

IP Magnet Development

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Compact Superconducting FF Coils

Compact Superconducting FF Quadrupole Magnet Outline.

- New technology (BNL) for making compact superconducting coils (HERA-II example).
- Review NLC FF design parameters (QDO).
- Special NLC design challenges (vibration).

Superconducting Magnets for the HERA-II Luminosity Upgrade.

HERA–II Upgrade Schematic





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- Superconducting magnets installed into existing ZEUS and H1 detectors (solenoid, so no iron yoke).
- Coils for separating beams and reducing e-ring β^* (dipole, quad, skew-quad, skew-dipole & sextupole).
- Met extremely tight radial budget for cryostat.
- Met demanding field harmonic requirements.
- Technology now will be used for BEPC-II Upgrade and possibly the SLAC PEP-II B-Factory Upgrade.

Superconducting Magnets for the HERA–II Luminosity Upgrade.

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NATIONAL LABORATORY Superconducting





- Fiberglass prestress for each coil layer (note thick inner support tube).
- LHe flows between coil and the outer He containment (note ``warm'' beam tube).
- Key in G10 slots to pass force from cold mass to the warm outer cryostat wall.
- Test GO & GG horizontal in BNL Magcool.

Superconducting Magnets for the HERA Luminosity Upgrade.

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File used for field harmonics gives winding machine the path in space for the conductor.



Insulated conductor with b-stage epoxy coating is payed out under hollow stylus. Ultrasonic heating and rapid cooling leaves conductor bonded to substrate. Typically a coil goes next to magnetic measurements.

The TESLA and JLC Final Focus Quadrupole Concepts.



• Large aperture superconducting magnet (has both beams in the central region).

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 Vertical extraction via electrostatic separator at 20 m and a shielded septum at 50 m.



- Iron magnet inside a superconducting compensator magnet (avoid saturation, buck out detector solenoid field).
- Extract the beam through coil pocket.

NLC - The Next Linear Collider Project

LCD-L2 (3T) with 3.8m L* Optics

Separate (Easier?) Extraction Line θ_c =20 mrad



Tom Markiewicz

Superconducting Alternative to a **Sermanent Magnet Quadrupole**.



• Should fit in same space. 🗸

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- Should give same gradient. 🗸
- Net force or torque in solenoid for SCQ ≈ zero (unlike PMQ).
- PMQ has extra longitudinal & transverse fields (unlike SCQ).
- For SCQ disrupted beam passes through non-zero field (unlike PMQ).



Recent Winding Tests Using[®] Small Diameter Support Tubes.



First we demonstrated the ability to wind small diameter coils with the desired features.

First double layer quadrupole

test winding, $R_{coil} = 12.5 \text{ mm}$,

Length = 305 mm

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Then we wound a double layer quadrupole test coil on a 20 mm ID support tube.

Finally we will produce, under a BNL LDRD, a full length, 2 m, prototype of the NLC inner coil structure that will be cold tested.

QD0 Cross Section with a Cold Seam Tube (at support location).

20 mm ID Inner Beam Tube QDO Coil Parameters Outer Cryostat Tube 114 mm OD Inner Quad 63 T/m Inner: 5 double layers, single strand conductor **Outer Quad** 81 T/m **Cryostat Outer Surface Outer: 4 double layers**, **Total Quad** 144 T/m of seven strand cable **Heat Shield** G10, S-Glass & Epoxy **Vertical Support Design Concept: Two independent** coil windings. Integrated helium flow. Copper inside inner coil support tube. Horizontal **LHe Flow Space** Support Coil Support Tubes

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A QDO vertical offset of 1 nm gives a 250 GeV beam a fraction of a nano-radian kick... that then leads to nm scale vertical offset at the IP.

Δ ______ yoff -______ 4.8 m ______

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A QDQ vertical offset of QDQ

With this simple model vertical quadrupole movement of 10⁻⁵ σ causes the beam to move by $\approx \frac{1}{2}\sigma$ at the IP.

NLC Beam Delivery System: QD0 Vertical Offset Sensitivity.

Recent work looking for IR value of the second seco

As reported at Nanobeam 2002, Christoph Montag has been able to correlate oscillatory signals on BPMs with vibration lines measured at IR cryostats.



He has observed about 200 nm horizontal but no measurable vertical oscillations. This may not be too surprising for a RHIC cryostat



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design which was not optimized for vibration.

Note that a traditional cryostat design has a heavy cold mass sitting atop long posts (like an inverted pendulum). A driving source in the feed can is suspected. Obviously this shows a need for careful investigation... **BNL** near term plans for vibration measurements in superconducting magnets.

- Sensors ordered for a vibration survey in the BNL Magcool test area.
- A RHIC CQS magnet will be assembled with sensors on the cold mass and cryostat. $_{=}$
- Team formed from BNL SMD and C-AD to investigate NLC accelerator physics issues.

We expect though that active stabilization is needed to make good e.g. nm measurements!

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 Magnetic measurement techniques are being developed in parallel.

Using LDRD funds we will make & measure 2 m NLC prototype, but without its cryostat.





Compact Superconducting FF Quadrupole Magnet Summary.



- For NLC energy and optics tuning an adjustable magnet is desirable. We now have a concept for a superconducting quadrupole (similar to HERA-II) that meets basic space and strength requirements.
- Presently not enough is known about the challenges for stabilizing such magnets at the nm level and this is an important area for future study.
- Making a realistic prototype seems desirable but many options exist (4.5° subcooled helium, 2° superfluid helium and conduction cooling) and much work must be done before finalizing the design.

Thank you.

