

CAMD's 7.75 T Wiggler

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Wiggler Characteristics

MPW specification	
Peak field on axis (Tesla)	7.5
Number of poles	11+4
Pole length (mm)	100
Overall MPW length (m)	2.2
Beam vertical aperture (mm)	15
Magnetic gap (mm)	40
Beam power at 200 mA (kW)	15

04/12/13 through 04/22/13 – reassembly of wiggler

04/24/13 through 05/06/13 – installation of wiggler

05/06/13 through 05/24/13 – acceptance tests {magnet quenches}

05/24/13 onwards – shield wall rebuild, ring conditioning and commissioning activities

½ Value Layers

100 keV

Lead 0.12 mm

Copper 1.8 mm

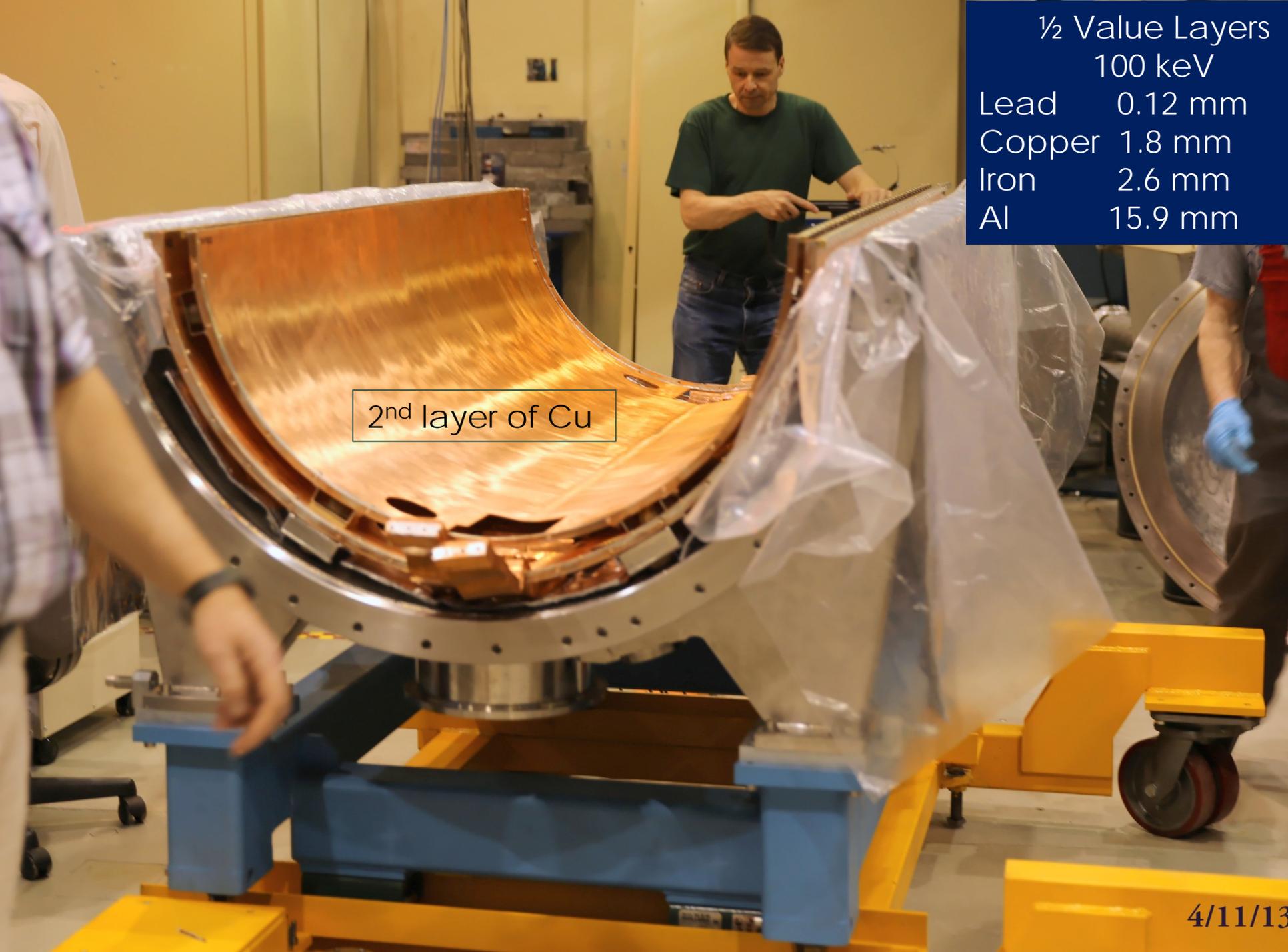
Iron 2.6 mm

Al 15.9 mm

