

# **INSTRUMENT READINESS PLAN (IRP)**

**FOR THE**

## **NSLS-II 08-ID BEAMLINE (ISS)**



**MARCH 2016**

**PS-C-XFD-PLN-026**

**PREPARED BY**

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**FOR THE**

**U.S. DEPARTMENT OF ENERGY  
OFFICE OF SCIENCE BASIC ENERGY SCIENCE  
UNDER CONTRACT DE-SC0012704**

# INSTRUMENT READINESS PLAN (IRP)

FOR THE

## NSLS-II 08-ID BEAMLINE (ISS)

MARCH 2016

PREPARED BY:



3/3/2016

A. Ackerman, Instrument Readiness Coordinator

APPROVED AS A PLAN TO ACHIEVE READINESS BY:



S. Hulbert, IRR Technical Authority

CONCURRENCE BY:



R. Lee, ESH Manager

APPROVED – IRP HAS BEEN FULLY IMPLEMENTED AND INSTRUMENT IS READY FOR COMMISSIONING:



S. Hulbert, IRR Technical Authority

CONCURRENCE BY:



R. Lee, ESH Manager

**VERSION HISTORY LOG**

<b>VERSION</b>	<b>DESCRIPTION</b>	<b>DATE</b>
1	Initial Issue	March 2016

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## 1.0 INTRODUCTION

### 1.1 Purpose and Scope

The purpose of this Instrument Readiness Plan (IRP) is to establish the readiness criteria required to declare the NSLS-II 08-ID Beamline (Inner Shell Spectroscopy [ISS]) ready for commissioning. The scope of this IRP includes the 08-ID Beamline and End Station Diagnostics, and was prepared in accordance with the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001). The Front End and Insertion Device were evaluated in a previous IRR. Experimental equipment that is installed and operational in the End Station will be included in the scope of this plan. The gas handling system is not part of this review.

This IRP will be used as a tool for planning and certifying readiness. The completion of this IRP requires that all procedures, documentation and hardware listed in the plan are completed, tested, and, where required, independently certified. In addition, Staff and Users that will be involved in commissioning shall be trained and qualified to conduct their work safely, securely and in an environmentally sound manner.

### 1.2 08-ID Beamline

The ISS (Inner Shell Spectroscopy) beamline is an insertion device beamline, which will provide state-of-the-art hard x-ray spectroscopic tools for the NSLS-II User. Sited in sector 8-ID, a high-beta, extended floor space sector, it employs a damping wiggler (DW100) as its source with a period of 100 mm, and a total length of 7 m. The fixed aperture mask accepts a fan of 0.15 mrad x 1.1 mrad (V x H). The DW100 wiggler delivers beam to the primary optics in the First Optics Enclosure (FOE, Hutch 8ID-A). Monochromatic beam exiting the FOE is brought to experimental apparatus located in Hutch (8ID-B). The credited controls includes shielding, an oxygen monitoring and alarm system, PPS aperture burn-through devices, and personnel protection system (PPS) interlocks, in accordance with the NSLS-II Accelerator Safety Envelope (ASE) (PS-C-ESH-ROASE-001).

### 1.3 Instrument Readiness Review (IRR)

As part of the verification of readiness for commissioning, an IRR is required in accordance with the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001). An independent IRR Team will use the readiness criteria developed as part of this IRP to verify that the 08-ID Beamline is ready for commissioning in accordance with the Beamline Commissioning Plan. Pre-start and post-start findings will be identified by the team.

## 1.4 Authorization to Proceed with Commissioning

The completion of this IRP, together with closure of any pre-start findings from the IRR, is used as the basis for the NSLS-II Director to authorize the start of commissioning of the 08-ID Beamline.

## 2.0 INSTRUMENT READINESS PLAN

### 2.1 Readiness Criteria

Readiness criteria are provided in Attachments A through D. The criteria were developed by the Instrument Readiness Coordinator (IRC) and Readiness Team members, using the *General Readiness Criteria* provided in Attachment A and the *Instrument Readiness Guide* provided in Attachment C of the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001).

