



# X-Band Traveling Wave Deflecting Mode Cavity

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- **Motivation**
  - Fabrication and Testing
  - Experimental Plans

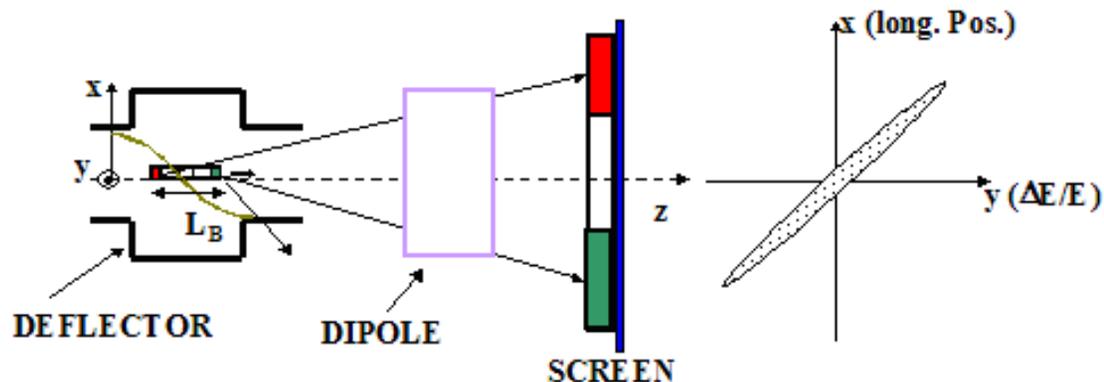
# Motivation

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- A precise longitudinal shaping of the relativistic electron bunches is a critical requirement for the on-going and future experiments and devices:
  - FELs (the gain length exponential dependency on peak current)
  - Advanced acceleration schemes (injection into the laser and plasma acceleration devices)
  - Thomson sources (short X-ray pulse production requires longitudinal beam shaping)
  - NLC (luminosity at the interaction point is a function of peak currents)
- X-band deflecting cavity offers unique resolution capabilities

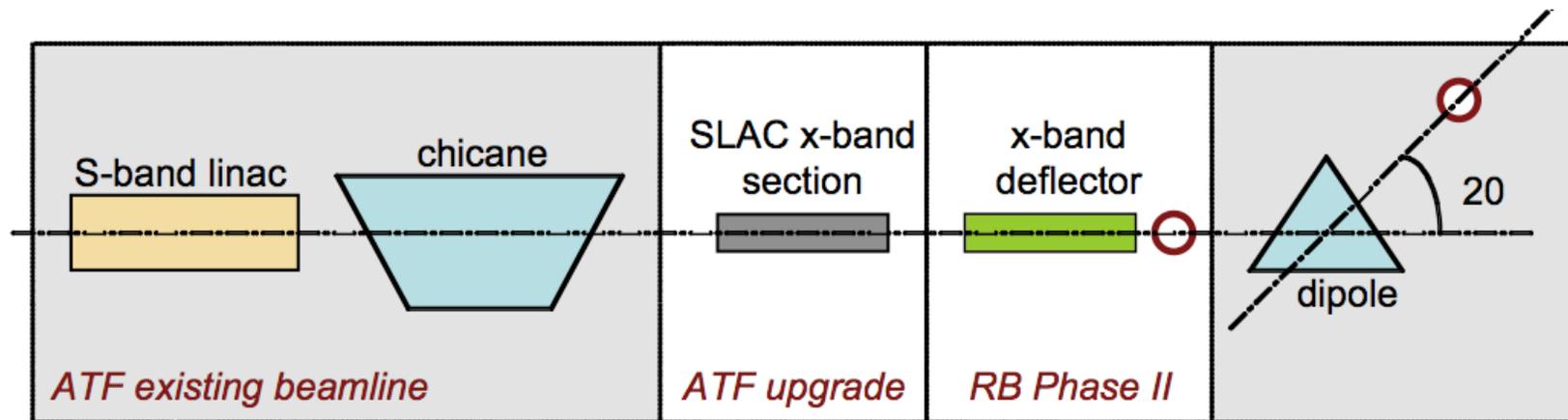
# Motivation

- Important features:
  - directly map the electron beam longitudinal phase-space (including sliced measurements)
  - single-shot measurements
  - can be used to calibrate non-expensive and less destructive devices
  - does not rely on any pre-assumptions about the beam current profile
  - excellent temporal resolution