≈ 25.4 mm Cu

4/11/13



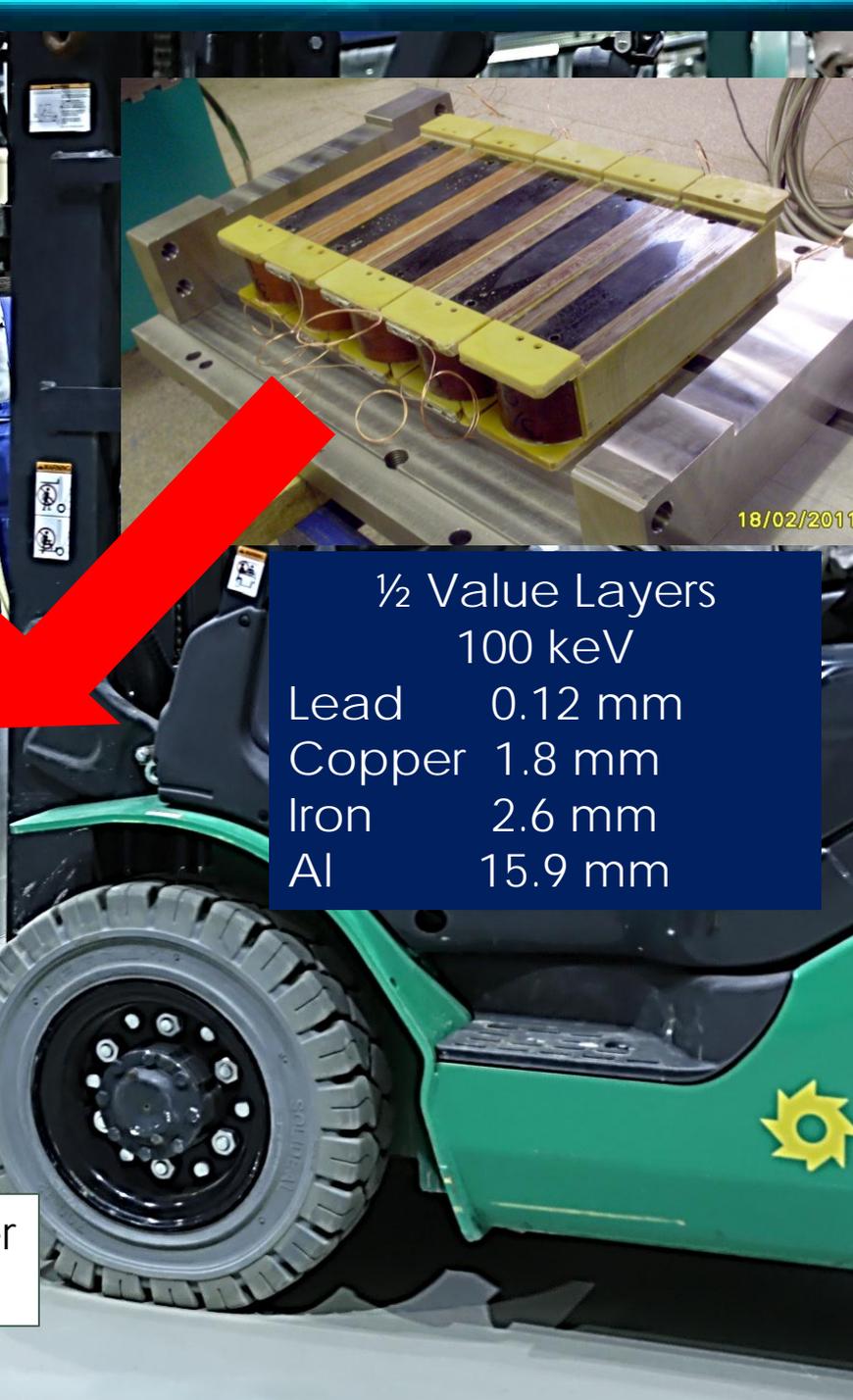


2nd layer of Cu

	1/2 Value Layers
	100 keV
Lead	0.12 mm
Copper	1.8 mm
Iron	2.6 mm
Al	15.9 mm



Superconducting chamber
Fe ~ 50mm



½ Value Layers	
100 keV	
Lead	0.12 mm
Copper	1.8 mm
Iron	2.6 mm
Al	15.9 mm

$\frac{1}{2}$ Value Layers

100 keV

Lead 0.12 mm

