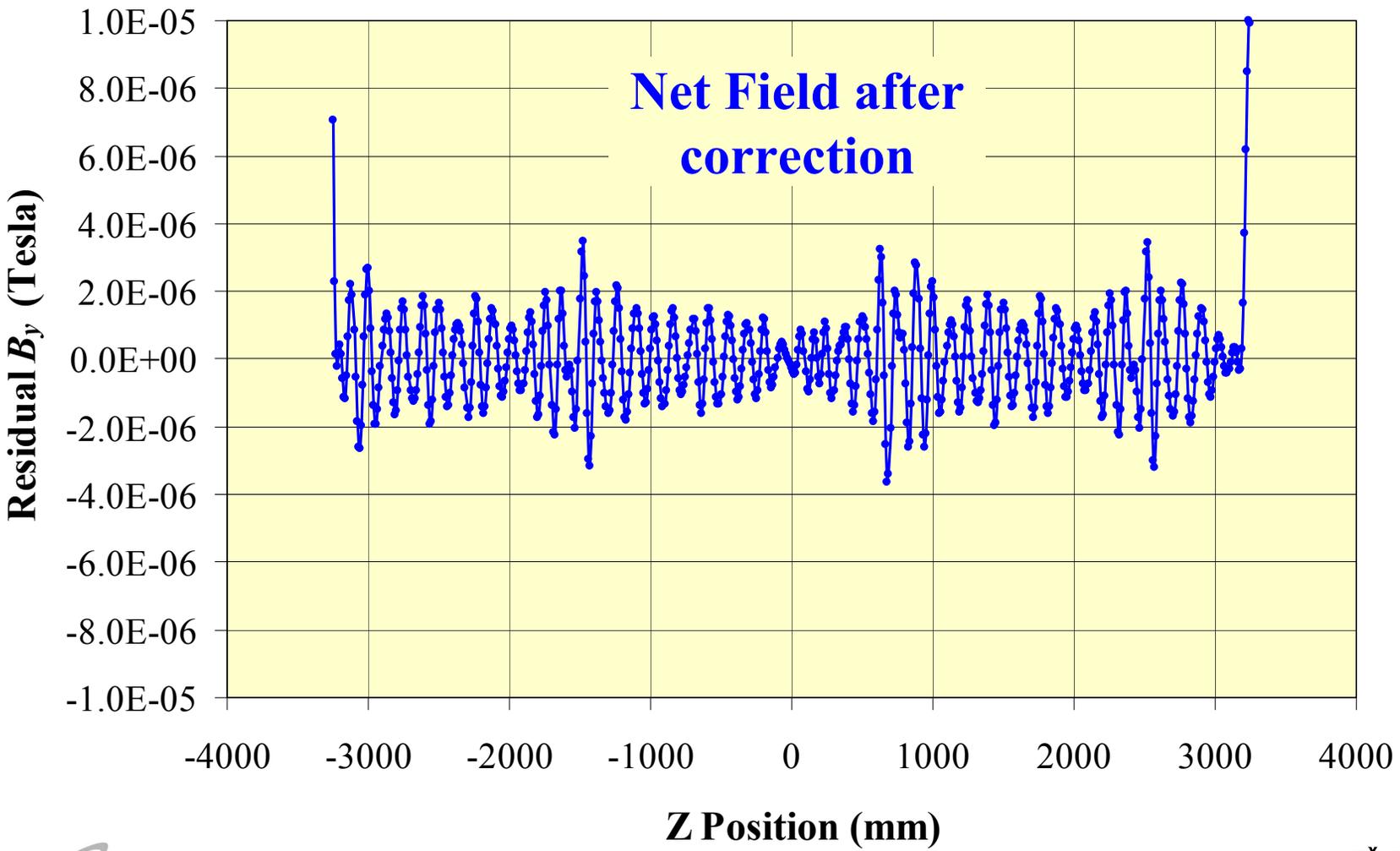
Layer 1: 150 mm pattern; 160 mm pitch; 174.8 mm ID

Layer 2: 150 mm pattern; 160 mm pitch; 186 mm ID, offset axially by 80 mm



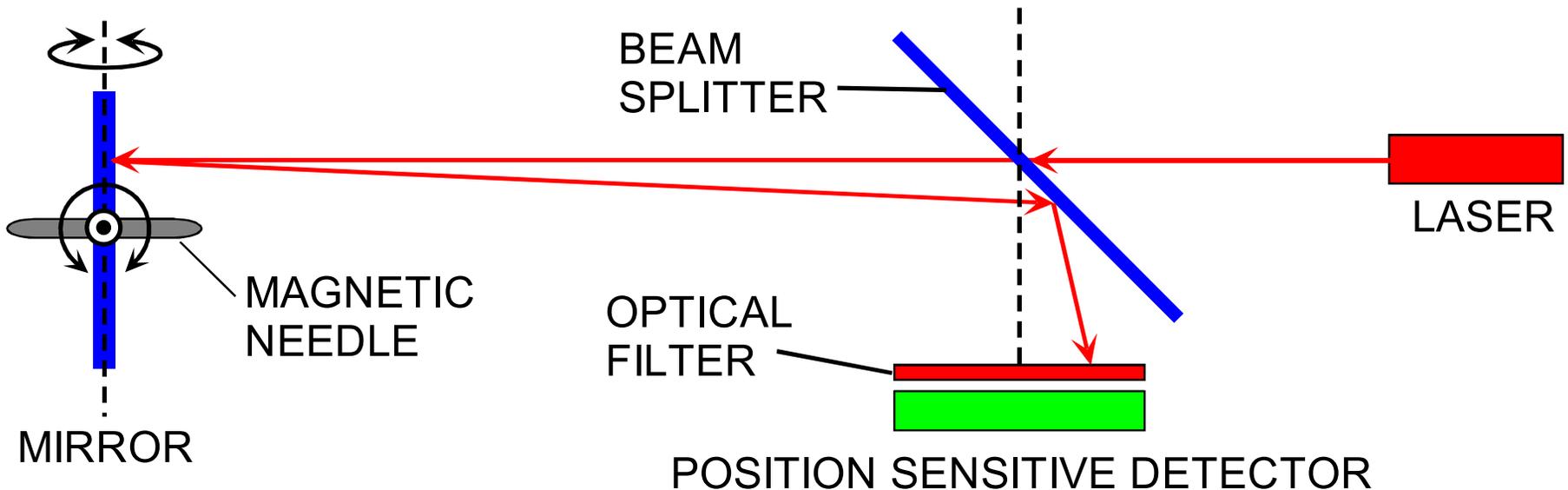
Simulation to Check Correction Algorithm