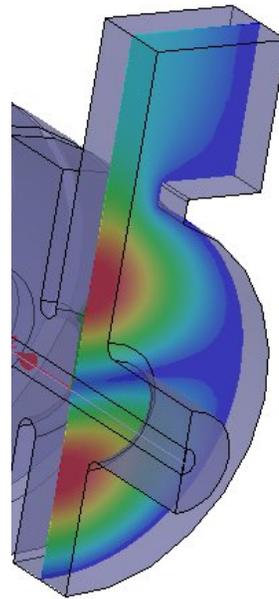
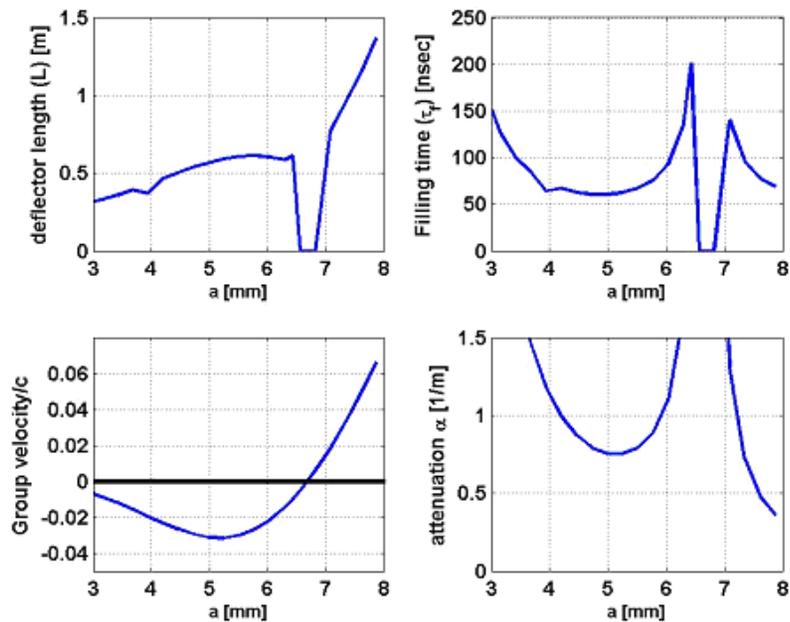
# Experimental Layout

- Original plan was to install XTD at ATF in sequence with “silencer” cavity.



# Design Parameters

- 3-D model was developed and optimized numerically:

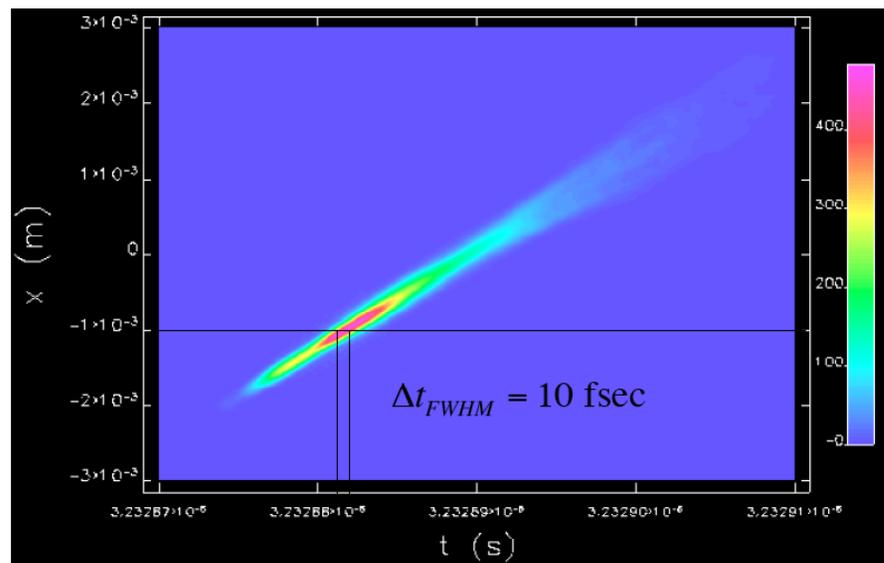


Parameter	Value	Unit
$\sqrt{Z}=E_0/P^{1/2}$	8.48	kV/mW <sup>1/2</sup>
$\alpha$	0.660	m <sup>-1</sup>
$v_g/c$	0.0267	-
$E_{\max}/P^{1/2}$	20.57	kV/mW <sup>1/2</sup>
$L_{TOT}$	0.46	m
$E_{\max}/P^{1/2}$	92	kV/mW <sup>1/2</sup>
$\tau_F$	57	ns
$N_c$	53	-
$P_{out}/P_{in}$	0.55	-

