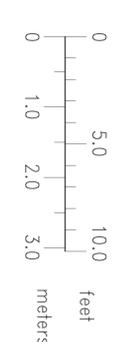


- NOTES
1. INTERPRET DRAWING PER GLOBAL ENGINEERING DOCUMENTS DRAWING REQUIREMENTS MANUAL.
  2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M.
  3. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.



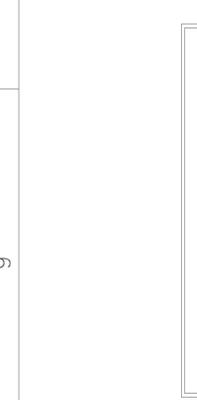
REV	DATE	BY	CHK	SECT	DEPT	DATE	REQ	DOB	REVISION APPROVALS

SCALE: 3/8" = 1'-0"

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
0000000000M	8E8700A000	ASSEMBLY			

QUALITY VERIFICATION MECHANICAL AND STRUCTURAL REFERENCE: SMS-75-0002	ON CLASS DOCUMENTS REQUIRED	APPLICABLE TO PART NO *
3013 MATERIAL TEST REPORT		
3014 WELDING PROCEDURE SPECIFICATION		
3015 WELDING INSPECTION REPORT		
3016 WELDING INSPECTION REPORT		
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NO REPRESENTATION OR WARRANTY IS MADE BY THE DRAWING ENGINEER OR ARCHITECT FOR THE USE OF THIS DRAWING FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PREPARED. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS. THE DRAWING ENGINEER OR ARCHITECT SHALL NOT BE RESPONSIBLE FOR ANY DAMAGE OR INJURY TO PERSONS OR PROPERTY ARISING FROM THE USE OF THIS DRAWING. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS. THE DRAWING ENGINEER OR ARCHITECT SHALL NOT BE RESPONSIBLE FOR ANY DAMAGE OR INJURY TO PERSONS OR PROPERTY ARISING FROM THE USE OF THIS DRAWING.



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DATE: 8/7/14

SPALLATION NEUTRON SOURCE  
SIS BEAMLINE 14B INFRASTRUCTURE  
BL 14B EXTERNAL BUILDING PLANNING LAYOUT

OTM Oak Ridge National Laboratory  
Spatiation Neutron Source

DESIGNED BY: W. Leonhardt  
CHECKED BY: W. Leonhardt