

From: [Lee, Robert J](#)
To: [John Hill](#)
Cc: [Bebon, Michael J](#); [Ackerman, Andrew](#); [Stiegler, Lori](#); [Hulbert, Steven](#); [Keister, Jeffrey](#); [Zschack, Paul](#); [Johnson, Erik D](#); [Willeke, Ferdinand](#); [Zitvogel, Emil](#); [Sullivan, Patrick \(BHSO\)](#); [Mattson, Gail](#); [Rubino, Kristen](#); [Moss, Steven H](#)
Subject: Recommendation to Authorize Commissioning, 8-ID
Date: Thursday, March 31, 2016 10:00:38 PM
Attachments: [IRP for the NSLS-II 8-ID Beamline %28ISS%29 SIGNED.pdf](#)
[8idauthmemo.docx](#)

Attached is my memo recommending that you authorize commissioning of the 8-ID ISS beamline. An IRR was held on March 24th. There were no prestart findings identified during the IRR. The IRP has been fully implemented and is attached for your reference.

If there are any questions regarding this request please contact me.

*Robert J. Lee, P.E.
ESH Manager
NSLS-II Department
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Upton, NY 11973
(631)344-7936
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managed by Brookhaven Science Associates
for the U.S. Department of Energy

Memo

Date: March 31, 2016
To: John Hill
From: Robert J. Lee, NSLS-II ESH Manager
Subject: Recommendation to Authorize Start of Commissioning of 8-ID, ISS Beamline

As you are aware on March 24th an IRR was performed for the ISS beamline located at 8-ID. The review team was comprised of T. Nehring (MPO), M. Cubillo (SHSD), C. Schaefer (RCD), A. Etkin (C-AD), L. Yang (NSLS-II), and E. Cheswick (QMO). The review was facilitated by A. Ackerman of NSLS-II. The Instrument Readiness Plan (IRP) was used as the basis for the review. There were no prestart findings identified during this review.

In accordance with our IRR Procedure [PS-C-ESH-PRC-001] Steve Hulbert, the Technical Authority for the 8- ID IRP, has affirmed that the IRP has been fully implemented and the beamline is ready to begin commissioning. I have concurred with this declaration. The plan has also been signed by Ed Cheswick as the IRR team Quality Assurance Representative as affirmation that there were no prestart actions identified during this review. Based upon the successful IRR and full implementation of the IRP, I am recommending that you authorize commissioning of the Cell 8-ID (ISS) beamline. Post start findings from the review are being finalized and will be addressed as soon as practicable. Commissioning will proceed in accordance with the ISS technical commissioning plan and the ISS Radiation Survey Plan. Progression for commissioning the beamline will also be governed by the NSLS-II procedure NSLS-II Beamlines Radiation Safety Commissioning Plan (PS-C-XFD-PRC-004) which assures commissioning is completed in a safe, secure and environmentally sound manner.

If there are any questions pertaining to this matter, or if you would like to review any of the associated documentation, please contact me.

Dist.	A. Ackerman	A. Attenkofer	M. Bebon	M. Benmerrouche
	S. Hulbert	E. Johnson	J. Keister	G. Mattson
	S. Moss	P. Sullivan, BHSO	F. Willeke	L. Stiegler
	E. Zitvogel	P. Zschack		

cc: K. Rubino
A. Shoemaker-Skokov

From: [Hill, John](#)
To: [Lee, Robert J](#)
Cc: [Bebon, Michael J](#); [Ackerman, Andrew](#); [Stiegler, Lori](#); [Hulbert, Steven](#); [Keister, Jeffrey](#); [Zschack, Paul](#); [Johnson, Erik D](#); [Willeke, Ferdinand](#); [Zitvogel, Emil](#); [Sullivan, Patrick \(BHSO\)](#); [Mattson, Gail](#); [Rubino, Kristen](#); [Moss, Steven H](#)
Subject: ISS approval to start commissioning
Date: Sunday, April 03, 2016 7:35:04 PM

Bob, having reviewed the completed IRP, and noting that there were no pre-start findings, I hereby authorize commissioning to begin on 8-ID.

