

Summary of Field Quality Data in D2L104, D2L106 and D2L107

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Warm Measurements

- Warm measurements have been completed in all the nine D2 dipoles.
- Harmonics are measured with a 1 meter long mole at 10 axial locations in each aperture.
- Field angle is measured relative to gravity. Systematic error in calibration is removed by measuring field angles from both ends.
- Fiducials are surveyed on the test stand. The survey data are used to express field angles in the magnet frame.
- Integral transfer function is measured with a non-rotating, 10-meter long coil.
- All warm measurements are done before cold test.

D2L104 Vs. Mean and Standard Deviation

Integral Normal Harmonics (Warm) at 25 mm

	Left Aperture				Right Aperture			
	D2L Mean	D2L Std.Dev.	104(L)	No. of Sigma	D2L Mean	D2L Std.Dev.	104(R)	No. of Sigma
I.T.F. (T.m/kA)	5.9563	0.043%	5.9572	0.4	5.9563	0.043%	5.9552	-0.4
Quadrupole*	-5.43	0.54	-6.09	-1.2	5.30	0.54	5.30	0.0
Sextupole	-3.40	1.37	-4.03	-0.5	-3.40	1.37	-2.73	0.5
Octupole	0.09	0.15	0.03	-0.4	0.09	0.15	0.07	-0.1
Decapole	0.57	0.43	0.99	1.0	0.57	0.43	1.09	1.2
12-pole	-0.02	0.05	-0.06	-0.8	-0.02	0.05	-0.02	0.0
14-pole	0.05	0.10	0.11	0.6	0.05	0.10	0.27	2.2
16-pole	0.00	0.02	0.00	-0.2	0.00	0.02	-0.01	-0.7
18-pole	-0.14	0.03	-0.14	-0.1	-0.14	0.03	-0.09	1.4
20-pole	0.00	0.01	0.00	-0.1	0.00	0.01	0.00	-0.3
22-pole	-0.64	0.02	-0.64	0.1	-0.64	0.02	-0.65	-0.5
24-pole	0.00	0.01	-0.01	-1.4	0.00	0.01	0.00	0.4
26-pole	-0.26	0.01	-0.28	-1.7	-0.26	0.01	-0.25	0.7

* Mean values of the normal quadrupole term are treated as aperture dependent.
 All other terms are considered aperture independent.

D2L104 Vs. Mean and Standard Deviation

Integral Skew Harmonics (Warm) at 25 mm

	D2L Mean	D2L Std.Dev.	104(L)	No. of Sigma	104(R)	No. of Sigma
Fld. Angle (mrad)	-0.60	0.25	-0.74	-0.6	-0.67	-0.3
Quadrupole	-0.09	1.88	0.33	0.2	-0.79	-0.4
Sextupole	-1.11	0.34	-1.08	0.1	-0.80	0.9
Octupole	0.14	0.64	0.05	-0.1	-0.29	-0.7
Decapole	0.16	0.10	0.18	0.2	0.24	0.8
12-pole	0.04	0.18	-0.19	-1.3	0.00	-0.2
14-pole	-0.09	0.03	-0.15	-2.3	-0.08	0.3
16-pole	0.01	0.05	-0.10	-2.2	0.02	0.2
18-pole	0.02	0.01	0.01	-0.7	0.03	0.7
20-pole	0.02	0.02	0.03	0.4	0.01	-0.6
22-pole	0.00	0.01	0.00	0.4	0.00	0.0
24-pole	0.01	0.01	0.00	-0.4	0.01	0.4
26-pole	0.01	0.01	-0.01	-2.2	0.01	0.6

Field angles are as measured on test stand wrt gravity

D2L106 Vs. Mean and Standard Deviation

Integral Normal Harmonics (Warm) at 25 mm

	Left Aperture				Right Aperture			
	D2L Mean	D2L Std.Dev.	106(L)	No. of Sigma	D2L Mean	D2L Std.Dev.	106(R)	No. of Sigma
I.T.F. (T.m/kA)	5.9563	0.043%	5.9581	0.7	5.9563	0.043%	5.9582	0.7
Quadrupole*	-5.43	0.54	-5.78	-0.6	5.30	0.54	5.16	-0.3
Sextupole	-3.40	1.37	0.02	2.5	-3.40	1.37	-1.22	1.6
Octupole	0.09	0.15	-0.06	-1.0	0.09	0.15	0.10	0.1
Decapole	0.57	0.43	1.00	1.0	0.57	0.43	0.83	0.6
12-pole	-0.02	0.05	-0.01	0.1	-0.02	0.05	-0.01	0.2
14-pole	0.05	0.10	0.06	0.1	0.05	0.10	-0.03	-0.8
16-pole	0.00	0.02	0.00	-0.2	0.00	0.02	-0.01	-0.7
18-pole	-0.14	0.03	-0.14	-0.2	-0.14	0.03	-0.18	-1.4
20-pole	0.00	0.01	0.01	0.6	0.00	0.01	0.00	0.4
22-pole	-0.64	0.02	-0.66	-1.2	-0.64	0.02	-0.65	-0.8
24-pole	0.00	0.01	0.00	0.1	0.00	0.01	0.01	1.2
26-pole	-0.26	0.01	-0.27	-0.9	-0.26	0.01	-0.28	-1.2

* Mean values of the normal quadrupole term are treated as aperture dependent.

All other terms are considered aperture independent.

D2L106 Vs. Mean and Standard Deviation

Integral Skew Harmonics (Warm) at 25 mm

	D2L Mean	D2L Std.Dev.	106(L)	No. of Sigma	106(R)	No. of Sigma
Fld. Angle (mrad)	-0.60	0.25	-0.78	-0.7	-1.30	-2.8
Quadrupole	-0.09	1.88	1.18	0.7	-0.30	-0.1
Sextupole	-1.11	0.34	-0.97	0.4	-0.68	1.3
Octupole	0.14	0.64	0.72	0.9	1.93	2.8
Decapole	0.16	0.10	0.17	0.1	0.18	0.3
12-pole	0.04	0.18	0.08	0.3	0.54	2.9
14-pole	-0.09	0.03	-0.12	-1.1	-0.11	-0.7
16-pole	0.01	0.05	-0.01	-0.5	0.09	1.6
18-pole	0.02	0.01	0.05	1.6	0.03	0.5
20-pole	0.02	0.02	0.01	-0.8	0.05	1.7
22-pole	0.00	0.01	0.00	0.2	0.00	0.6
24-pole	0.01	0.01	0.02	1.2	0.01	0.5
26-pole	0.01	0.01	0.00	-0.7	0.01	-0.2

Field angles are as measured on test stand wrt gravity

D2L107 Vs. Mean and Standard Deviation

Integral Normal Harmonics (Warm) at 25 mm

	Left Aperture				Right Aperture			
	D2L Mean	D2L Std.Dev.	107(L)	No. of Sigma	D2L Mean	D2L Std.Dev.	107(R)	No. of Sigma
I.T.F. (T.m/kA)	5.9563	0.043%	5.9561	-0.1	5.9563	0.043%	5.9546	-0.7
Quadrupole*	-5.43	0.54	-5.73	-0.6	5.30	0.54	5.93	1.2
Sextupole	-3.40	1.37	-3.39	0.0	-3.40	1.37	-3.41	0.0
Octupole	0.09	0.15	0.18	0.6	0.09	0.15	0.37	1.9
Decapole	0.57	0.43	0.21	-0.8	0.57	0.43	0.35	-0.5
12-pole	-0.02	0.05	0.00	0.4	-0.02	0.05	-0.04	-0.4
14-pole	0.05	0.10	0.00	-0.6	0.05	0.10	-0.02	-0.7
16-pole	0.00	0.02	0.02	0.8	0.00	0.02	0.01	0.4
18-pole	-0.14	0.03	-0.18	-1.5	-0.14	0.03	-0.16	-0.7
20-pole	0.00	0.01	0.00	0.1	0.00	0.01	0.02	1.8
22-pole	-0.64	0.02	-0.65	-1.0	-0.64	0.02	-0.62	1.4
24-pole	0.00	0.01	0.00	-0.8	0.00	0.01	0.00	0.0
26-pole	-0.26	0.01	-0.27	-0.8	-0.26	0.01	-0.28	-1.3

* Mean values of the normal quadrupole term are treated as aperture dependent.
 All other terms are considered aperture independent.