# Designed Performance

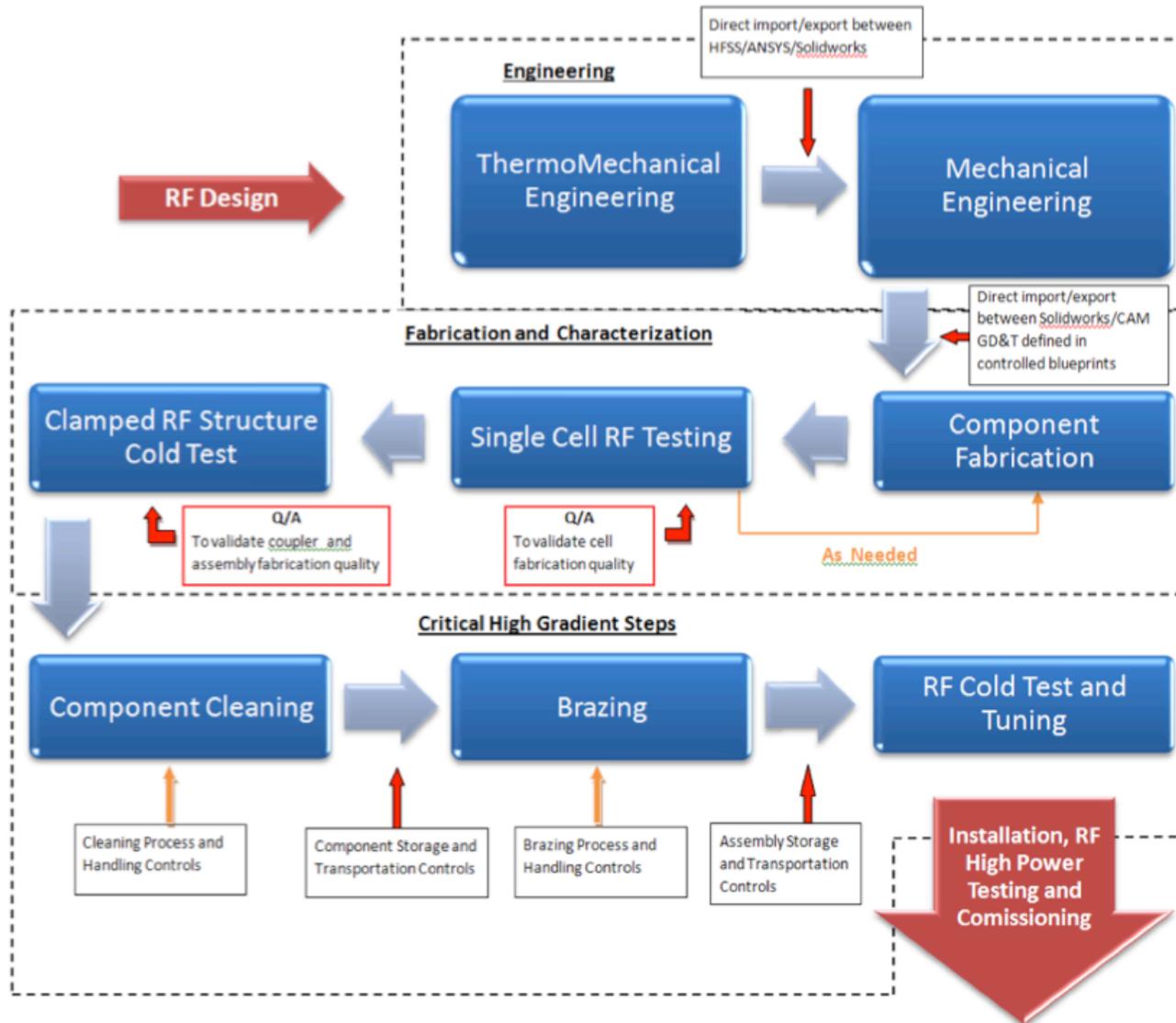
- The deflector resolution was simulated to be 4 fs RMS, which is perfect for ATF compressor ( $\sim 70$  fs beam):

$$\Delta x_d = \omega_{RF} \Delta t \sqrt{\beta_d \beta_f} \left( \frac{eV_0}{E} \right) \sin(\Delta \psi_\beta)$$