Congratulations to the entire team for bringing this first NEXT beamline to this point! I know it takes a tremendous amount of work from many individuals to achieve this significant milestone. Thank you for all that work, it is very much appreciated.

Hope the commissioning goes smoothly,

John.

INSTRUMENT READINESS PLAN (IRP)

FOR THE

NSLS-II 08-ID BEAMLINE (ISS)



MARCH 2016

PS-C-XFD-PLN-026

PREPARED BY

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MANAGED BY

BROOKHAVEN SCIENCE ASSOCIATES

FOR THE

U.S. DEPARTMENT OF ENERGY
OFFICE OF SCIENCE BASIC ENERGY SCIENCE
UNDER CONTRACT DE-SC0012704

VERSION HISTORY LOG

VERSION	DESCRIPTION	DATE
1	Initial Issue	March 2016

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ATTACHMENTS

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Attachment B, *Pillar II Hardware, 08-ID Beamline (ISS)*

Attachment C, *Pillar III Personnel, 08-ID Beamline (ISS)*

Attachment D, *Completion of IRR Pre-Start Findings*

1.0 INTRODUCTION

1.1 Purpose and Scope

The purpose of this Instrument Readiness Plan (IRP) is to establish the readiness criteria required to declare the NSLS-II 08-ID Beamline (Inner Shell Spectroscopy [ISS]) ready for commissioning. The scope of this IRP includes the 08-ID Beamline and End Station Diagnostics, and was prepared in accordance with the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001). The Front End and Insertion Device were evaluated in a previous IRR. Experimental equipment that is installed and operational in the End Station will be included in the scope of this plan. The gas handling system is not part of this review.

This IRP will be used as a tool for planning and certifying readiness. The completion of this IRP requires that all procedures, documentation and hardware listed in the plan are completed, tested, and, where required, independently certified. In addition, Staff and Users that will be involved in commissioning shall be trained and qualified to conduct their work safely, securely and in an environmentally sound manner.

1.2 08-ID Beamline

The ISS (Inner Shell Spectroscopy) beamline is an insertion device beamline, which will provide state-of-the-art hard x-ray spectroscopic tools for the NSLS-II User. Sited in sector 8-ID, a high-beta, extended floor space sector, it employs a damping wiggler (DW100) as its source with a period of 100 mm, and a total length of 7 m. The fixed aperture mask accepts a fan of 0.15 mrad x 1.1 mrad (V x H). The DW100 wiggler delivers beam to the primary optics in the First Optics Enclosure (FOE, Hutch 8ID-A). Monochromatic beam exiting the FOE is brought to experimental apparatus located in Hutch (8ID-B). The credited controls includes shielding, an oxygen monitoring and alarm system, PPS aperture burn-through devices, and personnel protection system (PPS) interlocks, in accordance with the NSLS-II Accelerator Safety Envelope (ASE) (PS-C-ESH-ROASE-001).

1.3 Instrument Readiness Review (IRR)

As part of the verification of readiness for commissioning, an IRR is required in accordance with the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001). An independent IRR Team will use the readiness criteria developed as part of this IRP to verify that the 08-ID Beamline is ready for commissioning in accordance with the Beamline Commissioning Plan. Pre-start and post-start findings will be identified by the team.

1.4 Authorization to Proceed with Commissioning

The completion of this IRP, together with closure of any pre-start findings from the IRR, is used as the basis for the NSLS-II Director to authorize the start of commissioning of the 08-ID Beamline.

2.0 INSTRUMENT READINESS PLAN

2.1 Readiness Criteria

Readiness criteria are provided in Attachments A through D. The criteria were developed by the Instrument Readiness Coordinator (IRC) and Readiness Team members, using the *General Readiness Criteria* provided in Attachment A and the *Instrument Readiness Guide* provided in Attachment C of the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001).