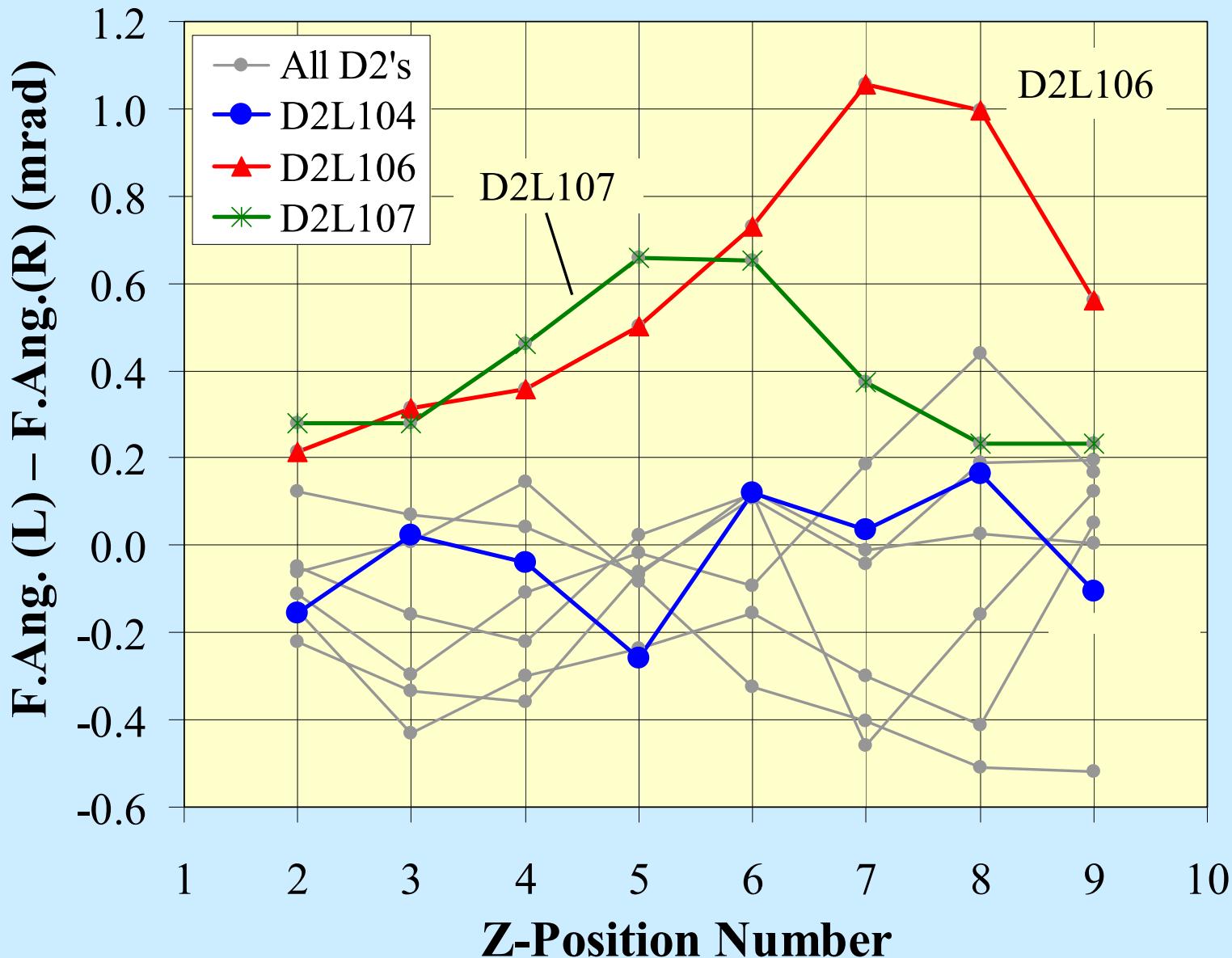
D2L107 Vs. Mean and Standard Deviation

Integral Skew Harmonics (Warm) at 25 mm

	D2L Mean	D2L Std.Dev.	107(L)	No. of Sigma	107(R)	No. of Sigma
Fld. Angle (mrad)	-0.60	0.25	-0.45	0.6	-0.72	-0.5
Quadrupole	-0.09	1.88	0.42	0.3	-1.90	-1.0
Sextupole	-1.11	0.34	-1.55	-1.3	-1.42	-0.9
Octupole	0.14	0.64	-0.06	-0.3	-0.51	-1.0
Decapole	0.16	0.10	0.00	-1.5	0.04	-1.1
12-pole	0.04	0.18	-0.04	-0.4	0.06	0.1
14-pole	-0.09	0.03	-0.09	-0.2	-0.08	0.3
16-pole	0.01	0.05	0.08	1.4	0.09	1.5
18-pole	0.02	0.01	0.02	-0.6	0.04	1.2
20-pole	0.02	0.02	0.04	0.9	0.05	1.9
22-pole	0.00	0.01	-0.02	-2.1	0.00	0.6
24-pole	0.01	0.01	0.01	0.4	0.00	-0.3
26-pole	0.01	0.01	0.01	0.0	0.01	-0.4