The readiness criteria for the 08-ID Beamline are grouped into the following categories:

- Pillar I – Documentation
- Pillar II – Hardware
- Pillar III – Personnel
- Completion of IRR Pre-Start Findings

## 3.0 IRP IMPLEMENTATION

### 3.1 Readiness Team

A Readiness Team will be appointed by the NSLS-II Director in accordance with the *Instrument Readiness Review Procedure* (PS-C-ESH-PRC-001). The Readiness Team members that have responsibility for completing the IRP are listed as the Responsible Person in the Attachments.

### 3.2 Achieving Readiness – Responsibilities

The Readiness Team members are responsible for ensuring that their specific readiness criteria are achieved.

The Lead Beamline Scientist is responsible for certifying that all of the readiness criteria associated with the Beamline is achieved.

### **3.3 Execution of the IRP**

The Readiness Team members shall execute this IRP by preparing, installing, documenting, or training (as appropriate), the specific scope of work (readiness criteria) assigned to them as listed in the Attachments. The Readiness Team members shall develop, compile or assemble the documented evidence that clearly demonstrates that the readiness criteria have been met. This evidence shall be listed on the Attachments.

### **3.4 Certifying Readiness**

Upon completion of the readiness criteria, the Readiness Team members will certify that the criteria for which they are responsible for are complete by signing the Attachments in the appropriate section. The Attachments shall not be signed until the readiness criteria have been fully achieved.

For completion of the IRR pre-start findings, the IRR Technical Authority and the ESH Manager will certify that all IRR pre-start findings relative to the 08-ID Beamline have been completed, and that the associated ATS Actions have been closed by signing Attachment D in the appropriate section. The Independent Verifier will concur that these actions have been adequately completed and closed by signing Attachment D in the appropriate section.

## ATTACHMENT A – PILLAR I DOCUMENTATION

## 08–ID BEAMLINE (ISS)

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
PILLAR I DOCUMENTATION (PLANNING & PROCEDURES)	<p><b>Functional Description</b> An overview presentation is prepared that defines the scope of the IRR and includes the following beamline specific information:</p> <ul style="list-style-type: none"> <li>- Primary research capabilities</li> <li>- Beamline layout (includes location on the experiment floor)</li> <li>- Design reviews</li> <li>- Source characteristics</li> <li>- Photon beam performance goals</li> <li>- Radiation Safety Committee reviews</li> <li>- Self-identified pre-start findings</li> <li>- Description and status for each item listed in this Instrument Readiness Plan</li> </ul>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>• Develop the presentation described</li> </ul>	<ul style="list-style-type: none"> <li>• Presentation</li> </ul>	Signature: 
	<p><b>Beamline Design</b> Beamline components are designed in accordance with PS-QAP-0412, <i>Design Reviews</i> and PS-C-QAS-PRC-010, <i>Engineering Design by Others</i>.</p>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>• Complete Preliminary and Final Design Reviews (PDR &amp; FDR)</li> </ul>	<ul style="list-style-type: none"> <li>• Design Review Reports that minimally include review of thermal, vacuum, mechanical and shielding requirements</li> </ul>	Signature: 
	<p><b>Radiation Safety Components Design</b> Radiation Safety Components designed in accordance with NSLS-II requirements.</p>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>• Complete requirements analysis and design of radiation safety components</li> </ul>	<ul style="list-style-type: none"> <li>• RSC Report</li> </ul>	Signature: 

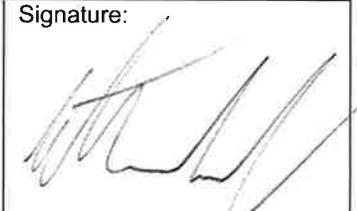
\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT A – PILLAR I DOCUMENTATION**  
**08-ID BEAMLINE (ISS)**