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B\_y Error data; 20 harmonics; Lambda=100mm to 2 meters; 6.5m long solenoid; ~6.6m long corrector  
2 families; Dipole06a;b; 150mm patterns. 160mm spacing; 80mm offset for second layer; No extra gaps.  
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e-Cooler Solenoid Measurement System

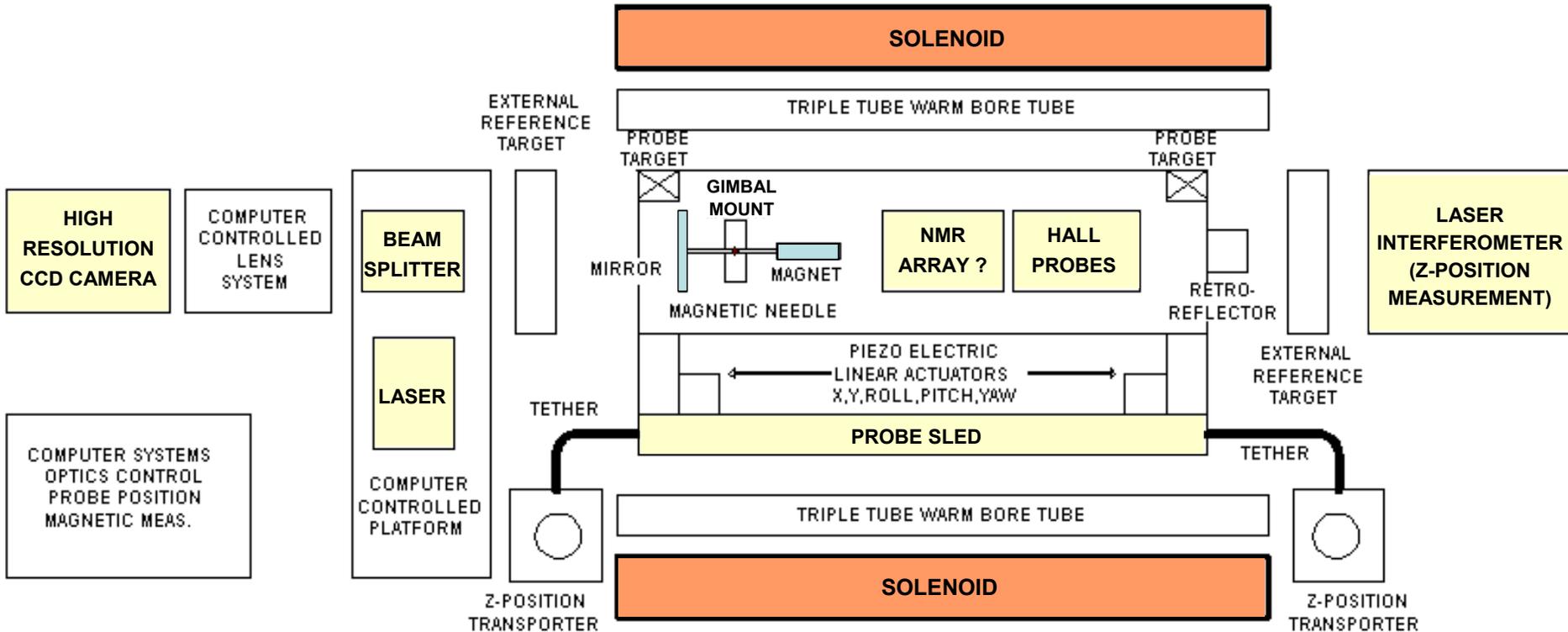
- 3-D Hall probe system (expected resolution of $\sim 10^{-3}$ radian)
- Magnetic needle and mirror system (expected resolution of $\sim 10^{-5}$ radian; used at BINP, IUCF, Fermilab)



(Based on *C. Crawford et al., FNAL and BINP, Proc. PAC'99, p. 3321-3*)