Field angles are as measured on test stand wrt gravity

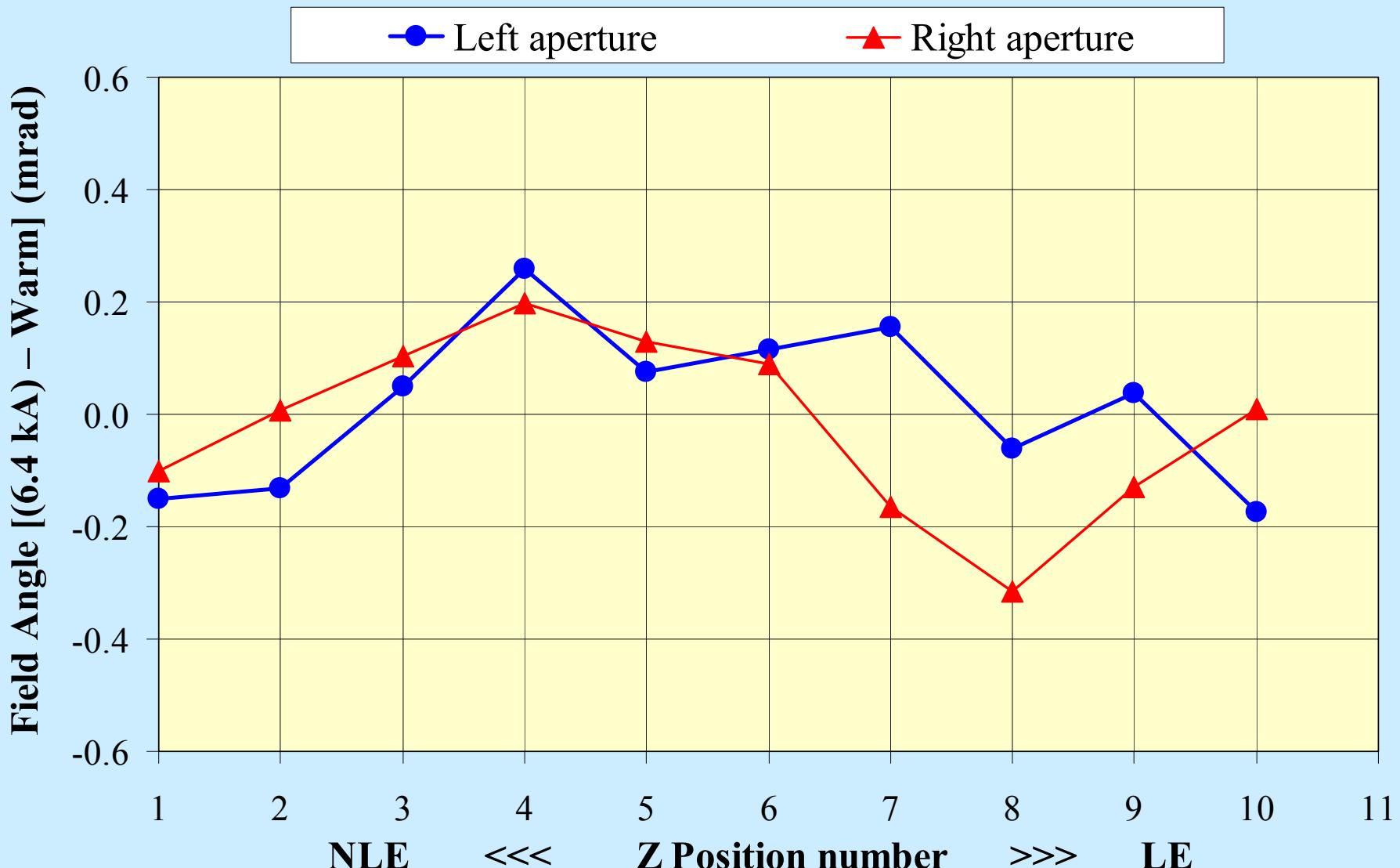
Field Angle Alignment in D2 Dipoles



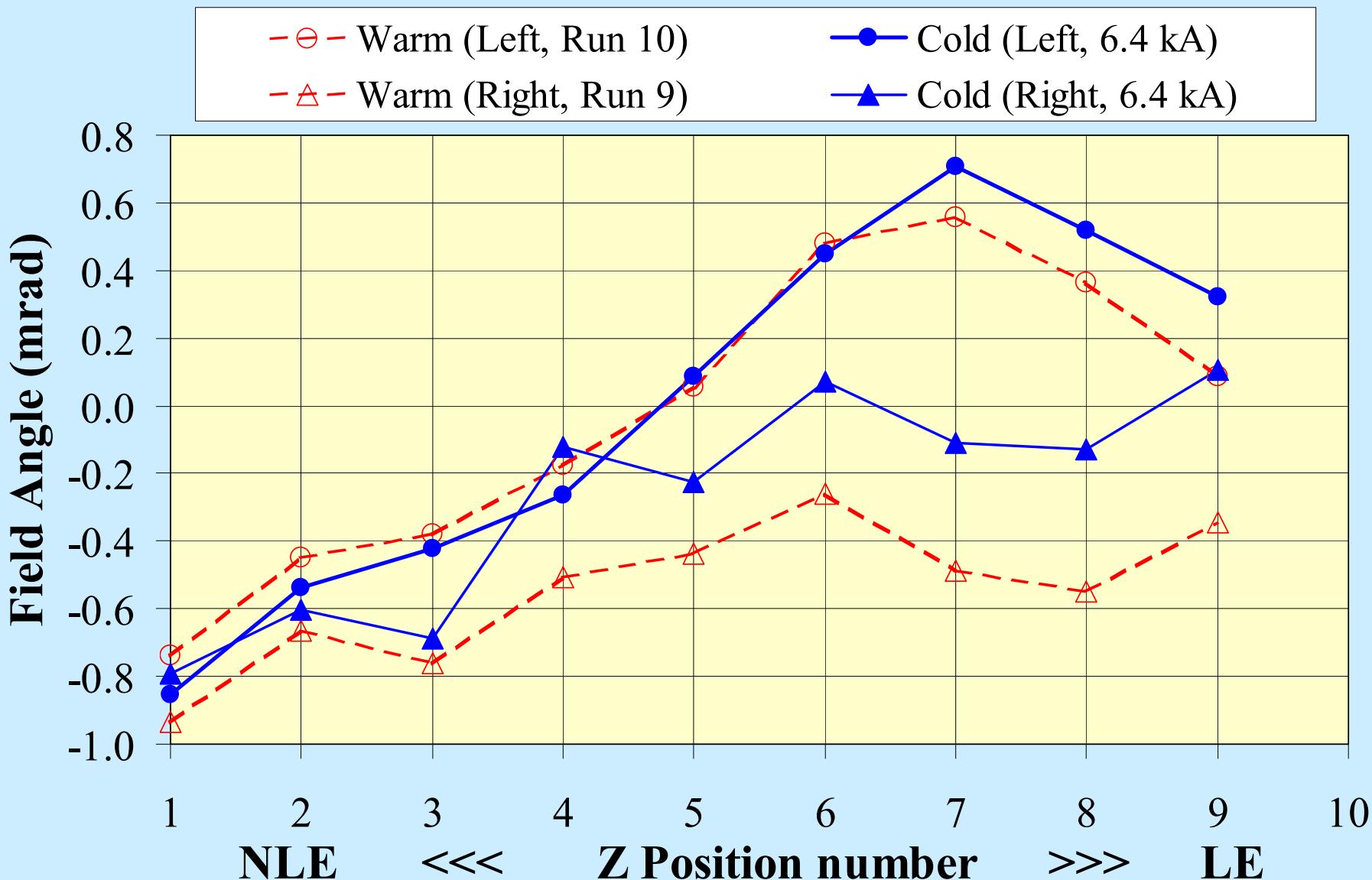
Cold Measurements

- D2L104 was the first cold tested D2 dipole. Full excitation curve measured at 36 currents (50A-6400A).
- Down ramp measurements are done at only one position in each aperture.
- Dynamic measurements were also made in D2L104
- A minimal set of measurements were done in D2L105-109.
- Minimal set consists of a sparse excitation curve at each of the 10 axial positions, in each aperture.
- The 19 currents in the sparse loop cover 200A to 6400A, and are carefully chosen to catch all the “features” of a full excitation curve.
- The integral T.F. is obtained from Z-scan only, and can have random errors of up to ~0.1%