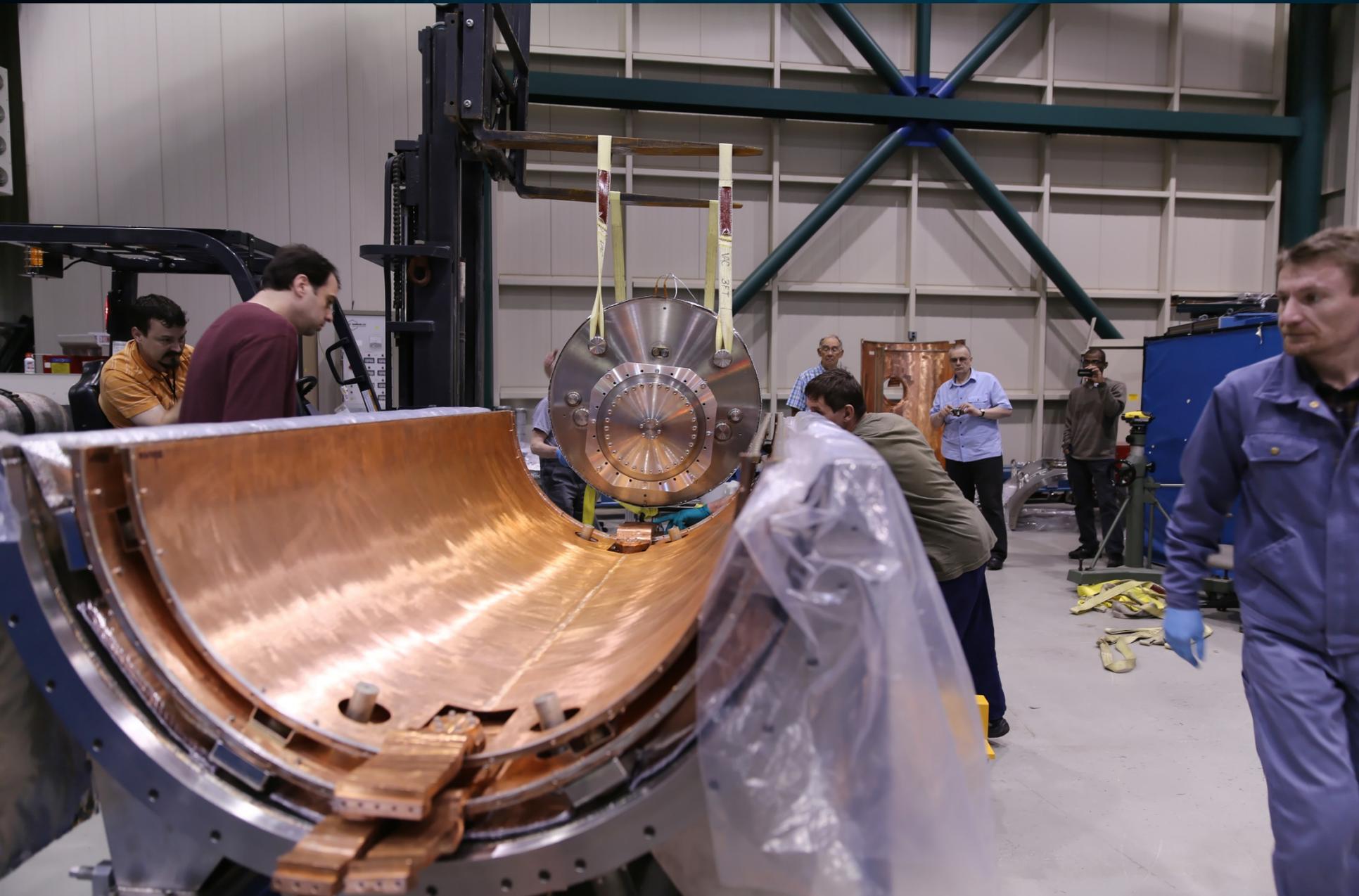
Copper 1.8 mm

Iron 2.6 mm

Al 15.9 mm



$\approx \frac{1}{2}$ Value Layer Al





Bottom Half of Wiggler

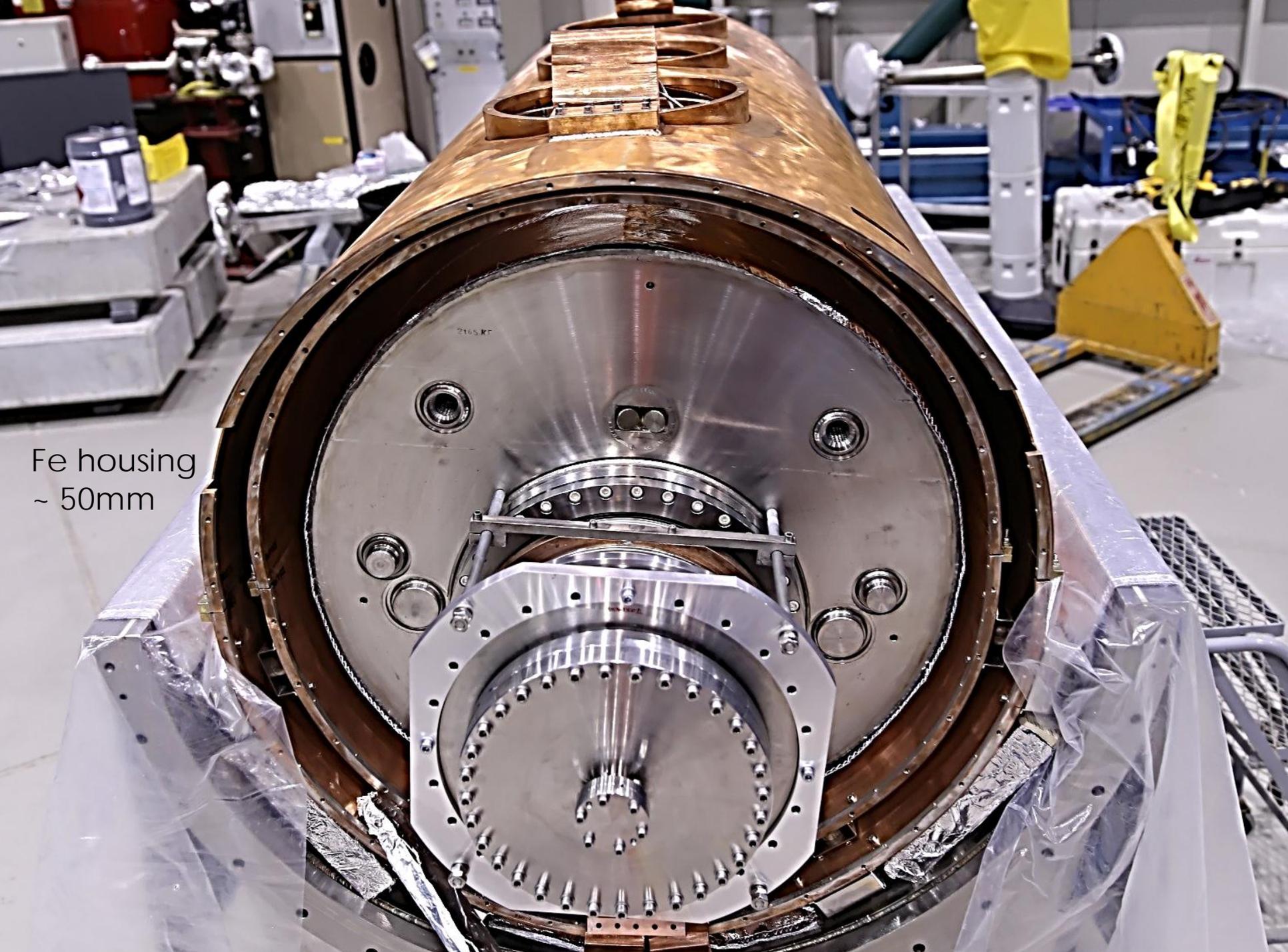


1st top half of Cu shield

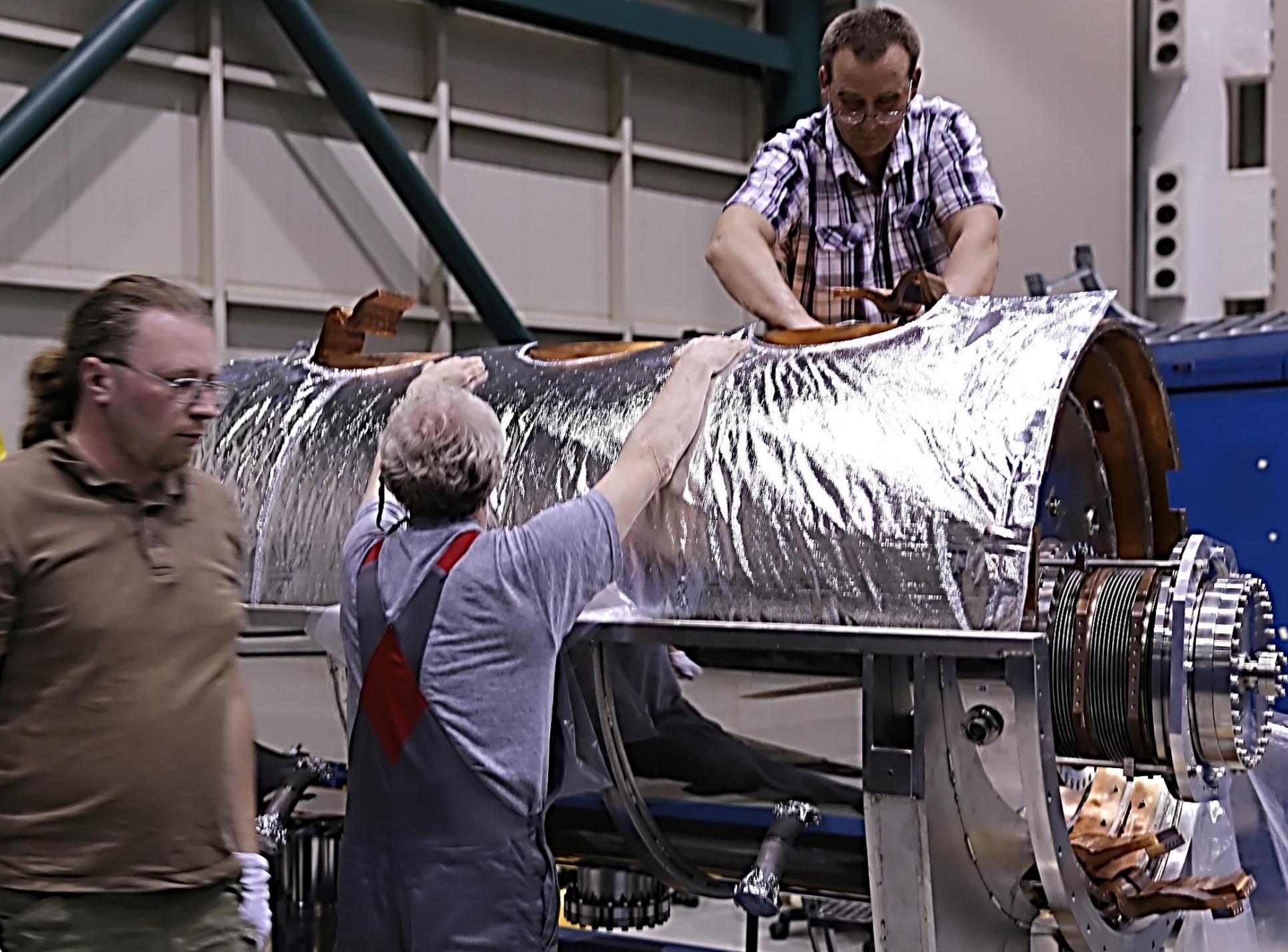


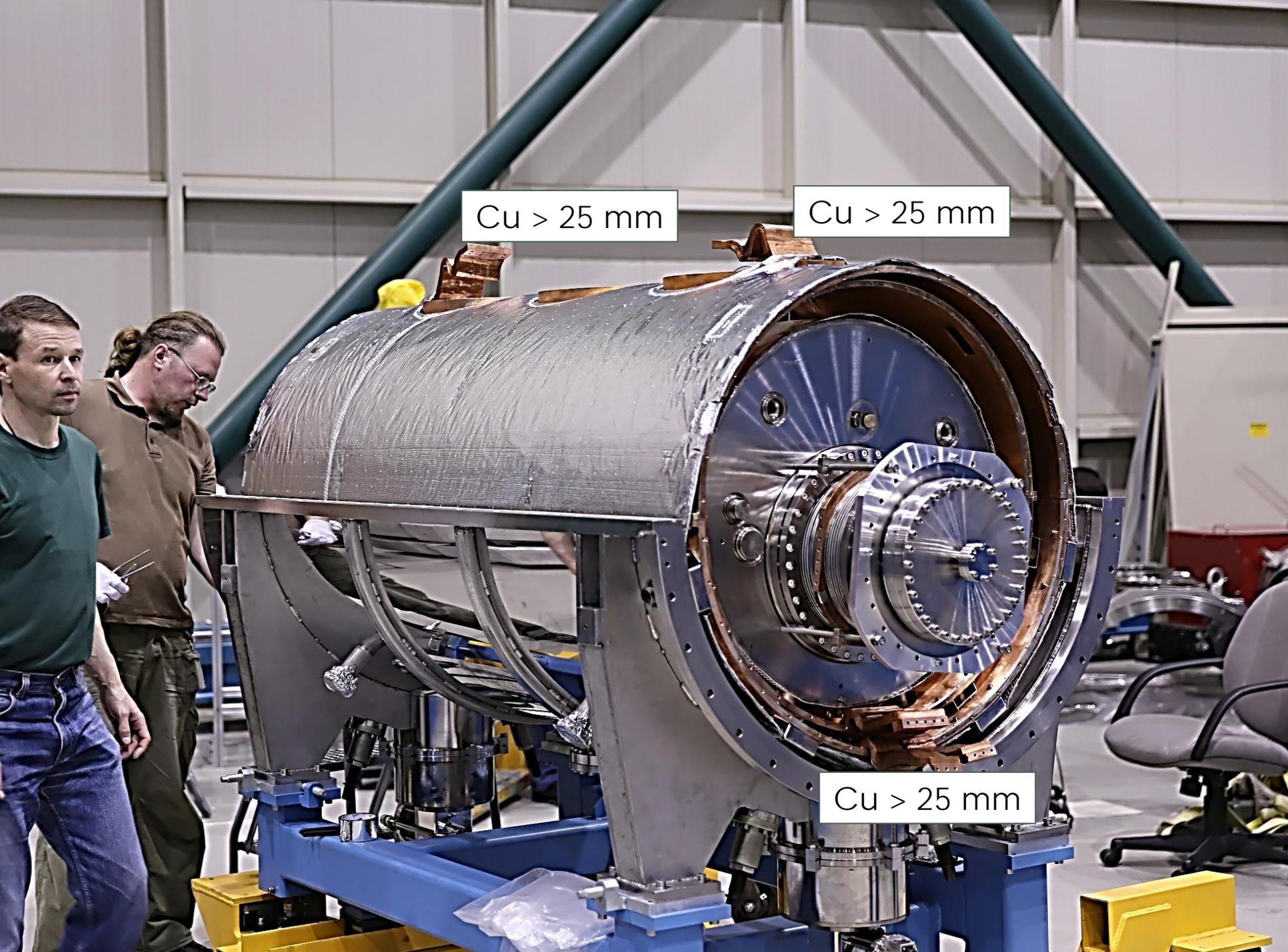
2nd half of upper Cu shield
(cryoprotection)