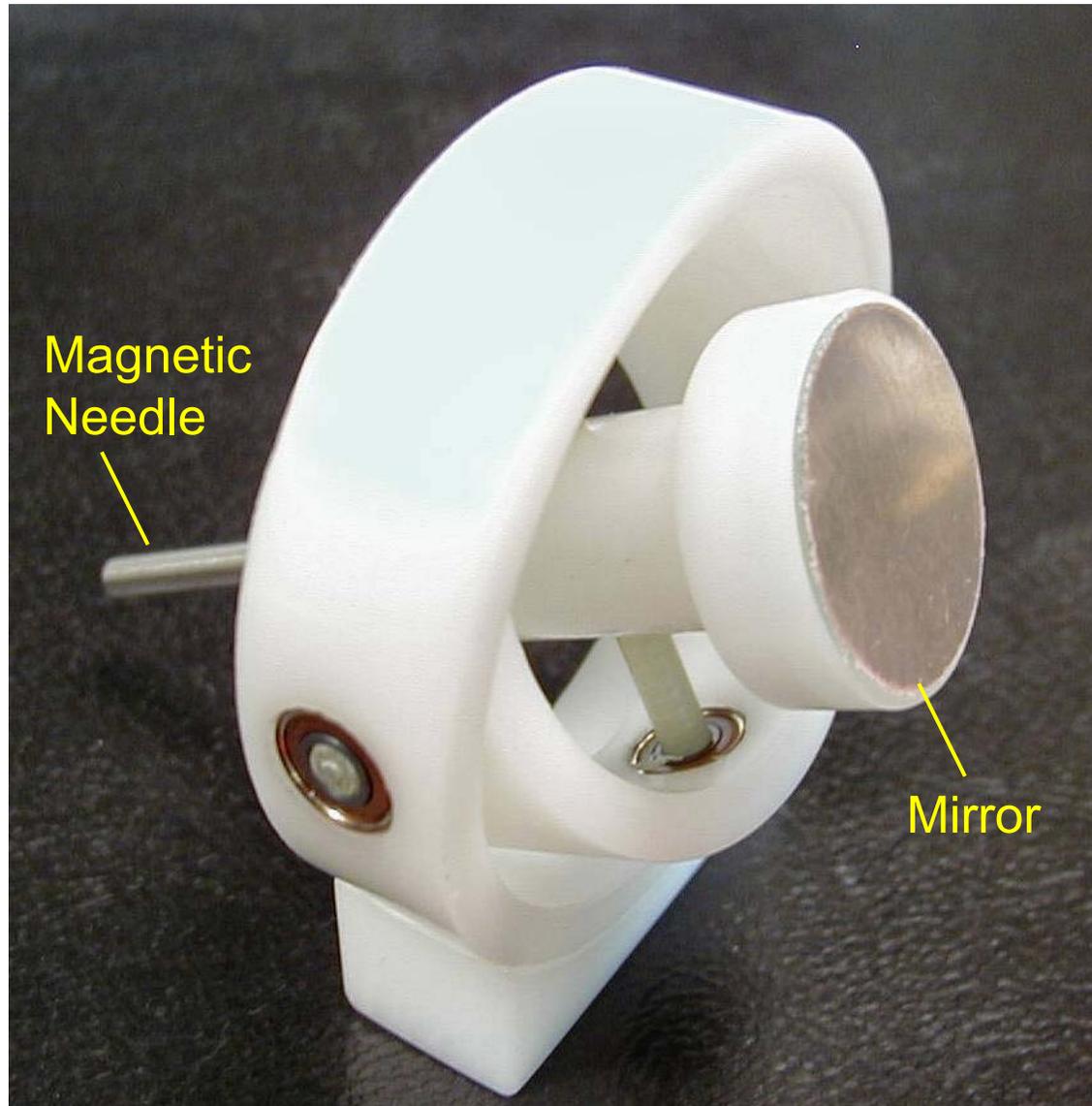
- Array of NMR probes(?) ($< 10^{-5}$ rad.; development needed)

Measurement System Schematic



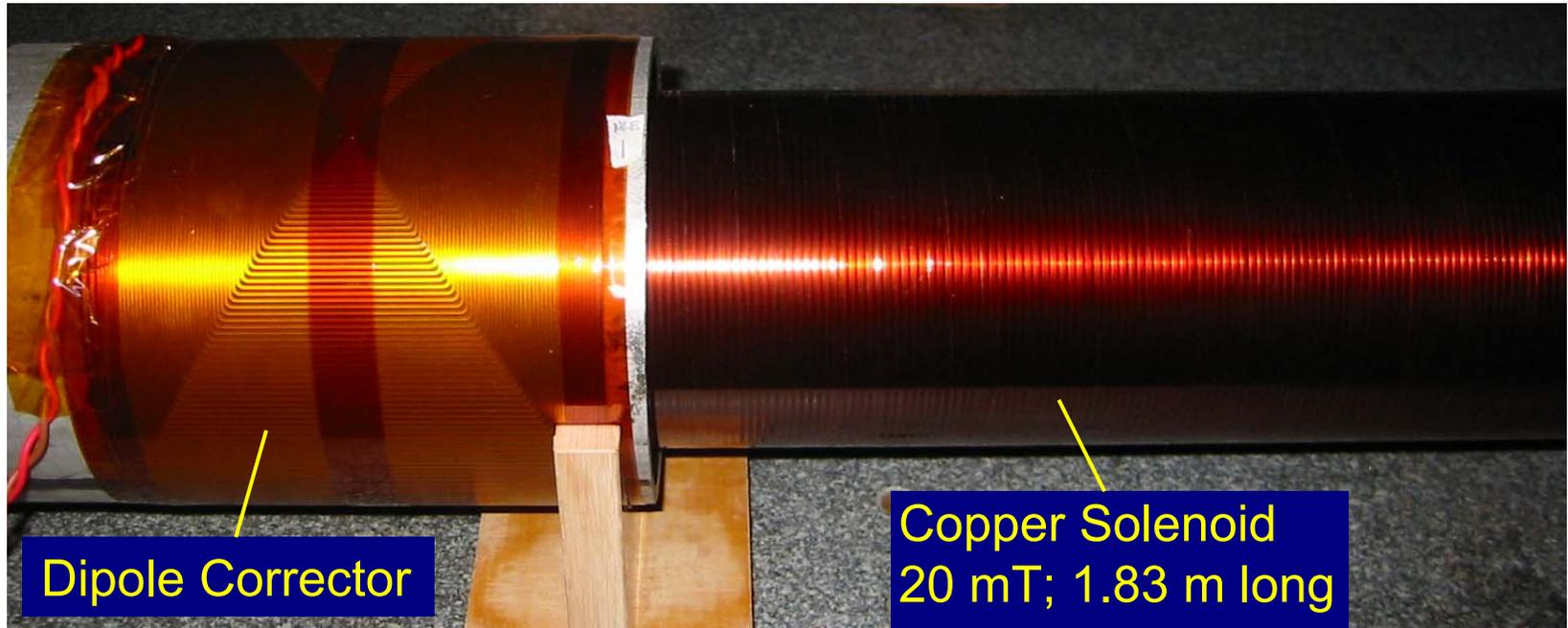
(from *George Ganetis, SMD*)