Field Angle Changes on Cool Down in D2L104



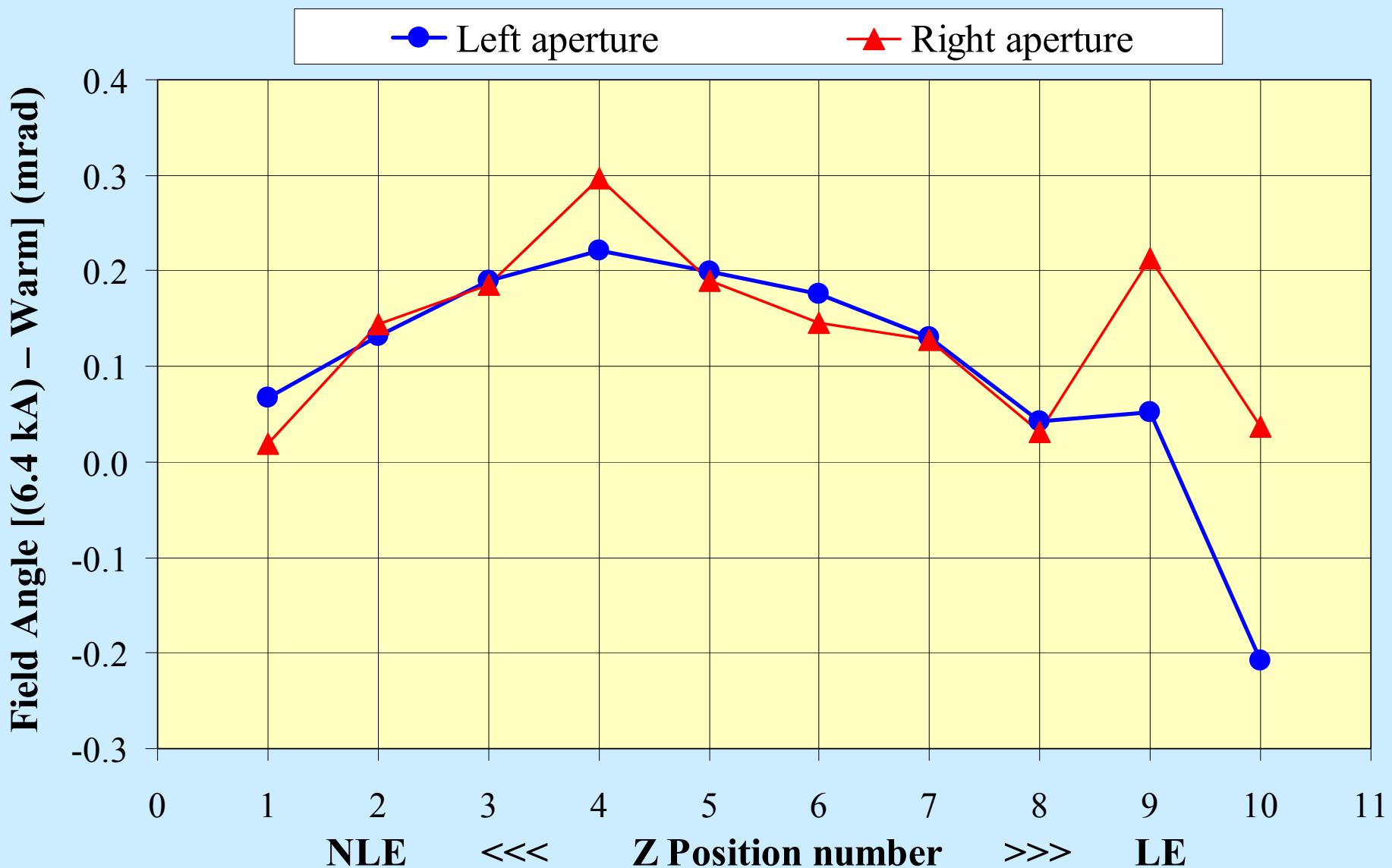
Warm-Cold Field Angles in D2L106



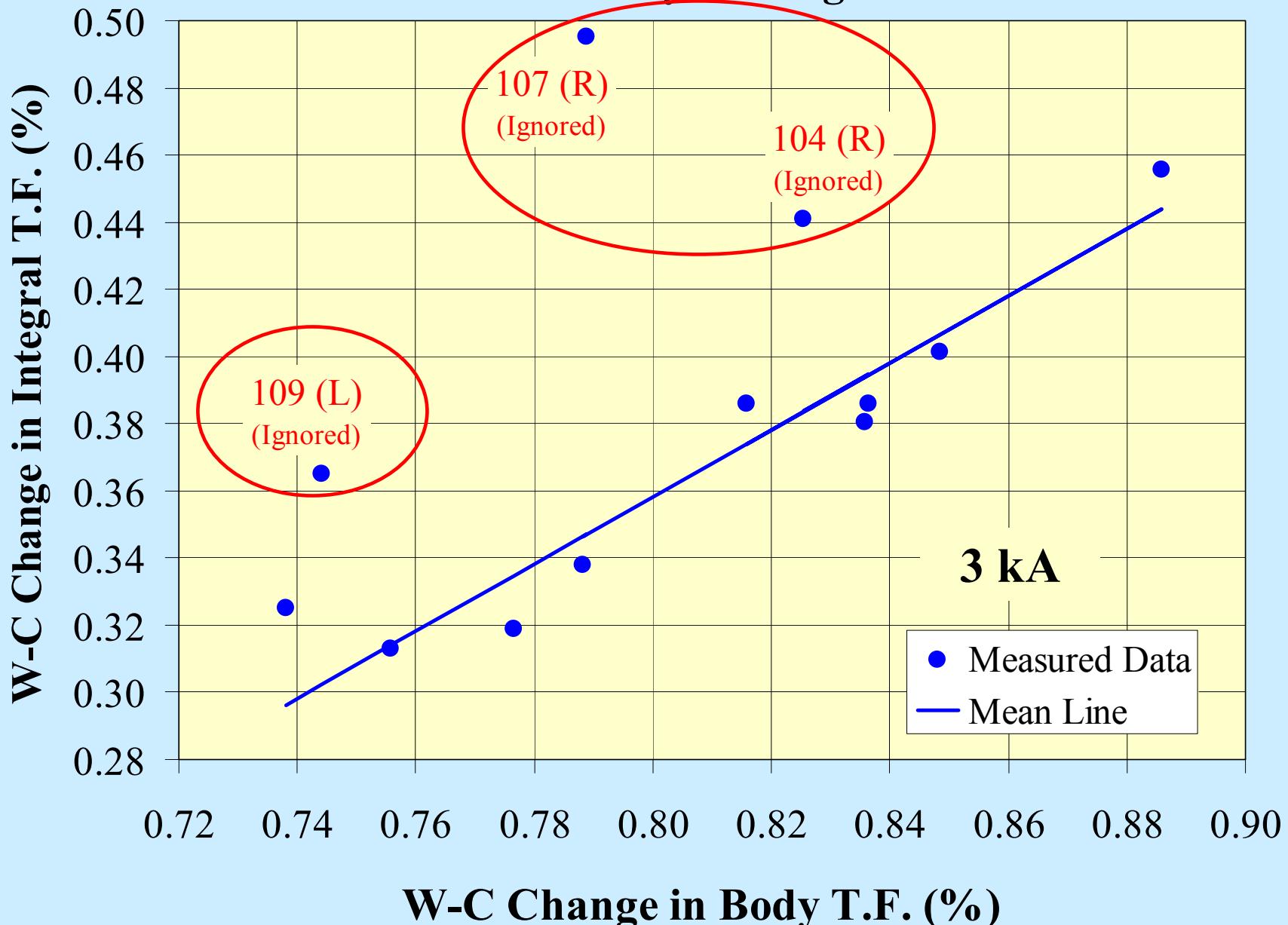
Field Angle Changes on Cool Down in D2L106



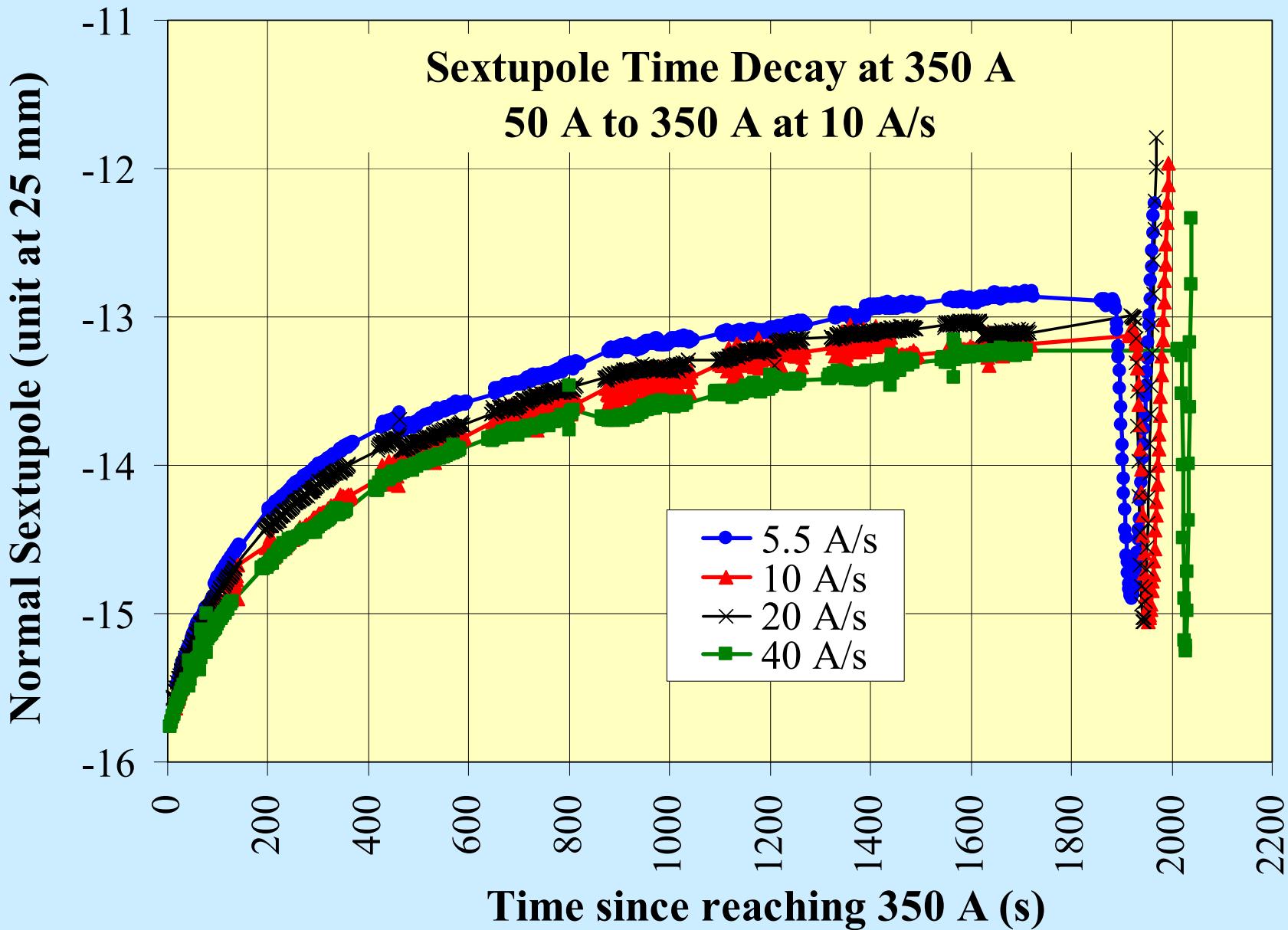
Field Angle Changes on Cool Down in D2L107



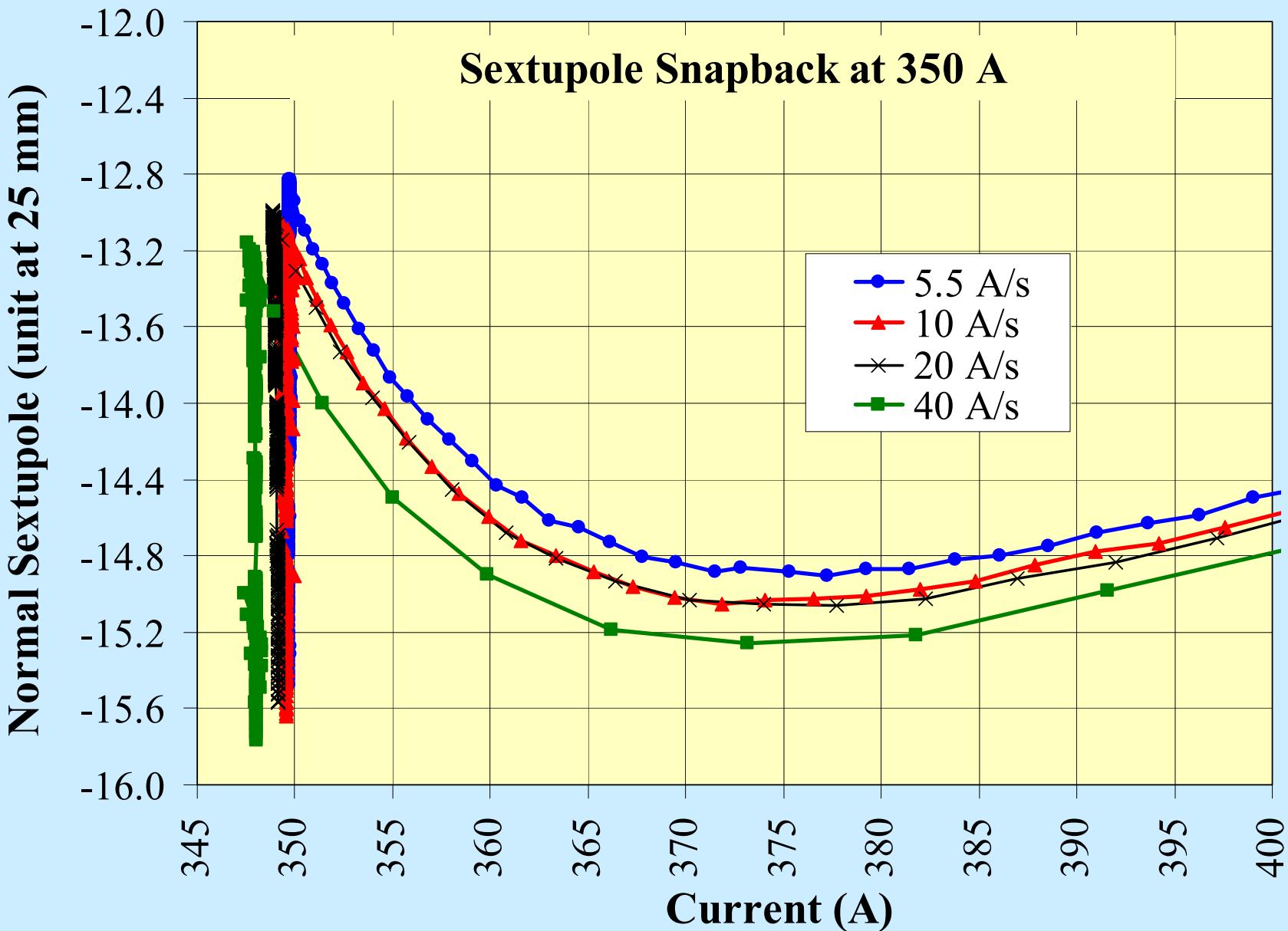
Correlation between Body & Integ. T.F. Warm-Cold