Fe housing
~ 50mm





Cu > 25 mm

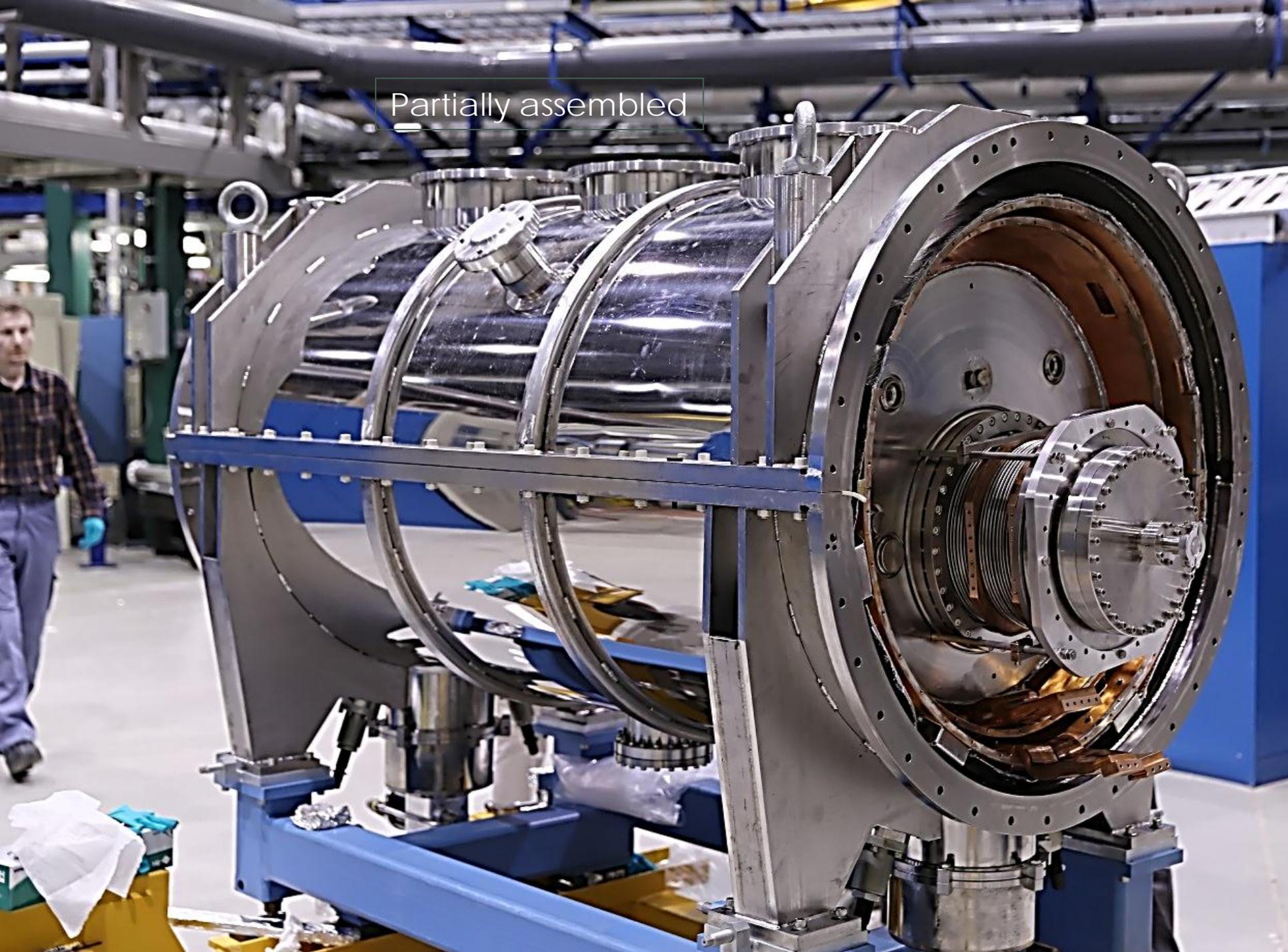
Cu > 25 mm

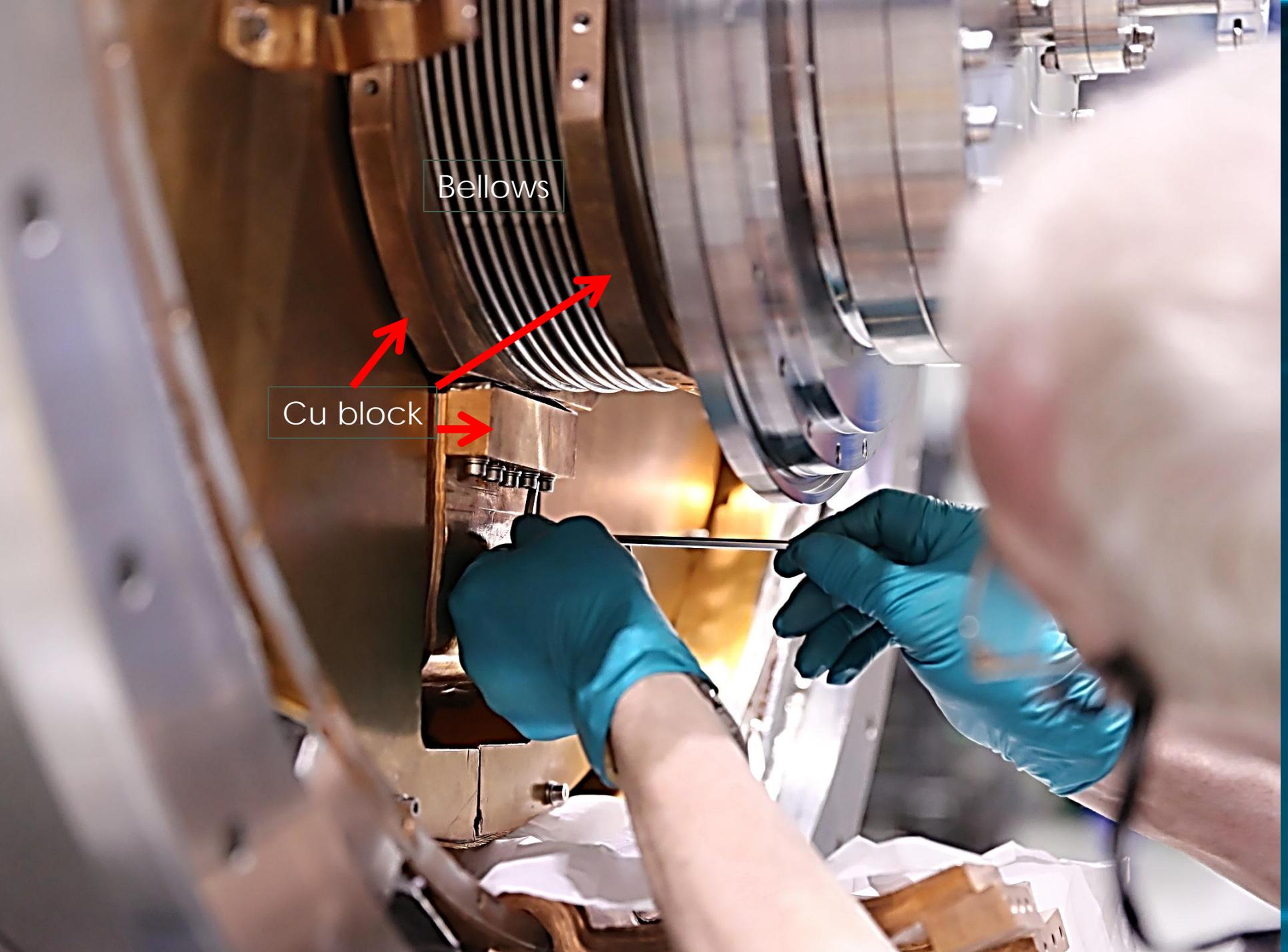
Cu > 25 mm

Upper Fe housing
50 mm



Partially assembled





Bellows

Cu block

LN2 port
assembly



Cryogenic-tolerant
Glue for EE



Cooling shield
for assembly