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# Manufacturing Process



# Timeline

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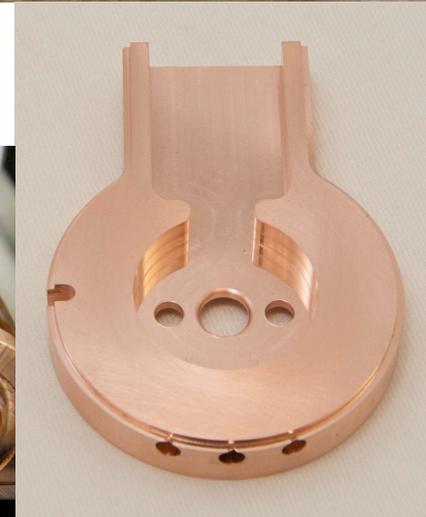
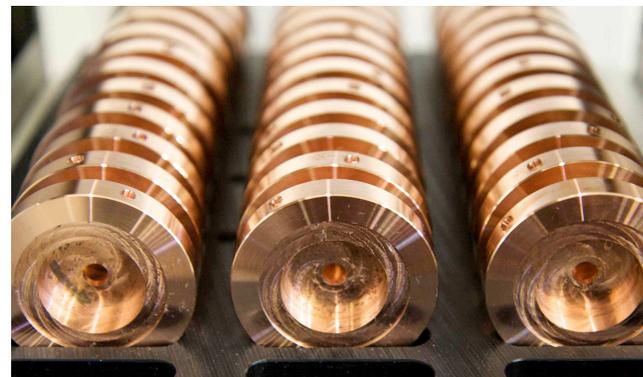
- 1st prototype built in late 2007; after QA decided to built in house;
- 2008-2009: in house manufacturing, CNC upgrade to improve surface finish, project runs out of funds;
- 2010: 2<sup>nd</sup> prototype tests, bead pull, 15 MHz red shift, debugging
- Installation at ATF – early 2011 (transfer to UCLA).

## From ATF Users meeting in 2007:

- Initial design and cold test were performed during Phase I (in 2006)
- 3-D RF design of the structure is finalized
  - single cell design;
  - couplers;
  - polarization control;
  - analysis of tolerances;
  - tuning requirements.
- Engineering design is nearly complete
  - 3-D CAD drawing;
  - cooling channels design;
  - waiting for a feedback from the vendors.
- Manufacturing
  - test of the geometry distortion due to brazing is on the way;
- Installation at ATF - end of 2007

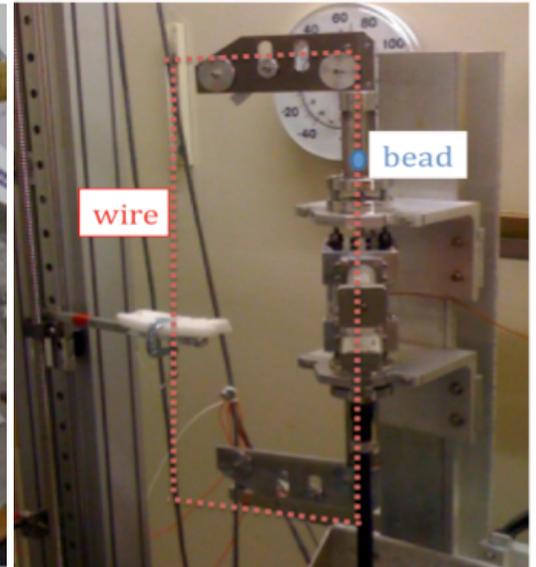
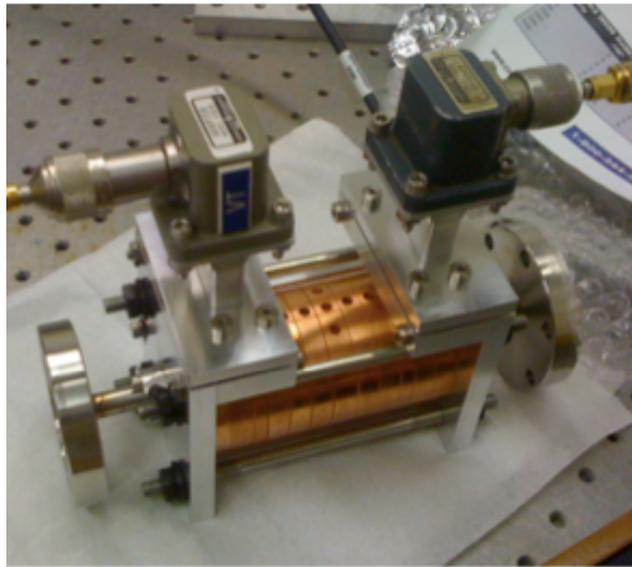
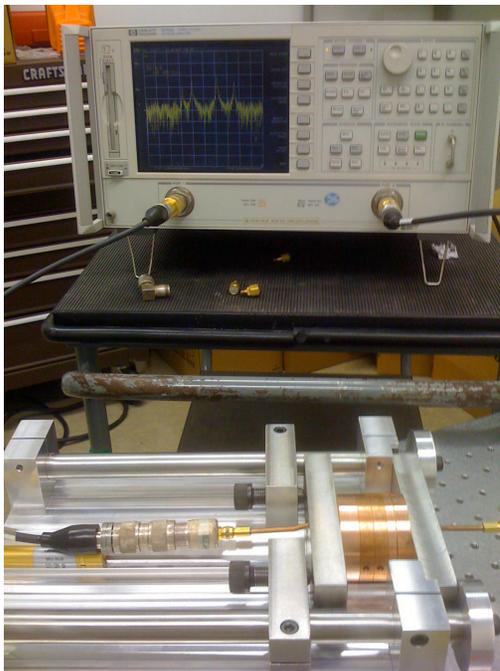
# Present Manufacturing Capabilities