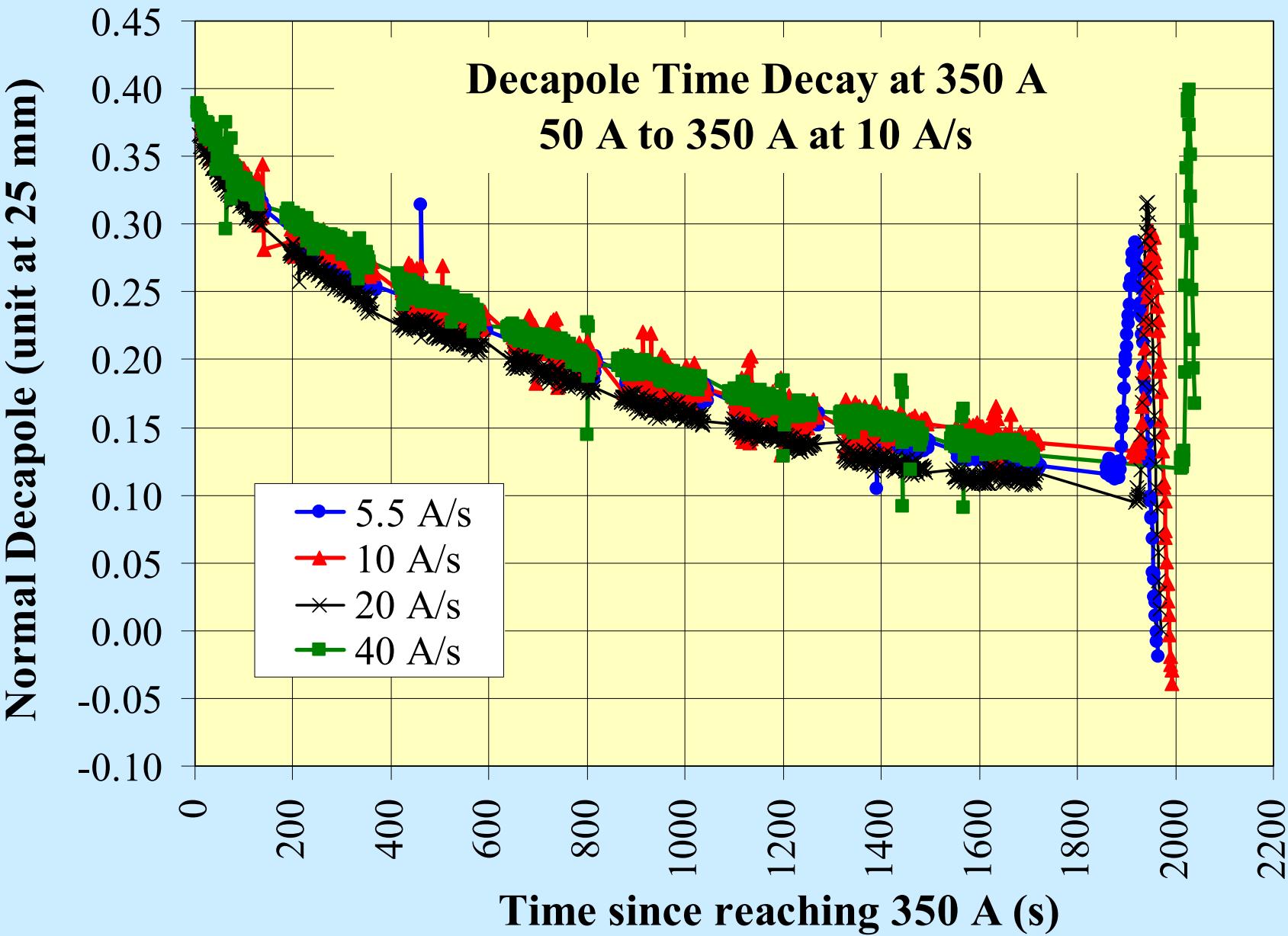
D2L104; 6400A; Runs 119 to 136; Feb'03



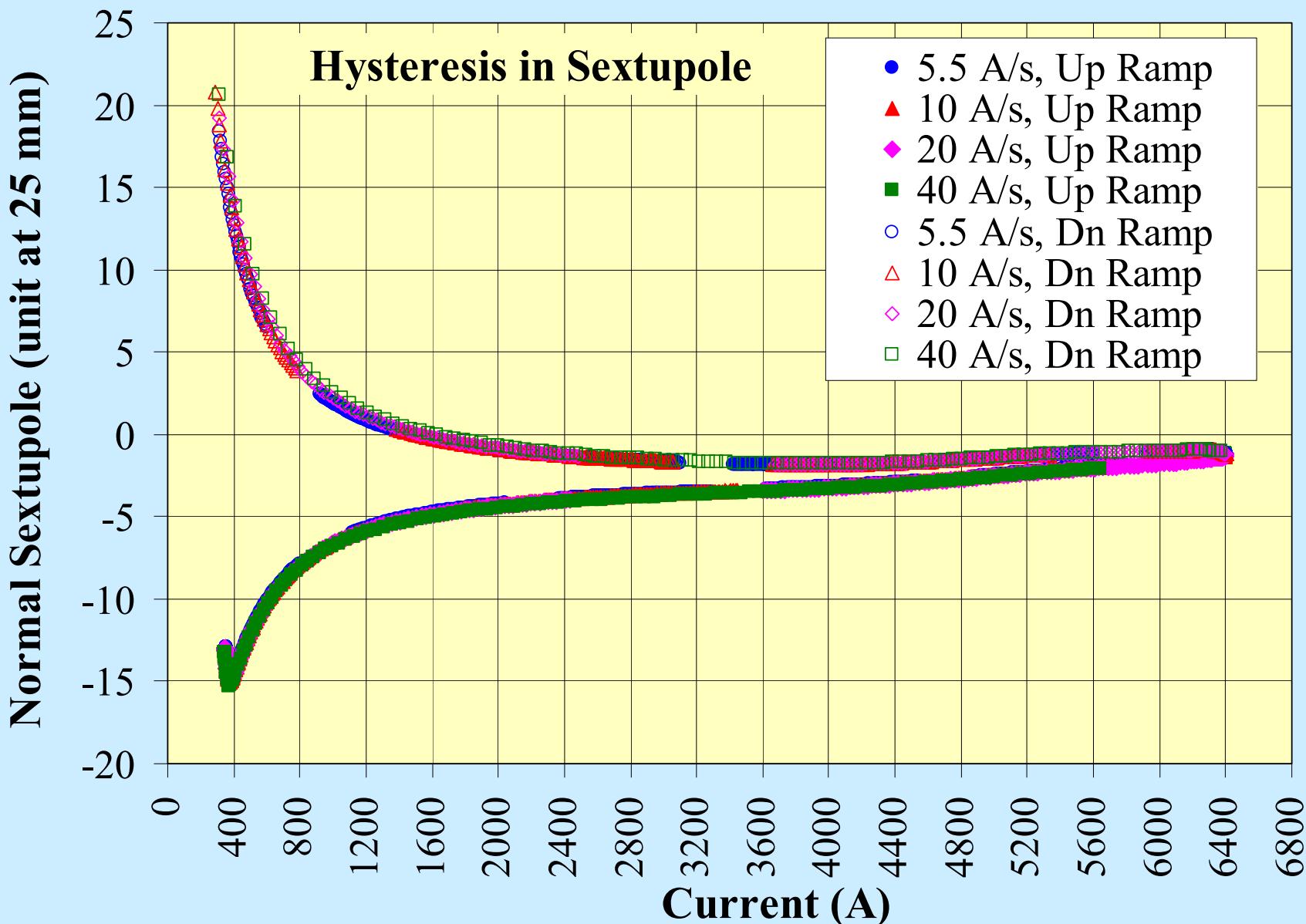
D2L104; 6400A; Runs 119 to 136; Feb'03



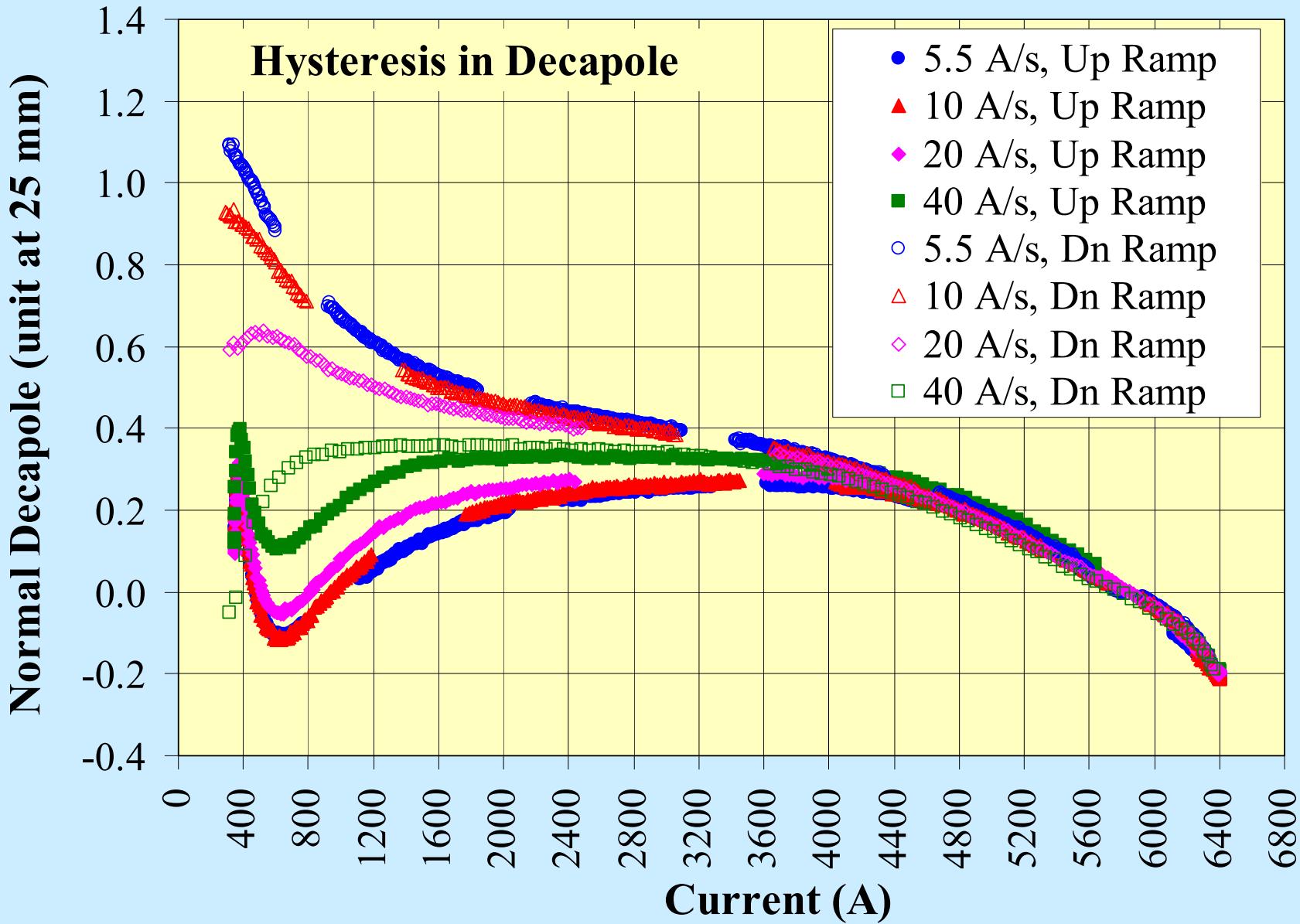
D2L104; 6400A; Runs 119 to 136; Feb'03



D2L104; 6400A; Runs 119 to 136; Feb'03



D2L104; 6400A; Runs 119 to 136; Feb'03



Comparison of Field Quality in D2L104 with the Expected Ver 1.0 Tables

Expected Ver 1.0 Table (25 mm)

Integral Harmonics at 315A (0.2 Tesla)

n	$\langle bn \rangle$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	0.08	0.77	0.28	-0.12	3.68	1.53
3	-9.92	5.52	1.95	-1.10	0.49	0.17
4	-0.05	0.20	0.08	0.13	1.15	0.42
5	0.64	0.83	0.40	0.18	0.16	0.06
6	-0.01	0.08	0.03	-0.03	0.54	0.15
7	-0.26	0.21	0.10	-0.09	0.07	0.02
8	-0.03	0.03	0.01	-0.01	0.15	0.05
9	0.14	0.13	0.04	0.02	0.03	0.01
10	0.03	0.05	0.02	0.02	0.05	0.02
11	-0.66	0.04	0.02	-0.01	0.02	0.01

Measured Data in D2L104 & Ver 1.0 Comparison

Integral; 0.2 Tesla (interpolated) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	4.94	-6.36	0.01	-0.23
3	-15.46	-14.25	-1.24	-0.89
4	0.45	-0.55	0.12	-0.76
5	1.11	1.36	0.19	0.21
6	0.00	-0.10	-0.28	0.16
7	-0.27	-0.04	-0.14	-0.07
8	-0.02	-0.04	-0.09	0.02
9	0.03	0.09	0.03	0.01
10	0.03	0.01	0.04	0.06
11	-0.78	-0.78	-0.02	-0.01

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	??	??	OK	OK
3	OK	OK	OK	OK
4	??	??	OK	OK
5	OK	OK	OK	OK
6	OK	OK	OK	OK
7	OK	OK	OK	OK
8	OK	OK	OK	OK
9	OK	OK	OK	OK
10	OK	OK	OK	OK
11	??	??	OK	OK

Note: Large b2 at low fields was not foreseen in Ver 1.0 tables

Expected Ver 1.0 Table (25 mm)

Integral Harmonics at 3.8 Tesla (6000 A)