LHe recompression

LHe port



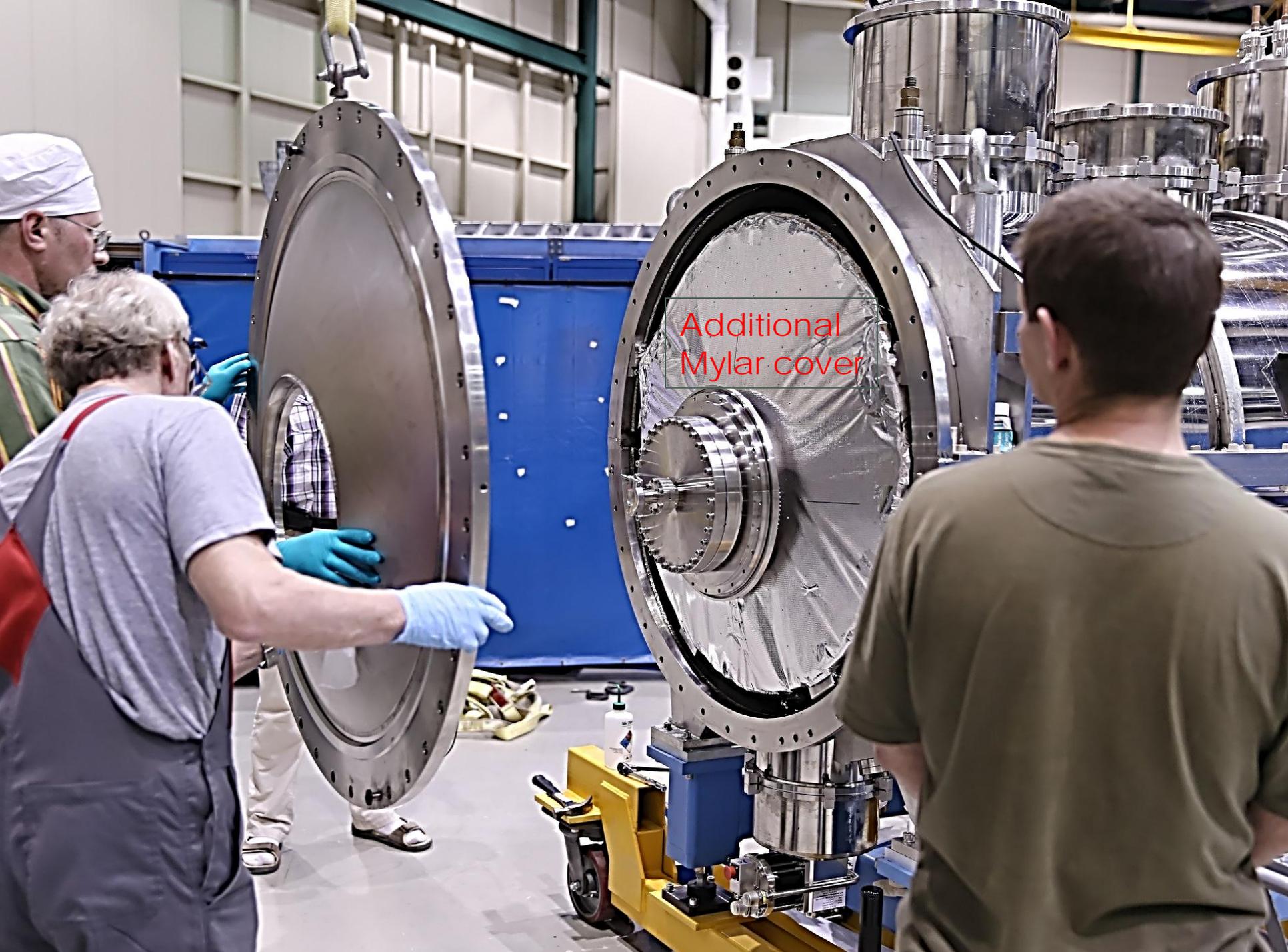


Steel Cover

Mylar layer

First
End Piece





Additional
Mylar cover



**Budker Institute of Nuclear Physics
Novosibirsk, Russia**

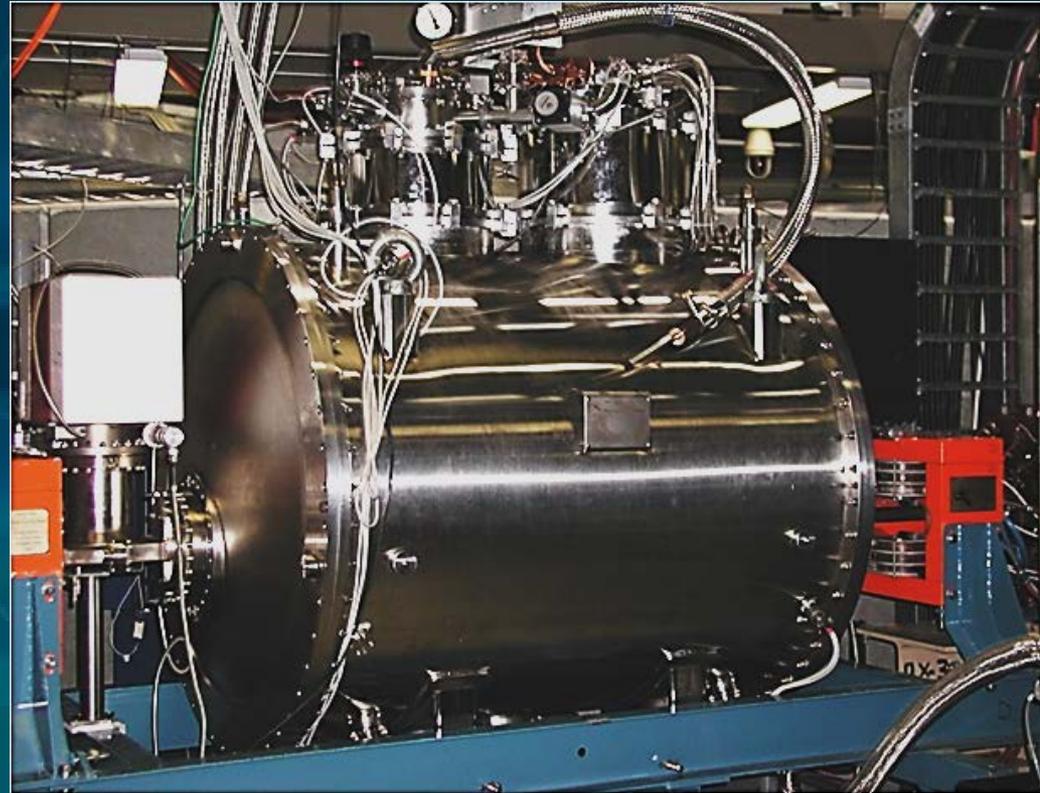
**15 pole Superconducting
7.5 Tesla Wiggler**