Gimbal mount for magnetic needle and mirror



Animesh Jain; March 10, 2004

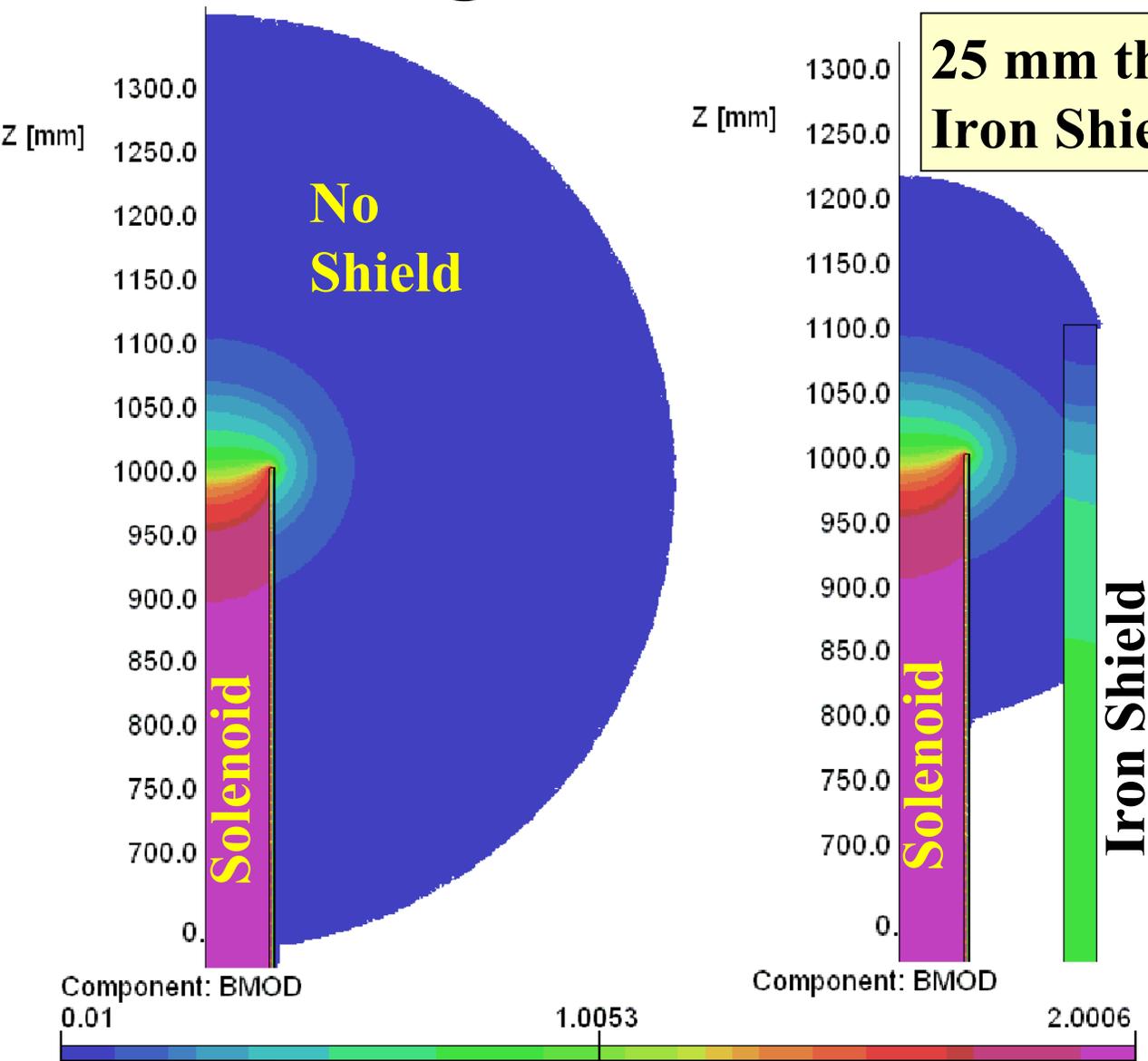
Setup for testing the measurement system



By exciting the dipole correctors at a known strength, the deflection of laser spot can be compared with the expected change in the solenoidal field direction.