n	$\langle bn \rangle$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	-0.07	0.79	0.28	0.53	3.71	1.51
3	1.99	3.57	1.70	-1.07	0.55	0.18
4	-0.21	0.21	0.08	0.05	1.08	0.41
5	0.04	0.80	0.39	0.19	0.17	0.06
6	-0.05	0.10	0.04	0.00	0.55	0.16
7	0.06	0.19	0.10	-0.10	0.06	0.02
8	-0.01	0.03	0.01	-0.01	0.15	0.05
9	0.00	0.12	0.04	0.01	0.03	0.01
10	0.03	0.05	0.02	0.03	0.04	0.02
11	-0.56	0.04	0.02	-0.01	0.01	0.01

Measured Data in D2L104 & Ver 1.0 Comparison

Integral; 3.8 Tesla (6000 A) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	-0.57	-0.48	0.25	-0.49
3	-1.17	-0.43	-1.13	-0.88
4	0.27	-0.43	0.01	-0.47
5	0.41	0.55	0.14	0.21
6	0.08	-0.15	-0.18	0.04
7	0.28	0.38	-0.13	-0.07
8	0.02	-0.06	-0.06	0.02
9	-0.16	-0.09	0.02	0.02
10	0.02	0.00	0.04	0.03
11	-0.64	-0.64	-0.01	0.00

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	OK	OK	OK	OK
3	OK	OK	OK	OK
4	??	OK	OK	OK
5	OK	OK	OK	OK
6	OK	OK	OK	OK
7	OK	??	OK	OK
8	OK	OK	OK	OK
9	OK	OK	OK	OK
10	OK	OK	OK	OK
11	??	??	OK	OK

OK=Value between (mean- Δ - σ) & (mean+ Δ + σ)

Comparison of Field Quality in D2L104 with the Expected Ver 2.0 Tables

Expected Ver 2.0 Table (at 25 mm radius)

Integral Harmonics at 315A (0.2 Tesla)

n	$\langle bn \rangle(L)$	$\langle bn \rangle(R)$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	4.08	-5.07	1.97	0.63	-0.03	5.99	1.56
3	-22.28	-22.28	1.87	1.50	-0.72	0.74	0.44
4	-0.08	-0.56	0.36	0.20	-0.84	0.65	0.41
5	1.17	1.17	1.20	0.85	0.21	0.25	0.18
6	0.04	-0.16	0.20	0.12	0.10	0.67	0.39
7	-0.40	-0.40	0.16	0.11	-0.13	0.08	0.05
8	-0.03	-0.03	0.04	0.03	-0.01	0.27	0.17
9	0.16	0.16	0.15	0.10	0.03	0.03	0.02
10	-0.03	-0.03	0.08	0.04	0.02	0.08	0.05
11	-0.77	-0.77	0.03	0.02	0.02	0.02	0.01