The readiness criteria for the 08-ID Beamline are grouped into the following categories:

- Pillar I – Documentation
- Pillar II – Hardware
- Pillar III – Personnel
- Completion of IRR Pre-Start Findings

3.0 IRP IMPLEMENTATION

3.1 Readiness Team

A Readiness Team will be appointed by the NSLS-II Director in accordance with the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001). The Readiness Team members that have responsibility for completing the IRP are listed as the Responsible Person in the Attachments.

3.2 Achieving Readiness – Responsibilities

The Readiness Team members are responsible for ensuring that their specific readiness criteria are achieved.

The Lead Beamline Scientist is responsible for certifying that all of the readiness criteria associated with the Beamline is achieved.

3.3 Execution of the IRP

The Readiness Team members shall execute this IRP by preparing, installing, documenting, or training (as appropriate), the specific scope of work (readiness criteria) assigned to them as listed in the Attachments. The Readiness Team members shall develop, compile or assemble the documented evidence that clearly demonstrates that the readiness criteria have been met. This evidence shall be listed on the Attachments.

3.4 Certifying Readiness

Upon completion of the readiness criteria, the Readiness Team members will certify that the criteria for which they are responsible for are complete by signing the Attachments in the appropriate section. The Attachments shall not be signed until the readiness criteria have been fully achieved.

For completion of the IRR pre-start findings, the IRR Technical Authority and the ESH Manager will certify that all IRR pre-start findings relative to the 08-ID Beamline have been completed, and that the associated ATS Actions have been closed by signing Attachment D in the appropriate section. The Independent Verifier will concur that these actions have been adequately completed and closed by signing Attachment D in the appropriate section.

ATTACHMENT A – PILLAR I DOCUMENTATION

08–ID BEAMLINE (ISS)

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR I DOCUMENTATION (PLANNING & PROCEDURES)	<p>Functional Description An overview presentation is prepared that defines the scope of the IRR and includes the following beamline specific information:</p> <ul style="list-style-type: none"> - Primary research capabilities - Beamline layout (includes location on the experiment floor) - Design reviews - Source characteristics - Photon beam performance goals - Radiation Safety Committee reviews - Self-identified pre-start findings - Description and status for each item listed in this Instrument Readiness Plan 	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Develop the presentation described 	<ul style="list-style-type: none"> • Presentation 	Signature: 
	<p>Beamline Design Beamline components are designed in accordance with PS-QAP-0412, <i>Design Reviews</i> and PS-C-QAS-PRC-010, <i>Engineering Design by Others</i>.</p>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Complete Preliminary and Final Design Reviews (PDR & FDR) 	<ul style="list-style-type: none"> • Design Review Reports that minimally include review of thermal, vacuum, mechanical and shielding requirements 	Signature: 
	<p>Radiation Safety Components Design Radiation Safety Components designed in accordance with NSLS-II requirements.</p>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Complete requirements analysis and design of radiation safety components 	<ul style="list-style-type: none"> • RSC Report 	Signature: 

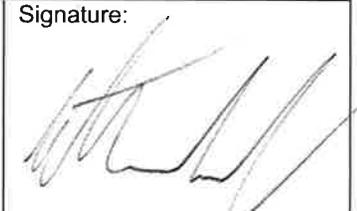
*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

ATTACHMENT A – PILLAR I DOCUMENTATION
08-ID BEAMLINE (ISS)