The complete measurement system is currently under development.

Shielding: 100 Gauss Boundary at 2 T

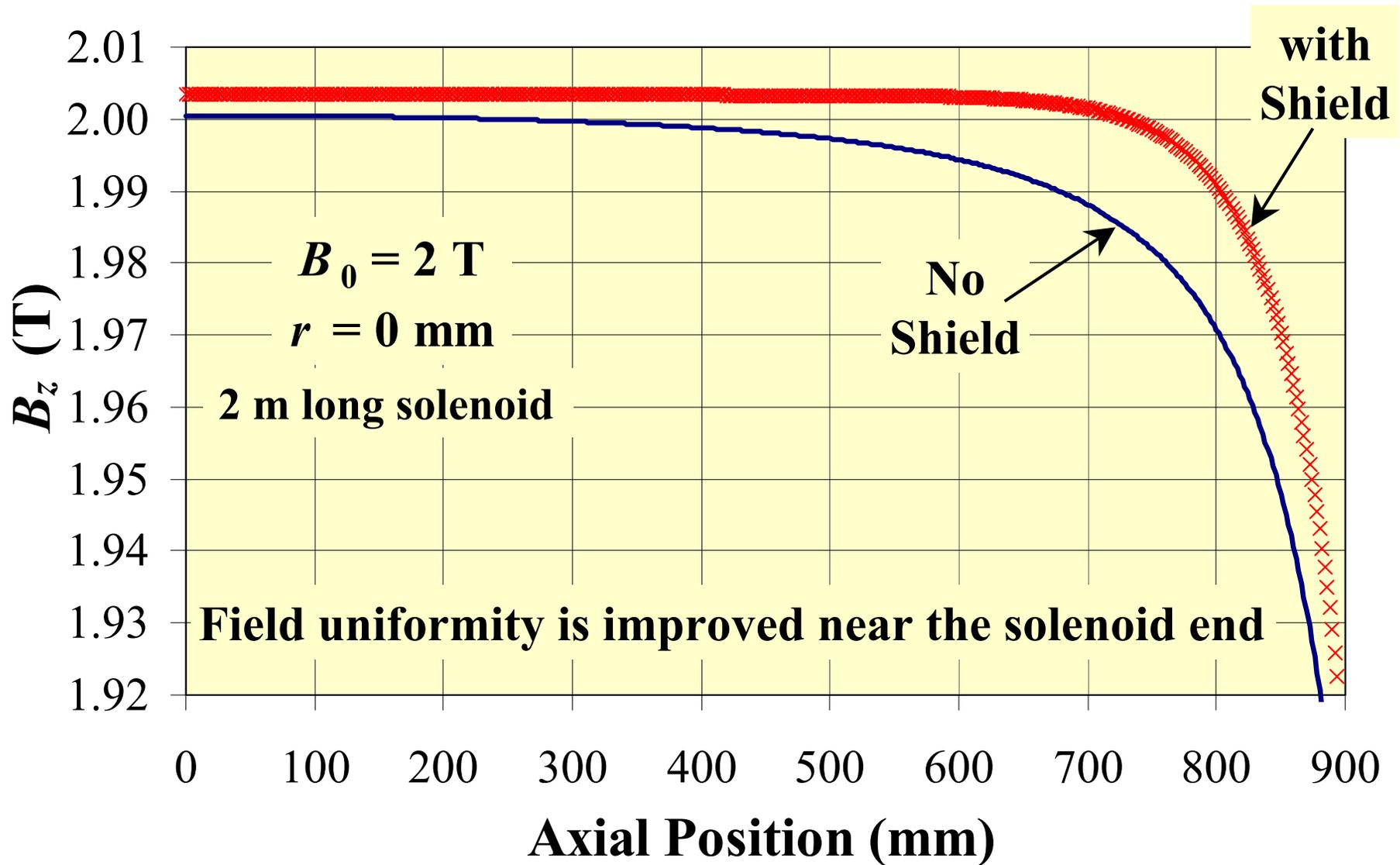


**25 mm thick
Iron Shield**

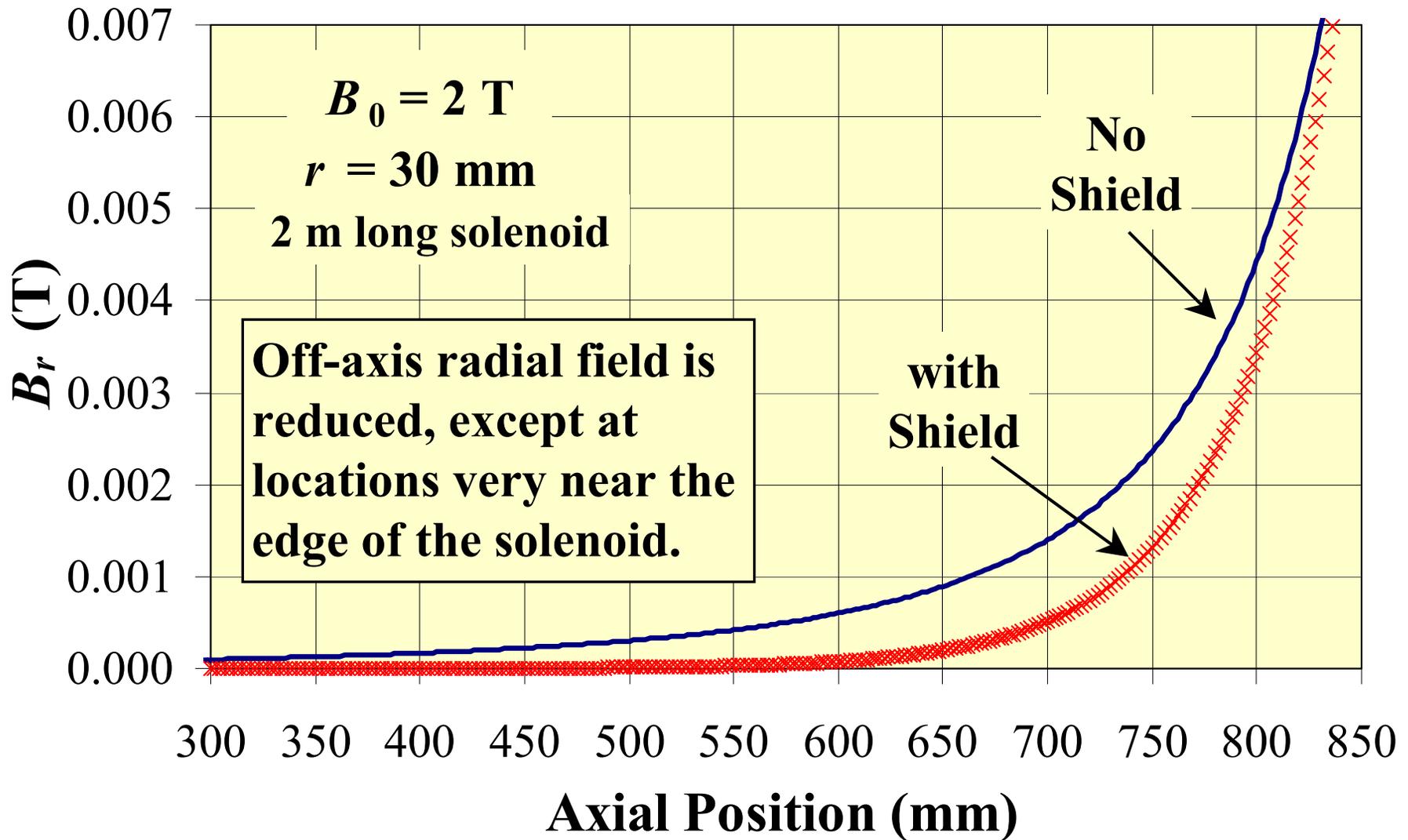
**Significant amount
of field leaks out of