	Specified tolerances	Achieved Tolerances*
Cell diameter	+/- 0.0005	+/- 0.0002
Cell Length	+/- 0.0005	+/- 0.0002
Iris Diameter	+/- 0.0005	+/- 0.0005
Flatness	.0005 inch	.0002 inch
Surface Finish	8 micro-inch	4-6 micro-inch



# RF Testing

- RF Cell Stack testing at RadiaBeam
- 2<sup>nd</sup> prototype has been bead pull tested at SLAC



# RF Test Results

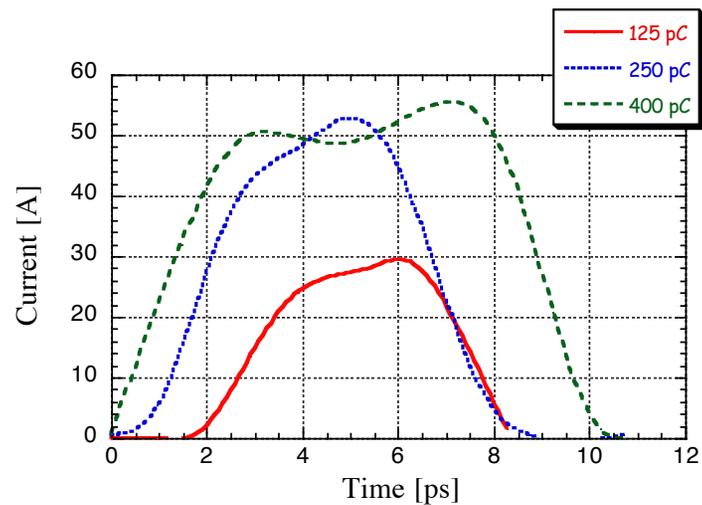
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- Good news after bead pull: couplers are close to perfect.
- Bad news – consistent red shift of 15-20 MHz throughout all of the RF measurements.
- Contributing factors:
  - NO filler 1.5 MHz down
  - Vacuum 1-2 MHz down
  - Humidity 1-2 MHz down
  - *Mode holes shape is slightly different in the model (10 MHz)*
- Compensated with 20  $\mu\text{m}$  change in cells diameter, new cells are in fabrication.