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR I DOCUMENTATION (PLANNING & PROCEDURES)	Top-Off Safety System (TOSS) Front End has been analyzed for Top-Off safety in accordance with PS-C-ASD-PRC-183, <i>Approval of New and Modified NSLS-II Beamline Front Ends for Top Off Safety.</i>	R. Filler Coordinator for Top Off Safety	<ul style="list-style-type: none"> • Complete TOSS analysis 	<ul style="list-style-type: none"> • TOSS Analysis Report • Updated front end layout drawings • Updated <i>Beamlines Approved for Top-Off Operations</i> list 	Signature: 
	Ray Traces Bremsstrahlung and Synchrotron Ray Traces generated in accordance with PS-C-XFD-PRC-008, <i>Synchrotron and Bremsstrahlung Ray Trace Procedure.</i>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Prepare the Ray Traces 	<ul style="list-style-type: none"> • Approved Ray Trace drawings 	Signature: 
	Secondary Radiation Scatter Analysis Secondary Bremsstrahlung and Synchrotron scatter is analyzed in accordance with LT-C-ESH-STD-001, <i>Guidelines for the NSLS-II Beamline Radiation Shielding Design.</i>	M. Benmerrouche Health Physics	<ul style="list-style-type: none"> • Complete FLUKA analysis • Complete STAC8 analysis 	<ul style="list-style-type: none"> • BNL Technical Note Report 	Signature: 
	National Environmental Protection Act (NEPA) Evaluation NEPA requirements evaluation completed.	L. Stiegler ESH Operations Group Leader	<ul style="list-style-type: none"> • Complete a NEPA evaluation 	<ul style="list-style-type: none"> • NEPA evaluation report 	Signature: 

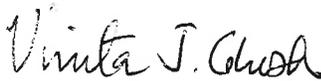
*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

ATTACHMENT A – PILLAR I DOCUMENTATION
08-ID BEAMLINE (ISS)

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR I DOCUMENTATION (PLANNING & PROCEDURES)	Unreviewed Safety Issue (USI) Evaluations/ Screenings Authorization basis hazard identification is managed through USI evaluation/screening.	S. Moss Authorization Basis Manager	<ul style="list-style-type: none"> Verify that the SAD and ASE accurately cover the hazards associated with the subject beamline; include temporary systems 	<ul style="list-style-type: none"> SAD and ASE USI screening/evaluation Applicable waivers 	Signature:  03/07/16
	Resolution of Open Action Tracking System (ATS) Actions All action items from previous internal and external oversight groups (e.g., RSC, Design Reviews, etc.) have been closed.	J. Zipper QA Engineer	<ul style="list-style-type: none"> ATS action items shown as closed with supporting evidence 	<ul style="list-style-type: none"> ATS system 	Signature: 
	Procedures Procedures needed for safe, secure, and environmentally sound commissioning have been developed, reviewed, validated (where applicable), and approved. Existing procedures are sufficient for new hazards introduced by this beamline, if any.	K. Rubino Procedure Support	<ul style="list-style-type: none"> Develop any system specific procedures Verify that existing procedure are sufficient for any new hazards introduced, if any 	<ul style="list-style-type: none"> Insertion Device LOTO Procedure (PS-C-ASD-PRC-122 & 176) 08-ID Radiological Interlock Test Procedure (PS-C-XFD-PRC-043) Search and Secure Sketch Cryocooler procedure (PS-C-XFD-PRC-034) 	Signature: 
	Commissioning Plan A commissioning plan generated to address the task sequence required for technical commissioning (safe photon transport).	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> Prepare a commissioning plan 	<ul style="list-style-type: none"> Approved commissioning plan 	Signature: 

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

ATTACHMENT A – PILLAR I DOCUMENTATION
08-ID BEAMLINE (ISS)

READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
Radiation Survey Plan A survey plan generated in accordance with PS-C-XFD-PRC-004, <i>NSLS-II Beamlines Radiation Safety Commissioning Plan</i> .	V. Ghosh Radiation Physicist	<ul style="list-style-type: none"> • Prepare the radiation survey plan 	<ul style="list-style-type: none"> • Approved Radiation Survey Plan 	Signature: 