the solenoid ends.**

**An iron shield
prevents field
leakage, as well as
protects the
solenoid field from
stray fields.**

Shielding: Effect on Solenoid Field Profile



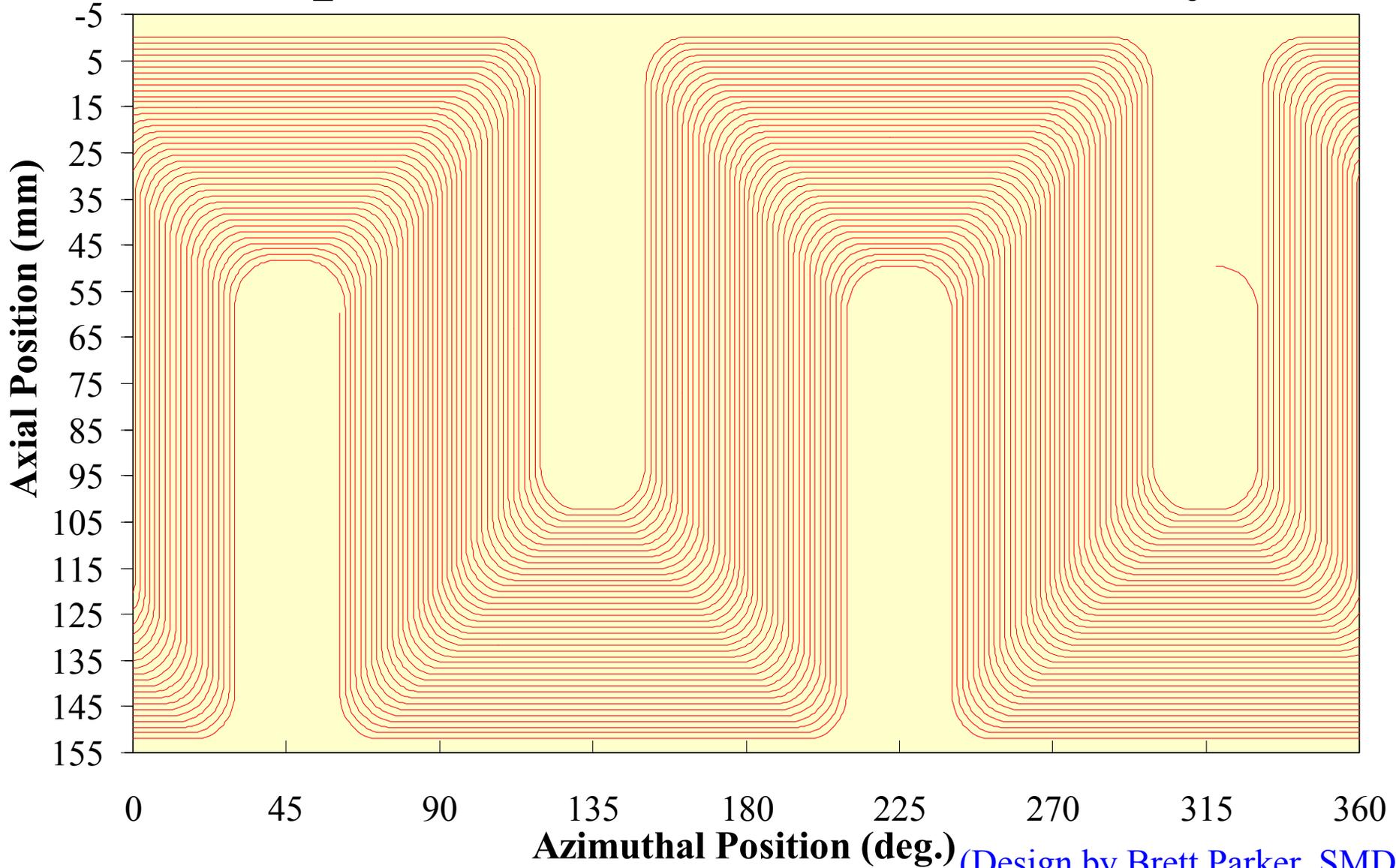
Shielding: Effect on Solenoid Field Profile