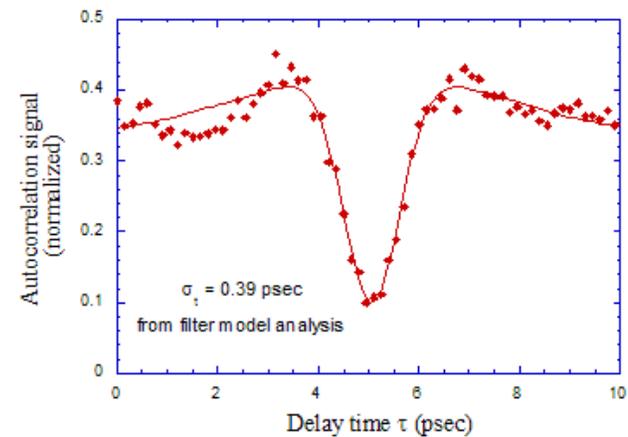
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# Experimental program

- Deflection cavity cross-calibration with other diagnostics:



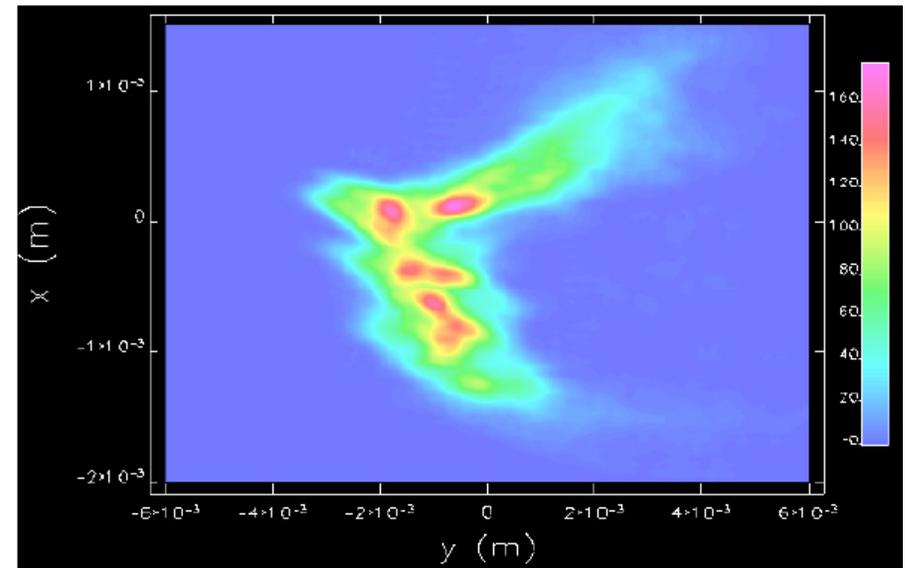
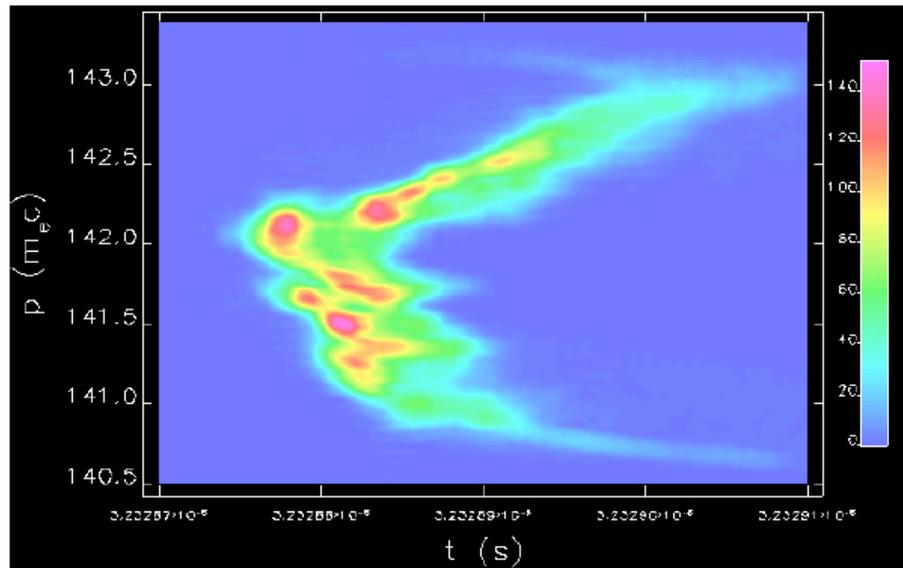
momentum-phase mapping with  
the linac



CTR autocorrelation

# Experimental program

- Measuring CSR effect on the longitudinal phase space of the compressed beam:



# Conclusions

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- RadiaBeam is developing an X-band deflecting cavity.
- Target longitudinal resolution at ATF is in femtosecond range
- Present status: in fabrication
- Commissioning will be performed by UCLA
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