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR I DOCUMENTATION (PLANNING &amp; PROCEDURES)</b>	<p><b>Top-Off Safety System (TOSS)</b>            Front End has been analyzed for Top-Off safety in accordance with PS-C-ASD-PRC-183, <i>Approval of New and Modified NSLS-II Beamline Front Ends for Top Off Safety.</i></p>	<p>R. Filler            Coordinator for Top Off Safety</p>	<ul style="list-style-type: none"> <li>• Complete TOSS analysis</li> </ul>	<ul style="list-style-type: none"> <li>• TOSS Analysis Report</li> <li>• Updated front end layout drawings</li> <li>• Updated <i>Beamlines Approved for Top-Off Operations</i> list</li> </ul>	Signature: 
	<p><b>Ray Traces</b>            Bremsstrahlung and Synchrotron Ray Traces generated in accordance with PS-C-XFD-PRC-008, <i>Synchrotron and Bremsstrahlung Ray Trace Procedure.</i></p>	<p>K. Attenkofer            ISS Lead Beamline Scientist</p>	<ul style="list-style-type: none"> <li>• Prepare the Ray Traces</li> </ul>	<ul style="list-style-type: none"> <li>• Approved Ray Trace drawings</li> </ul>	Signature: 
	<p><b>Secondary Radiation Scatter Analysis</b>            Secondary Bremsstrahlung and Synchrotron scatter is analyzed in accordance with LT-C-ESH-STD-001, <i>Guidelines for the NSLS-II Beamline Radiation Shielding Design.</i></p>	<p>M. Benmerrouche            Health Physics</p>	<ul style="list-style-type: none"> <li>• Complete FLUKA analysis</li> <li>• Complete STAC8 analysis</li> </ul>	<ul style="list-style-type: none"> <li>• BNL Technical Note Report</li> </ul>	Signature: 
	<p><b>National Environmental Protection Act (NEPA) Evaluation</b>            NEPA requirements evaluation completed.</p>	<p>L. Stiegler            ESH Operations Group Leader</p>	<ul style="list-style-type: none"> <li>• Complete a NEPA evaluation</li> </ul>	<ul style="list-style-type: none"> <li>• NEPA evaluation report</li> </ul>	Signature: 

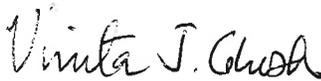
\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT A – PILLAR I DOCUMENTATION**  
**08-ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR I DOCUMENTATION (PLANNING &amp; PROCEDURES)</b>	<b>Unreviewed Safety Issue (USI) Evaluations/ Screenings</b> Authorization basis hazard identification is managed through USI evaluation/screening.	S. Moss Authorization Basis Manager	<ul style="list-style-type: none"> <li>Verify that the SAD and ASE accurately cover the hazards associated with the subject beamline; include temporary systems</li> </ul>	<ul style="list-style-type: none"> <li>SAD and ASE USI screening/evaluation</li> <li>Applicable waivers</li> </ul>	Signature:  03/07/16
	<b>Resolution of Open Action Tracking System (ATS) Actions</b> All action items from previous internal and external oversight groups (e.g., RSC, Design Reviews, etc.) have been closed.	J. Zipper QA Engineer	<ul style="list-style-type: none"> <li>ATS action items shown as closed with supporting evidence</li> </ul>	<ul style="list-style-type: none"> <li>ATS system</li> </ul>	Signature: 
	<b>Procedures</b> Procedures needed for safe, secure, and environmentally sound commissioning have been developed, reviewed, validated (where applicable), and approved. Existing procedures are sufficient for new hazards introduced by this beamline, if any.	K. Rubino Procedure Support	<ul style="list-style-type: none"> <li>Develop any system specific procedures</li> <li>Verify that existing procedure are sufficient for any new hazards introduced, if any</li> </ul>	<ul style="list-style-type: none"> <li>Insertion Device LOTO Procedure (PS-C-ASD-PRC-122 &amp; 176)</li> <li>08-ID Radiological Interlock Test Procedure (PS-C-XFD-PRC-043)</li> <li>Search and Secure Sketch</li> <li>Cryocooler procedure (PS-C-XFD-PRC-034)</li> </ul>	Signature: 
	<b>Commissioning Plan</b> A commissioning plan generated to address the task sequence required for technical commissioning (safe photon transport).	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>Prepare a commissioning plan</li> </ul>	<ul style="list-style-type: none"> <li>Approved commissioning plan</li> </ul>	Signature: 