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE
08-ID BEAMLINE (ISS)**

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR II SAFETY CRITICAL HARDWARE (INSTALLATION)	Radiation Safety Components: Installation Radiation safety components are installed in accordance with the Traveler.	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Generate and execute Traveler 	<ul style="list-style-type: none"> • Completed Traveler 	Signature: 
	Radiation Safety Components: Configuration Control A Radiation Safety Component Checklist template generated in accordance with PS-C-ESH-PRC-025, <i>NSLS-II Radiation Safety Component Inspection Procedure</i> .	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Develop Radiation Safety Component Checklist • Assure that front end safety component checklist includes TOSS components 	<ul style="list-style-type: none"> • Approved beamline specific Radiation Safety Component Checklist • Approved machine Radiation Safety Component Checklist (includes TOSS) 	Signature: 
	Area Radiation Monitors (ARMs) ARMs are installed in accordance with PS-C-ESH-ARN-SPC-001, <i>NSLS-II Area Radiation Monitor (ARM) System Description</i> and PS-C-ESH-STD-002, <i>Technical Basis Document for Interlocked Area Monitors Placement Outside the Accelerator and Beamlines Enclosures</i> .	M. Benmerrouche ARM Technical Authority	<ul style="list-style-type: none"> • Install, calibrate, and test (EPICS integration) ARMs • Certify (PPS) 	<ul style="list-style-type: none"> • ARM Layout Drawing • ARM calibration certificates • ARM EPICS Interface Integration Test Sheet • ARM PPS Test checklist 	Signature: 
	Personnel Protection System (PPS) Interlocks: Install Hardware/Software installed in accordance with PS-C-XFD-SPC-PPS-001, <i>Beamline Personnel Protection System (BLPPS) and Front End Personnel Protection System (FEPPS) Design Description</i> .	G. Ganetis Electrical Engineering Group Leader	<ul style="list-style-type: none"> • Generate system schematics and logic diagrams • Install PPS components 	<ul style="list-style-type: none"> • Overall PPS Checklist 	Signature: 

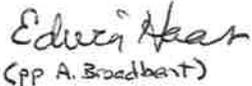
*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE
08-ID BEAMLINE (ISS)**

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR II SAFETY CRITICAL HARDWARE (INSTALLATION)	Personnel Protection System (PPS) Interlocks: Certify PPS certified in accordance with the beamline specific interlock certification procedure.	R. Chmiel ESH Safety Officer	<ul style="list-style-type: none"> • Complete PPS certification 	<ul style="list-style-type: none"> • Beamline specific certification procedure generated and executed 	Signature: 
	O2 Sensors: Install Oxygen sensors and alarms required to alert personnel to oxygen deficiency hazard (ODH) conditions installed in accordance with the design drawing.	S. LaMarra ODH Technical Authority	<ul style="list-style-type: none"> • Generate design drawing • Generate and execute Traveler 	<ul style="list-style-type: none"> • Design drawing • Completed Traveler 	Signature: 
	O2 Sensors: Certify ODH monitoring system has been certified in accordance with PS-C-XFD-PRC-005, <i>Beamline Enclosures and Cryogen Fill Station ODH Monitoring and Alarm System Certification and Inspection</i> .	B. Heneveld ESH Engineer	<ul style="list-style-type: none"> • Perform certification 	<ul style="list-style-type: none"> • Certification report 	Signature: 

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE
08–ID BEAMLINE (ISS)**

READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<p>Hutch Structures Hutch structures installed with adequate provision for life safety issues (egress and fall protection) in accordance with LT-SOW-XF-HU-0001, <i>Statement of Work for NSLS-II Beamline Shielding Enclosures (“Hutches”)</i>, LT-C-XFD-SPC-HU-001, <i>NSLS-II Lead/Steel Beamline Shielding Enclosures</i>, and LT-C-XFD-SPC-HU-002, <i>NSLS-II Steel Beamline Shielding Enclosures</i>.</p>	E. Haas Beamline Engineer	<ul style="list-style-type: none"> • Generate and execute Traveler for inspection 	<ul style="list-style-type: none"> • Completed Traveler 	Signature:  (pp. A. Broadbent)
<p>Electrical Power SBMS electrical power distribution requirements are satisfied. SBMS Electrical Equipment Inspection (EEI) requirements are satisfied.</p>	A. Boerner Electrical Distribution Engineer	<ul style="list-style-type: none"> • Generate and approve one-line drawings • Complete system electrical inspection • Complete needed EEI inspections 	<ul style="list-style-type: none"> • Approved AC Power one-line drawings • EEI database entry 	Signature: 
<p>Utilities Permanent utility systems are installed and tested (i.e., Compressed Air, DI Water, Gaseous Nitrogen, Process Chilled Water) in accordance with design drawings.</p>	J. Gosman Mechanical Utilities Group Leader	<ul style="list-style-type: none"> • Generate system schematics • Generate and execute Traveler • Perform pressure test 	<ul style="list-style-type: none"> • Approved system schematics • System pressure testing reports • Completed Traveler 	Signature: 