Year of production	2013
Model number	SCW 018
Period	200 mm
Supply voltage	0 - 10 V DC
Supply currents	0 - 220 A
LHe tank capacity	350 liters
LHe refilling volume	250 liters
Maximum operating pressure	1.3 bar
Temperature range	4 ÷ 300 °K
Weight	4200 kg

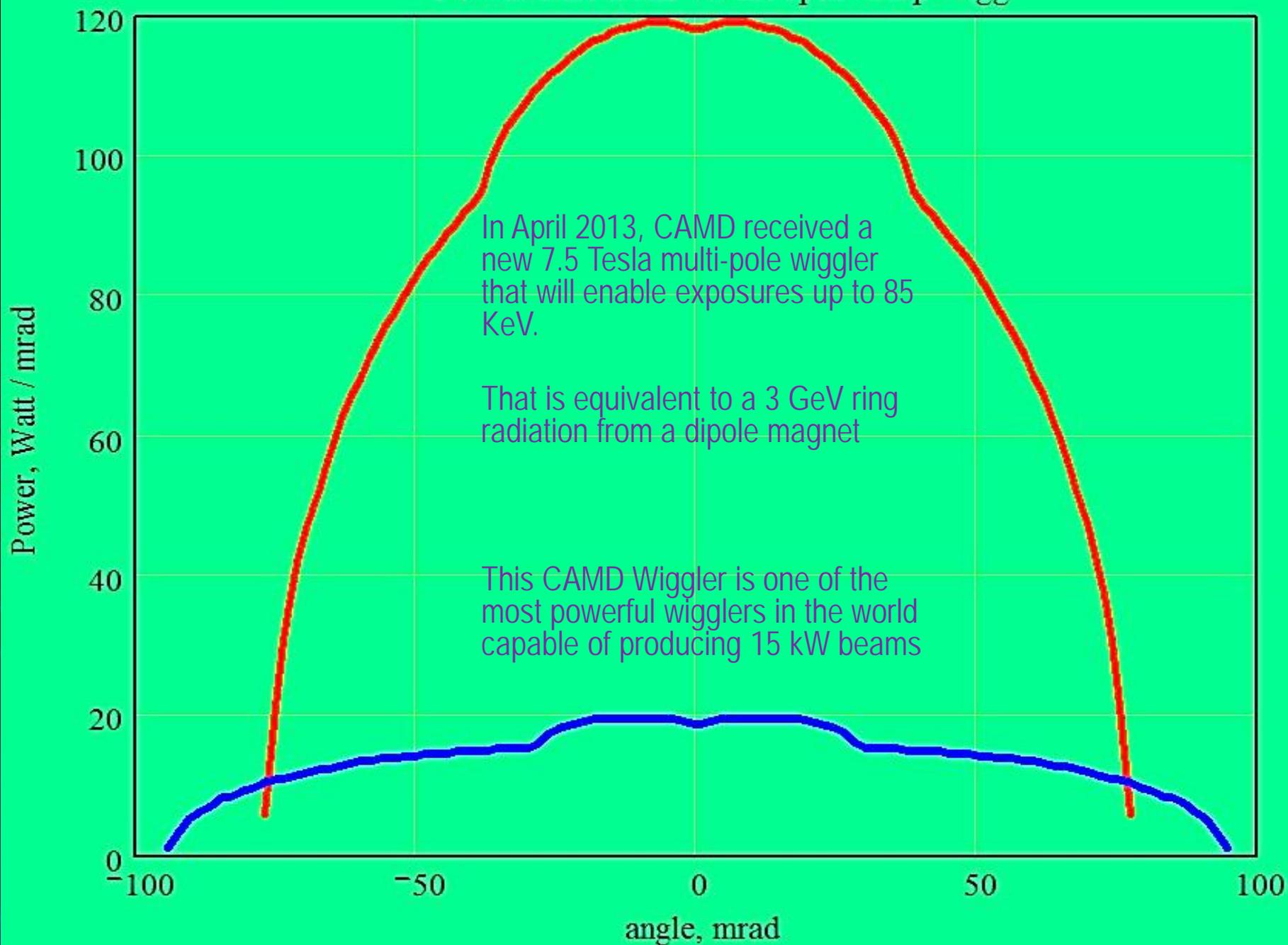
Final Weight 4.6 short tons

Wave-Length Shifter

- 7T wave-length shifter
- Helium cryostat was installed in 2009.
- Losses are on the order of 1% per day when the insertion device is being ramped.
- Unlike the new wiggler, this device is on during injection and ramp.