\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT A – PILLAR I DOCUMENTATION**  
**08-ID BEAMLINE (ISS)**

READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>Radiation Survey Plan</b> A survey plan generated in accordance with PS-C-XFD-PRC-004, <i>NSLS-II Beamlines Radiation Safety Commissioning Plan</i> .	V. Ghosh Radiation Physicist	<ul style="list-style-type: none"> <li>• Prepare the radiation survey plan</li> </ul>	<ul style="list-style-type: none"> <li>• Approved Radiation Survey Plan</li> </ul>	Signature: 

\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE  
08–ID BEAMLINE (ISS)**

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR II SAFETY CRITICAL HARDWARE (INSTALLATION)</b>	<b>Radiation Safety Components: Installation</b> Radiation safety components are installed in accordance with the Traveler.	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>• Generate and execute Traveler</li> </ul>	<ul style="list-style-type: none"> <li>• Completed Traveler</li> </ul>	Signature: 
	<b>Radiation Safety Components: Configuration Control</b> A Radiation Safety Component Checklist template generated in accordance with PS-C-ESH-PRC-025, <i>NSLS-II Radiation Safety Component Inspection Procedure</i> .	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>• Develop Radiation Safety Component Checklist</li> <li>• Assure that front end safety component checklist includes TOSS components</li> </ul>	<ul style="list-style-type: none"> <li>• Approved beamline specific Radiation Safety Component Checklist</li> <li>• Approved machine Radiation Safety Component Checklist (includes TOSS)</li> </ul>	Signature: 
	<b>Area Radiation Monitors (ARMs)</b> ARMs are installed in accordance with PS-C-ESH-ARN-SPC-001, <i>NSLS-II Area Radiation Monitor (ARM) System Description</i> and PS-C-ESH-STD-002, <i>Technical Basis Document for Interlocked Area Monitors Placement Outside the Accelerator and Beamlines Enclosures</i> .	M. Benmerrouche ARM Technical Authority	<ul style="list-style-type: none"> <li>• Install, calibrate, and test (EPICS integration) ARMs</li> <li>• Certify (PPS)</li> </ul>	<ul style="list-style-type: none"> <li>• ARM Layout Drawing</li> <li>• ARM calibration certificates</li> <li>• ARM EPICS Interface Integration Test Sheet</li> <li>• ARM PPS Test checklist</li> </ul>	Signature: 
	<b>Personnel Protection System (PPS) Interlocks: Install</b> Hardware/Software installed in accordance with PS-C-XFD-SPC-PPS-001, <i>Beamline Personnel Protection System (BLPPS) and Front End Personnel Protection System (FEPPS) Design Description</i> .	G. Ganetis Electrical Engineering Group Leader	<ul style="list-style-type: none"> <li>• Generate system schematics and logic diagrams</li> <li>• Install PPS components</li> </ul>	<ul style="list-style-type: none"> <li>• Overall PPS Checklist</li> </ul>	Signature: 

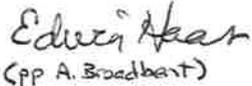
\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE  
08-ID BEAMLINE (ISS)**

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR II SAFETY CRITICAL HARDWARE (INSTALLATION)</b>	<b>Personnel Protection System (PPS) Interlocks: Certify</b> PPS certified in accordance with the beamline specific interlock certification procedure.	R. Chmiel ESH Safety Officer	<ul style="list-style-type: none"> <li>• Complete PPS certification</li> </ul>	<ul style="list-style-type: none"> <li>• Beamline specific certification procedure generated and executed</li> </ul>	Signature: 
	<b>O2 Sensors: Install</b> Oxygen sensors and alarms required to alert personnel to oxygen deficiency hazard (ODH) conditions installed in accordance with the design drawing.	S. LaMarra ODH Technical Authority	<ul style="list-style-type: none"> <li>• Generate design drawing</li> <li>• Generate and execute Traveler</li> </ul>	<ul style="list-style-type: none"> <li>• Design drawing</li> <li>• Completed Traveler</li> </ul>	Signature: 
	<b>O2 Sensors: Certify</b> ODH monitoring system has been certified in accordance with PS-C-XFD-PRC-005, <i>Beamline Enclosures and Cryogen Fill Station ODH Monitoring and Alarm System Certification and Inspection</i> .	B. Heneveld ESH Engineer	<ul style="list-style-type: none"> <li>• Perform certification</li> </ul>	<ul style="list-style-type: none"> <li>• Certification report</li> </ul>	Signature: 