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE
08-ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR II OTHER HARDWARE (INSTALLATION)	<p>Other Photon Transport Components, Optics, and Diagnostics Photon transport components that are not radiation safety components are installed and tested in accordance with the Traveler. Diagnostic equipment needed to begin technical commissioning is installed and tested.</p>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> • Generate and execute Traveler • Complete vendor acceptance tests 	<ul style="list-style-type: none"> • Completed Traveler • Vendor acceptance test documentation 	Signature: 
	<p>Equipment Protection System (EPS) Interlocks Hardware/Software installed and tested in accordance with the Traveler.</p>	R. Kadyrov Controls Infrastructure Group Leader	<ul style="list-style-type: none"> • Generate and execute Traveler • Verify EPICS integration • Generate Test Report 	<ul style="list-style-type: none"> • Test Report • Completed Traveler 	Signature: 
	<p>Controls Hardware/Software installed and tested in accordance with NSLS-II requirements.</p>	D. Omitto Controls Group	<ul style="list-style-type: none"> • Complete factory acceptance tests • Complete integral testing 	<ul style="list-style-type: none"> • Factory acceptance test report • Integral testing checklist 	Signature: 

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE
08–ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR II OTHER HARDWARE (INSTALLATION)	<p>Vacuum Vacuum hardware has been installed and tested in accordance with the Traveler and has the capability of achieving full vacuum needed during commissioning.</p>	<p>C. Hetzel Vacuum Engineer</p>	<ul style="list-style-type: none"> • Generate and execute Traveler 	<ul style="list-style-type: none"> • Completed Traveler 	<p>Signature:</p> 

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT C – PILLAR III PERSONNEL
08-ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR III PERSONNEL	Lead Beamline Scientist (LBS) / Cognizant Space Manager (CSM) LBS and CSM personnel are assigned and Trained/Qualified.	B. Lein Training Group Leader	• Assign JTA for LBS and CSM	• BTMS record	Signature: 
	Authorized Beamline Staff Sufficient personnel to begin commissioning are assigned and Trained/Qualified.	B. Lein Training Group Leader	• Assign JTA	• BTMS record	Signature: 
	Support Staff Other, non-beamline dedicated personnel needed to begin commissioning (e.g., Beamline Engineers and Controls Personnel) are assigned and Trained/Qualified.	B. Lein Training Group Leader	• Assign JTA	• BTMS record	Signature: 
	Lead Operators & FLOCOS (Accelerator Division) Trained/Qualified to: – Execute the Beamline Enable procedure – Perform roles assigned in any Beamline-specific procedures	B. Lein Training Group Leader	• Train Operators	• BTMS record	Signature: 

* READINESS CERTIFICATION	K. Attenkofer – ISS Lead Beamline Scientist	Signature: 
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*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT D – COMPLETION OF IRR PRE–START FINDINGS
08–ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
IRR PRE–START FINDINGS	Actions Complete All actions associated with the subject Beamline(s) IRR pre-start findings are completed and the ATS Actions are closed.	S. Hulbert IRR Technical Authority	• ATS	Signature: 
	Actions Closed All actions associated with the 08-ID Beamline IRR pre-start findings have been verified complete and the ATS Condition is closed. (ATS Condition No. _____)	R. Lee ESH Manager	• ATS	Signature: 
	Actions Verified Actions associated with the 08-ID Beamline IRR pre-start findings have been satisfactorily completed.	E. Cheswick Independent Verifier	• ATS <i>N/A NO PRE-STARTS IDENTIFIED BY REVIEW TEAM.</i>	Signature: 

– END –

*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.
Page 14 of 14