NOTES:
1. ITEM IDENTIFICATION: METAL STAMP, SCRIBE OR ELECTRO-ETCH PART NO AND
   APPLICABLE REV LTR USING 25 HIGH CHARACTERS IN APPEND LOCATION SHOWN.
2. RAISE PUMP SUPPORT TO ACCEPT FULL WEIGHT OF PUMP. CONFIRM A MINIMUM
   OF .5 ADDITIONAL SPRING TRAVEL.
3. ALL VACUUM COMPONENTS MUST BE CLEANED AND BULKED PRIOR TO ASSY PER
   LT-ENG-RSI-VK-002.
4. VACUUM TEST PRIOR TO INSTALLATION PER LT-ENG-RSI-VK-002.
5. INSTALL COVER PLATES W GASKETS (P-FLG-99).
6. AFTER FINAL ALIGNMENT, TORQUE SAFETY NUTS TO 300 FT-LB.
7. INSTALL SAFETY WIRE AFTER FINAL SURVEY.
8. USE NUT PLATES WHERE POSSIBLE (P-NUT-0016, P-NUT-0020).
9. FIELD FIT AND VERIFY WATER LINES AFTER INSTALLATION.
10. FLANGE REQUIREMENTS: THE TIGHTENING PROCESS MUST BE DONE GRADUALLY
    IN 1/4 TO 1/2 TURN INCREMENTS IN AN ALTERNATING CRUSS-CROSS PATTERN
    UNTIL 15 FT-LB IS ACHIEVED ON 5/16-24 AND 12 FT-LB ON 1/4-28 HARDWARE.