\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE  
08–ID BEAMLINE (ISS)**

	READINESS CRITERIA	RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR II SAFETY CRITICAL HARDWARE (INSTALLATION)</b>	<p><b>Hutch Structures</b> Hutch structures installed with adequate provision for life safety issues (egress and fall protection) in accordance with LT-SOW-XF-HU-0001, <i>Statement of Work for NSLS-II Beamline Shielding Enclosures (“Hutches”)</i>, LT-C-XFD-SPC-HU-001, <i>NSLS-II Lead/Steel Beamline Shielding Enclosures</i>, and LT-C-XFD-SPC-HU-002, <i>NSLS-II Steel Beamline Shielding Enclosures</i>.</p>	E. Haas Beamline Engineer	<ul style="list-style-type: none"> <li>• Generate and execute Traveler for inspection</li> </ul>	<ul style="list-style-type: none"> <li>• Completed Traveler</li> </ul>	Signature:  (pp. A. Broadbent)
	<p><b>Electrical Power</b> SBMS electrical power distribution requirements are satisfied. SBMS Electrical Equipment Inspection (EEI) requirements are satisfied.</p>	A. Boerner Electrical Distribution Engineer	<ul style="list-style-type: none"> <li>• Generate and approve one-line drawings</li> <li>• Complete system electrical inspection</li> <li>• Complete needed EEI inspections</li> </ul>	<ul style="list-style-type: none"> <li>• Approved AC Power one-line drawings</li> <li>• EEI database entry</li> </ul>	Signature: 
	<p><b>Utilities</b> Permanent utility systems are installed and tested (i.e., Compressed Air, DI Water, Gaseous Nitrogen, Process Chilled Water) in accordance with design drawings.</p>	J. Gosman Mechanical Utilities Group Leader	<ul style="list-style-type: none"> <li>• Generate system schematics</li> <li>• Generate and execute Traveler</li> <li>• Perform pressure test</li> </ul>	<ul style="list-style-type: none"> <li>• Approved system schematics</li> <li>• System pressure testing reports</li> <li>• Completed Traveler</li> </ul>	Signature: 

\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE  
08-ID BEAMLINE (ISS)**

	<b>READINESS CRITERIA</b>	<b>RESPONSIBLE PERSON</b>	<b>ACTIONS</b>	<b>DOCUMENTED EVIDENCE</b>	<b>CERTIFICATION OF READINESS*</b>
<b>PILLAR II OTHER HARDWARE (INSTALLATION)</b>	<p><b>Other Photon Transport Components, Optics, and Diagnostics</b> Photon transport components that are not radiation safety components are installed and tested in accordance with the Traveler. Diagnostic equipment needed to begin technical commissioning is installed and tested.</p>	K. Attenkofer ISS Lead Beamline Scientist	<ul style="list-style-type: none"> <li>• Generate and execute Traveler</li> <li>• Complete vendor acceptance tests</li> </ul>	<ul style="list-style-type: none"> <li>• Completed Traveler</li> <li>• Vendor acceptance test documentation</li> </ul>	Signature: 
	<p><b>Equipment Protection System (EPS) Interlocks</b> Hardware/Software installed and tested in accordance with the Traveler.</p>	R. Kadyrov Controls Infrastructure Group Leader	<ul style="list-style-type: none"> <li>• Generate and execute Traveler</li> <li>• Verify EPICS integration</li> <li>• Generate Test Report</li> </ul>	<ul style="list-style-type: none"> <li>• Test Report</li> <li>• Completed Traveler</li> </ul>	Signature: 
	<p><b>Controls</b> Hardware/Software installed and tested in accordance with NSLS-II requirements.</p>	D. Omitto Controls Group	<ul style="list-style-type: none"> <li>• Complete factory acceptance tests</li> <li>• Complete integral testing</li> </ul>	<ul style="list-style-type: none"> <li>• Factory acceptance test report</li> <li>• Integral testing checklist</li> </ul>	Signature: 