Quadrupole Triplets Between Solenoids

- A pair of quadrupole triplets is needed in the gaps:
 - ›› to prevent electron temperature rise
 - ›› to flip magnetization, so that opposing solenoids can be used to avoid x-y coupling
- Typical parameters assumed:
 - ›› 100 mm magnetic length (same as diameter !)
 - ›› 10 T/m gradient (1 Tesla integrated gradient)
- Will be produced by direct winding a 6-around-1 superconductor. Operating current ~ 530 A.
- 20 turns/pole, dual layer “Serpentine winding” patterns (recently developed by Brett Parker, BNL).

Quadrupole Corrector Pattern: Layer 1

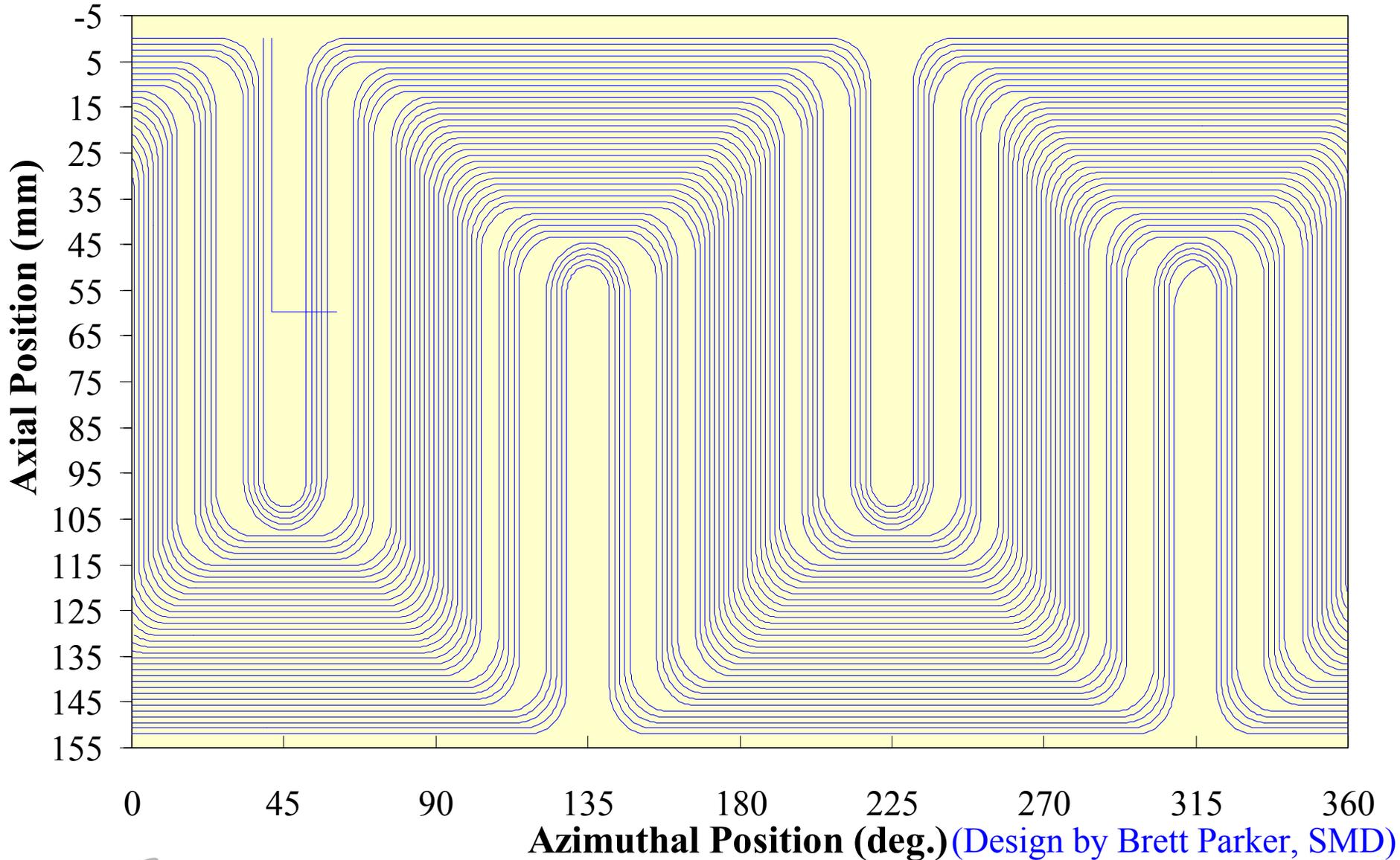


(Design by Brett Parker, SMD)