Measured Data in D2L104

Integral; 0.2 Tesla (interpolated) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	4.94	-6.36	0.01	-0.23
3	-15.46	-14.25	-1.24	-0.89
4	0.45	-0.55	0.12	-0.76
5	1.11	1.36	0.19	0.21
6	0.00	-0.10	-0.28	0.16
7	-0.27	-0.04	-0.14	-0.07
8	-0.02	-0.04	-0.09	0.02
9	0.03	0.09	0.03	0.01
10	0.03	0.01	0.04	0.06
11	-0.78	-0.78	-0.02	-0.01

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	OK	OK	OK	OK
3	??	??	OK	OK
4	OK	OK	OK	OK
5	OK	OK	OK	OK
6	OK	OK	OK	OK
7	OK	??	OK	OK
8	OK	OK	OK	OK
9	OK	OK	OK	OK
10	OK	OK	OK	OK
11	OK	OK	OK	OK

Expected Ver 2.0 Table (at 25 mm radius)

Integral Harmonics at 3.8 Tesla (6000 A)

n	$\langle bn \rangle(L)$	$\langle bn \rangle(R)$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	-0.50	-0.77	1.02	0.32	-0.67	5.94	1.55
3	-4.17	-4.17	1.63	1.47	-0.84	0.69	0.43
4	-0.01	-0.63	0.29	0.18	-0.38	0.56	0.40
5	-0.13	-0.13	1.14	0.85	0.21	0.24	0.18
6	0.04	-0.17	0.05	0.03	-0.02	0.58	0.38
7	0.15	0.15	0.12	0.10	-0.11	0.06	0.05
8	0.00	-0.04	0.03	0.03	0.01	0.25	0.17
9	-0.09	-0.09	0.13	0.10	0.05	0.02	0.01
10	-0.01	-0.01	0.05	0.03	0.00	0.05	0.03
11	-0.62	-0.62	0.02	0.01	0.00	0.03	0.02

Measured Data in D2L104

Integral; 3.8 Tesla (6000 A) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	-0.57	-0.48	0.25	-0.49
3	-1.17	-0.43	-1.13	-0.88
4	0.27	-0.43	0.01	-0.47
5	0.41	0.55	0.14	0.21
6	0.08	-0.15	-0.18	0.04
7	0.28	0.38	-0.13	-0.07
8	0.02	-0.06	-0.06	0.02
9	-0.16	-0.09	0.02	0.02
10	0.02	0.00	0.04	0.03
11	-0.64	-0.64	-0.01	0.00

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	OK	OK	OK	OK
3	??	??	OK	OK
4	OK	OK	OK	OK
5	OK	OK	OK	OK
6	OK	OK	OK	OK
7	OK	??	OK	OK
8	OK	OK	OK	OK
9	OK	OK	OK	OK
10	OK	OK	OK	OK
11	OK	OK	OK	OK

OK=Value between (mean- $\Delta-\sigma$) & (mean+ $\Delta+\sigma$)

Comparison of Field Quality in D2L106 with the Expected Ver 1.0 Tables

Expected Ver 1.0 Table (25 mm)

Integral Harmonics at 315A (0.2 Tesla)

n	$\langle bn \rangle$	$\Delta (bn)$	$\sigma (bn)$	$\langle an \rangle$	$\Delta (an)$	$\sigma (an)$
2	0.08	0.77	0.28	-0.12	3.68	1.53
3	-9.92	5.52	1.95	-1.10	0.49	0.17
4	-0.05	0.20	0.08	0.13	1.15	0.42
5	0.64	0.83	0.40	0.18	0.16	0.06
6	-0.01	0.08	0.03	-0.03	0.54	0.15
7	-0.26	0.21	0.10	-0.09	0.07	0.02
8	-0.03	0.03	0.01	-0.01	0.15	0.05
9	0.14	0.13	0.04	0.02	0.03	0.01
10	0.03	0.05	0.02	0.02	0.05	0.02
11	-0.66	0.04	0.02	-0.01	0.02	0.01

Measured Data in D2L106 & Ver 1.0 Comparison

Integral; 0.2 Tesla (interpolated) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	5.26	-6.10	1.48	-1.43	??	??	OK	OK
3	-12.41	-13.06	-1.21	-0.73	OK	OK	OK	OK
4	0.41	-0.40	0.38	1.73	??	??	OK	??
5	1.13	0.93	0.10	0.09	OK	OK	OK	OK
6	0.07	-0.13	0.13	0.52	OK	??	OK	OK
7	-0.38	-0.30	-0.16	-0.08	OK	OK	OK	OK
8	0.00	-0.03	-0.01	0.09	OK	OK	OK	OK
9	0.04	0.04	0.06	0.01	OK	OK	OK	OK
10	0.01	0.00	0.04	0.03	OK	OK	OK	OK
11	-0.83	-0.78	0.01	0.00	??	??	??	OK

Note: Large b2 at low fields was not foreseen in Ver 1.0 tables

Expected Ver 1.0 Table (25 mm)

Integral Harmonics at 3.8 Tesla (6000 A)

n	$\langle bn \rangle$	$\Delta (bn)$	$\sigma (bn)$	$\langle an \rangle$	$\Delta (an)$	$\sigma (an)$
2	-0.07	0.79	0.28	0.53	3.71	1.51
3	1.99	3.57	1.70	-1.07	0.55	0.18
4	-0.21	0.21	0.08	0.05	1.08	0.41
5	0.04	0.80	0.39	0.19	0.17	0.06
6	-0.05	0.10	0.04	0.00	0.55	0.16
7	0.06	0.19	0.10	-0.10	0.06	0.02
8	-0.01	0.03	0.01	-0.01	0.15	0.05
9	0.00	0.12	0.04	0.01	0.03	0.01
10	0.03	0.05	0.02	0.03	0.04	0.02
11	-0.56	0.04	0.02	-0.01	0.01	0.01

Measured Data in D2L106 & Ver 1.0 Comparison

Integral; 3.8 Tesla (6000 A) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	-0.65	-0.33	0.98	-1.06	OK	OK	OK	OK
3	2.50	0.91	-1.16	-0.68	OK	OK	OK	OK
4	0.21	-0.30	0.54	1.73	??	OK	OK	??
5	0.44	0.25	0.10	0.14	OK	OK	OK	OK
6	0.08	-0.16	0.06	0.61	OK	OK	OK	OK
7	0.20	0.13	-0.10	-0.09	OK	OK	OK	OK
8	0.03	-0.04	-0.02	0.08	OK	OK	OK	OK
9	-0.15	-0.18	0.04	0.03	OK	??	OK	OK
10	0.02	-0.01	0.03	0.05	OK	OK	OK	OK
11	-0.66	-0.65	-0.01	0.00	??	??	OK	OK

OK=Value between (mean- $\Delta-\sigma$) & (mean+ $\Delta+\sigma$)

Comparison of Field Quality in D2L106 with the Expected Ver 2.0 Tables

Expected Ver 2.0 Table (at 25 mm radius)

Integral Harmonics at 315A (0.2 Tesla)

n	$\langle bn \rangle(L)$	$\langle bn \rangle(R)$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	4.08	-5.07	1.97	0.63	-0.03	5.99	1.56
3	-22.28	-22.28	1.87	1.50	-0.72	0.74	0.44
4	-0.08	-0.56	0.36	0.20	-0.84	0.65	0.41
5	1.17	1.17	1.20	0.85	0.21	0.25	0.18
6	0.04	-0.16	0.20	0.12	0.10	0.67	0.39
7	-0.40	-0.40	0.16	0.11	-0.13	0.08	0.05
8	-0.03	-0.03	0.04	0.03	-0.01	0.27	0.17
9	0.16	0.16	0.15	0.10	0.03	0.03	0.02
10	-0.03	-0.03	0.08	0.04	0.02	0.08	0.05
11	-0.77	-0.77	0.03	0.02	0.02	0.02	0.01

Measured Data in D2L106

Integral; 0.2 Tesla (interpolated) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	5.26	-6.10	1.48	-1.43
3	-12.41	-13.06	-1.21	-0.73
4	0.41	-0.40	0.38	1.73
5	1.13	0.93	0.10	0.09
6	0.07	-0.13	0.13	0.52
7	-0.38	-0.30	-0.16	-0.08
8	0.00	-0.03	-0.01	0.09
9	0.04	0.04	0.06	0.01
10	0.01	0.00	0.04	0.03
11	-0.83	-0.78	0.01	0.00

Expected Ver 2.0 Table (at 25 mm radius)

Integral Harmonics at 3.8 Tesla (6000 A)

n	$\langle bn \rangle(L)$	$\langle bn \rangle(R)$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	-0.50	-0.77	1.02	0.32	-0.67	5.94	1.55
3	-4.17	-4.17	1.63	1.47	-0.84	0.69	0.43
4	-0.01	-0.63	0.29	0.18	-0.38	0.56	0.40
5	-0.13	-0.13	1.14	0.85	0.21	0.24	0.18
6	0.04	-0.17	0.05	0.03	-0.02	0.58	0.38
7	0.15	0.15	0.12	0.10	-0.11	0.06	0.05
8	0.00	-0.04	0.03	0.03	0.01	0.25	0.17
9	-0.09	-0.09	0.13	0.10	0.05	0.02	0.01
10	-0.01	-0.01	0.05	0.03	0.00	0.05	0.03
11	-0.62	-0.62	0.02	0.01	0.00	0.03	0.02