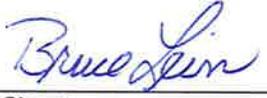
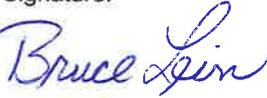
\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT B – PILLAR II HARDWARE  
08–ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR II OTHER HARDWARE (INSTALLATION)</b>	<p><b>Vacuum</b> Vacuum hardware has been installed and tested in accordance with the Traveler and has the capability of achieving full vacuum needed during commissioning.</p>	<p>C. Hetzel Vacuum Engineer</p>	<ul style="list-style-type: none"> <li>• Generate and execute Traveler</li> </ul>	<ul style="list-style-type: none"> <li>• Completed Traveler</li> </ul>	<p>Signature:</p> 

\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT C – PILLAR III PERSONNEL  
08-ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	ACTIONS	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>PILLAR III PERSONNEL</b>	<b>Lead Beamline Scientist (LBS) / Cognizant Space Manager (CSM)</b> LBS and CSM personnel are assigned and Trained/Qualified.	B. Lein Training Group Leader	• Assign JTA for LBS and CSM	• BTMS record	Signature: 
	<b>Authorized Beamline Staff</b> Sufficient personnel to begin commissioning are assigned and Trained/Qualified.	B. Lein Training Group Leader	• Assign JTA	• BTMS record	Signature: 
	<b>Support Staff</b> Other, non-beamline dedicated personnel needed to begin commissioning (e.g., Beamline Engineers and Controls Personnel) are assigned and Trained/Qualified.	B. Lein Training Group Leader	• Assign JTA	• BTMS record	Signature: 
	<b>Lead Operators &amp; FLOCOS (Accelerator Division)</b> Trained/Qualified to: – Execute the Beamline Enable procedure – Perform roles assigned in any Beamline-specific procedures	B. Lein Training Group Leader	• Train Operators	• BTMS record	Signature: 

<b>* READINESS CERTIFICATION</b>	<b>K. Attenkofer – ISS Lead Beamline Scientist</b>	Signature: 
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\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.

**ATTACHMENT D – COMPLETION OF IRR PRE–START FINDINGS  
08–ID BEAMLINE (ISS)**

READINESS CRITERIA		RESPONSIBLE PERSON	DOCUMENTED EVIDENCE	CERTIFICATION OF READINESS*
<b>IRR PRE–START FINDINGS</b>	<b>Actions Complete</b> All actions associated with the subject Beamline(s) IRR pre-start findings are completed and the ATS Actions are closed.	S. Hulbert IRR Technical Authority	<ul style="list-style-type: none"> <li>• ATS</li> </ul>	Signature: 
	<b>Actions Closed</b> All actions associated with the 08-ID Beamline IRR pre-start findings have been verified complete and the ATS Condition is closed.  (ATS Condition No. _____)	R. Lee ESH Manager	<ul style="list-style-type: none"> <li>• ATS</li> </ul>	Signature: 
	<b>Actions Verified</b> Actions associated with the 08-ID Beamline IRR pre-start findings have been satisfactorily completed.	E. Cheswick Independent Verifier	<ul style="list-style-type: none"> <li>• ATS</li> </ul> <p align="center"><i>N/A NO PRE-STARTS IDENTIFIED BY REVIEW TEAM.</i></p>	Signature: 

– END –

\*Signature certifies that the readiness criteria are met. The Responsible Person shall not sign prior to completion.  
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