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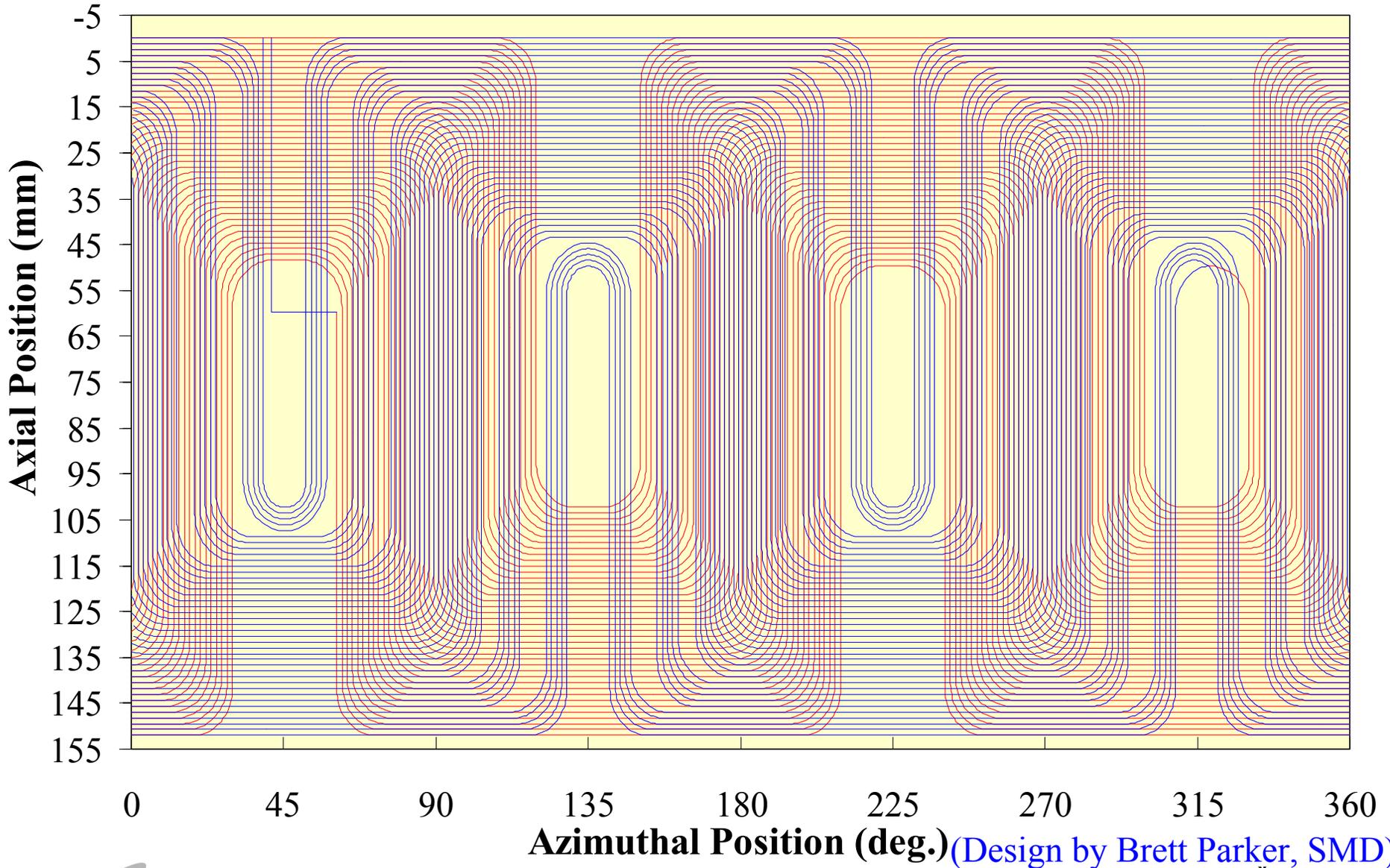
Quadrupole Corrector Pattern: Layer 2



Design by Brett Parker, SMD

Animesh Jain; March 10, 2004

Quadrupole Corrector: Layers 1 & 2



Technical Issues

- Field measurements appear most challenging
 - ›› $\sim 1 \mu$ rad resolution required, needs development
 - ›› Temperature gradients in the warm bore tube
 - ›› Techniques other than “mirror & needle” ?
- Simple solenoid, but complex overall system
 - ›› Significant engineering task
 - ›› Prototype experience will be very valuable
- Quench protection (appears manageable)
 - ›› Detailed analysis is needed. Work is in progress
- Layout of the quadrupole matching section
 - ›› Tracking with realistic field profiles
 - ›› Control field leakage from solenoid into quads?
 - ›› Work is in progress

Summary

- A conceptual design of the solenoid, and associated correctors, is completed.
- Engineering design of a short prototype is in progress.
- Prototype dipole correctors have been fabricated
- The correction scheme is shown to work using synthetic data.
- Quadrupole correctors will use winding techniques already well developed at BNL.
- Field direction measurement system is under development.