Measured Data in D2L106

Integral; 3.8 Tesla (6000 A) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	-0.65	-0.33	0.98	-1.06
3	2.50	0.91	-1.16	-0.68
4	0.21	-0.30	0.54	1.73
5	0.44	0.25	0.10	0.14
6	0.08	-0.16	0.06	0.61
7	0.20	0.13	-0.10	-0.09
8	0.03	-0.04	-0.02	0.08
9	-0.15	-0.18	0.04	0.03
10	0.02	-0.01	0.03	0.05
11	-0.66	-0.65	-0.01	0.00

OK=Value between (mean- $\Delta-\sigma$) & (mean+ $\Delta+\sigma$)

Comparison of Field Quality in D2L107 with the Expected Ver 1.0 Tables

Expected Ver 1.0 Table (25 mm)

Integral Harmonics at 315A (0.2 Tesla)

n	$\langle bn \rangle$	$\Delta (bn)$	$\sigma (bn)$	$\langle an \rangle$	$\Delta (an)$	$\sigma (an)$
2	0.08	0.77	0.28	-0.12	3.68	1.53
3	-9.92	5.52	1.95	-1.10	0.49	0.17
4	-0.05	0.20	0.08	0.13	1.15	0.42
5	0.64	0.83	0.40	0.18	0.16	0.06
6	-0.01	0.08	0.03	-0.03	0.54	0.15
7	-0.26	0.21	0.10	-0.09	0.07	0.02
8	-0.03	0.03	0.01	-0.01	0.15	0.05
9	0.14	0.13	0.04	0.02	0.03	0.01
10	0.03	0.05	0.02	0.02	0.05	0.02
11	-0.66	0.04	0.02	-0.01	0.02	0.01

Measured Data in D2L107 & Ver 1.0 Comparison

Integral; 0.2 Tesla (interpolated) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	5.62	-5.58	0.47	-1.25
3	-15.41	-15.35	-1.53	-1.33
4	0.77	-0.21	-0.53	-0.63
5	0.47	0.74	0.06	0.15
6	0.13	-0.05	0.01	0.11
7	-0.41	-0.38	-0.16	-0.08
8	-0.01	0.00	0.05	0.08
9	-0.01	0.05	0.07	0.03
10	-0.01	0.01	0.06	0.07
11	-0.83	-0.78	0.01	0.01

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	??	??	OK	OK
3	OK	OK	OK	OK
4	??	OK	OK	OK
5	OK	OK	OK	OK
6	??	OK	OK	OK
7	OK	OK	OK	OK
8	OK	OK	OK	OK
9	OK	OK	??	OK
10	OK	OK	OK	OK
11	??	??	OK	OK

Note: Large b2 at low fields was not foreseen in Ver 1.0 tables

Expected Ver 1.0 Table (25 mm)

Integral Harmonics at 3.8 Tesla (6000 A)

n	$\langle bn \rangle$	$\Delta (bn)$	$\sigma (bn)$	$\langle an \rangle$	$\Delta (an)$	$\sigma (an)$
2	-0.07	0.79	0.28	0.53	3.71	1.51
3	1.99	3.57	1.70	-1.07	0.55	0.18
4	-0.21	0.21	0.08	0.05	1.08	0.41
5	0.04	0.80	0.39	0.19	0.17	0.06
6	-0.05	0.10	0.04	0.00	0.55	0.16
7	0.06	0.19	0.10	-0.10	0.06	0.02
8	-0.01	0.03	0.01	-0.01	0.15	0.05
9	0.00	0.12	0.04	0.01	0.03	0.01
10	0.03	0.05	0.02	0.03	0.04	0.02
11	-0.56	0.04	0.02	-0.01	0.01	0.01

Measured Data in D2L107 & Ver 1.0 Comparison

Integral; 3.8 Tesla (6000 A) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	-0.09	0.40	0.13	-1.51
3	-0.83	-0.78	-1.44	-1.29
4	0.56	-0.03	-0.35	-0.49
5	-0.18	0.00	0.10	0.16
6	0.16	-0.10	-0.05	0.09
7	0.15	0.15	-0.11	-0.07
8	0.02	0.00	0.06	0.07
9	-0.20	-0.17	0.03	0.03
10	-0.01	0.00	0.06	0.06
11	-0.65	-0.62	-0.01	0.01

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	OK	OK	OK	OK
3	OK	OK	OK	OK
4	??	OK	OK	OK
5	OK	OK	OK	OK
6	??	OK	OK	OK
7	OK	OK	OK	OK
8	OK	OK	OK	OK
9	??	??	OK	OK
10	OK	OK	OK	OK
11	??	??	OK	OK

OK=Value between (mean- $\Delta-\sigma$) & (mean+ $\Delta+\sigma$)

Comparison of Field Quality in D2L107 with the Expected Ver 2.0 Tables

Expected Ver 2.0 Table (at 25 mm radius)

Integral Harmonics at 315A (0.2 Tesla)

n	$\langle bn \rangle(L)$	$\langle bn \rangle(R)$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	4.08	-5.07	1.97	0.63	-0.03	5.99	1.56
3	-22.28	-22.28	1.87	1.50	-0.72	0.74	0.44
4	-0.08	-0.56	0.36	0.20	-0.84	0.65	0.41
5	1.17	1.17	1.20	0.85	0.21	0.25	0.18
6	0.04	-0.16	0.20	0.12	0.10	0.67	0.39
7	-0.40	-0.40	0.16	0.11	-0.13	0.08	0.05
8	-0.03	-0.03	0.04	0.03	-0.01	0.27	0.17
9	0.16	0.16	0.15	0.10	0.03	0.03	0.02
10	-0.03	-0.03	0.08	0.04	0.02	0.08	0.05
11	-0.77	-0.77	0.03	0.02	0.02	0.02	0.01

Measured Data in D2L107

Integral; 0.2 Tesla (interpolated) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$	n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	5.62	-5.58	0.47	-1.25	2	OK	OK	OK	OK
3	-15.41	-15.35	-1.53	-1.33	3	??	??	OK	OK
4	0.77	-0.21	-0.53	-0.63	4	??	OK	OK	OK
5	0.47	0.74	0.06	0.15	5	OK	OK	OK	OK
6	0.13	-0.05	0.01	0.11	6	OK	OK	OK	OK
7	-0.41	-0.38	-0.16	-0.08	7	OK	OK	OK	OK
8	-0.01	0.00	0.05	0.08	8	OK	OK	OK	OK
9	-0.01	0.05	0.07	0.03	9	OK	OK	OK	OK
10	-0.01	0.01	0.06	0.07	10	OK	OK	OK	OK
11	-0.83	-0.78	0.01	0.01	11	??	OK	OK	OK

Expected Ver 2.0 Table (at 25 mm radius)

Integral Harmonics at 3.8 Tesla (6000 A)

n	$\langle bn \rangle(L)$	$\langle bn \rangle(R)$	$\Delta(bn)$	$\sigma(bn)$	$\langle an \rangle$	$\Delta(an)$	$\sigma(an)$
2	-0.50	-0.77	1.02	0.32	-0.67	5.94	1.55
3	-4.17	-4.17	1.63	1.47	-0.84	0.69	0.43
4	-0.01	-0.63	0.29	0.18	-0.38	0.56	0.40
5	-0.13	-0.13	1.14	0.85	0.21	0.24	0.18
6	0.04	-0.17	0.05	0.03	-0.02	0.58	0.38
7	0.15	0.15	0.12	0.10	-0.11	0.06	0.05
8	0.00	-0.04	0.03	0.03	0.01	0.25	0.17
9	-0.09	-0.09	0.13	0.10	0.05	0.02	0.01
10	-0.01	-0.01	0.05	0.03	0.00	0.05	0.03
11	-0.62	-0.62	0.02	0.01	0.00	0.03	0.02

Measured Data in D2L107

Integral; 3.8 Tesla (6000 A) at 25 mm radius

n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$	n	$bn(L)$	$bn(R)$	$an(L)$	$an(R)$
2	-0.09	0.40	0.13	-1.51	2	OK	OK	OK	OK
3	-0.83	-0.78	-1.44	-1.29	3	??	??	OK	OK
4	0.56	-0.03	-0.35	-0.49	4	??	??	OK	OK
5	-0.18	0.00	0.10	0.16	5	OK	OK	OK	OK
6	0.16	-0.10	-0.05	0.09	6	??	OK	OK	OK
7	0.15	0.15	-0.11	-0.07	7	OK	OK	OK	OK
8	0.02	0.00	0.06	0.07	8	OK	OK	OK	OK
9	-0.20	-0.17	0.03	0.03	9	OK	OK	OK	OK
10	-0.01	0.00	0.06	0.06	10	OK	OK	OK	OK
11	-0.65	-0.62	-0.01	0.01	11	??	OK	OK	OK

OK=Value between (mean- $\Delta-\sigma$) & (mean+ $\Delta+\sigma$)