Power flux from 7.5tx11p&7tx3p wigg

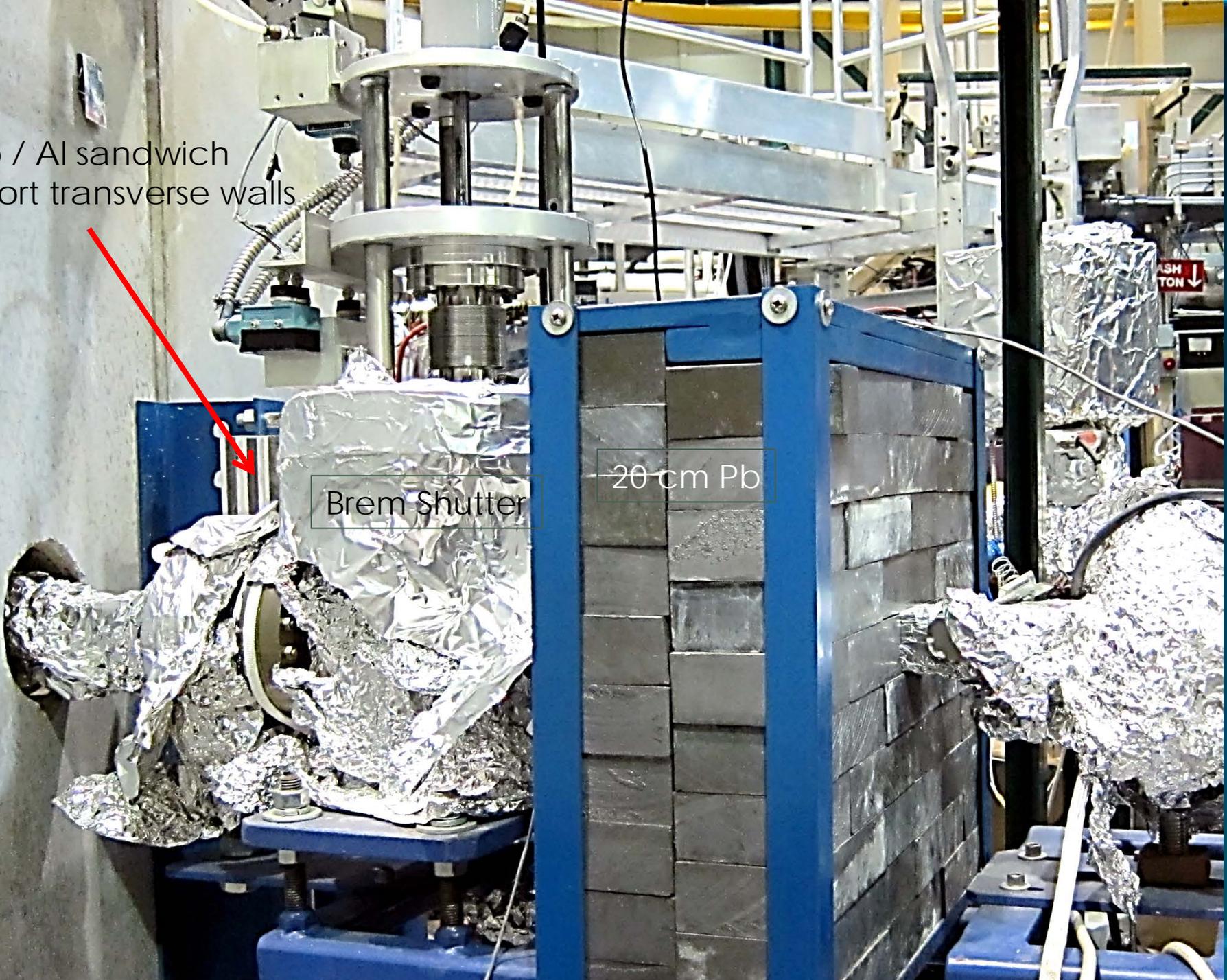


Pb / Al sandwich
Short transverse walls

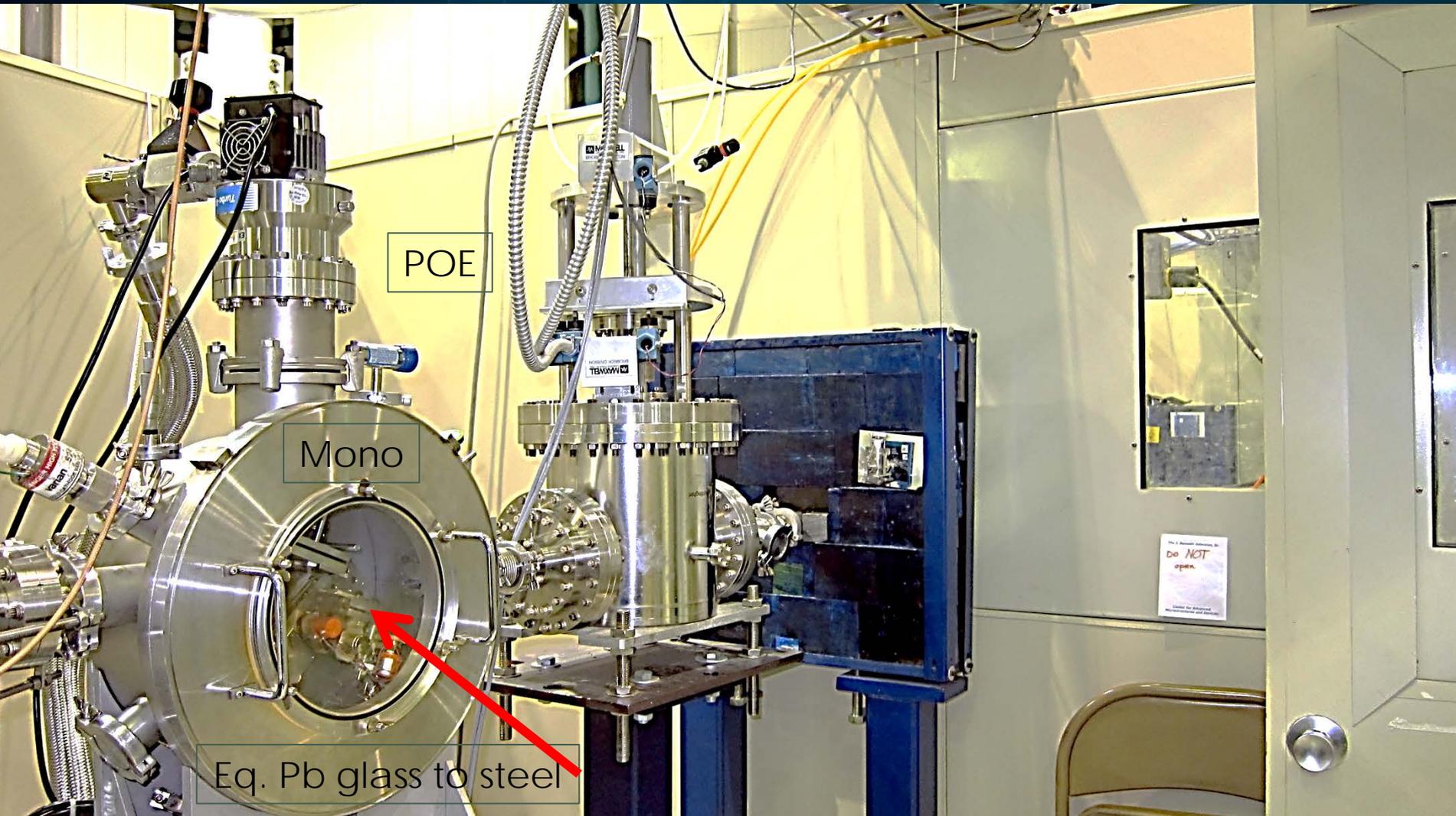


Brem Shutter

20 cm Pb



Backside of 1st Brem Shutter 15mm Pb



Bremsstrahlung Dose Calc. for CAMD Wiggler.

- $\frac{3.0 \times 10^{-4}}{\pi \times X_0} \frac{E^2}{0.511^2} \frac{I \times l}{L(L+1)}$ Rindi and Tromba, 1993
- X_0 = radiation length of air @ 10^{-9} torr = 2.34×10^{16}
- l = effective length in meters (8 meters)
- I = beam current in e/s
- E = electron beam energy in MeV [1300]
- This yields a primary Bremsstrahlung dose rate of :
- 0.57 mSv/hour

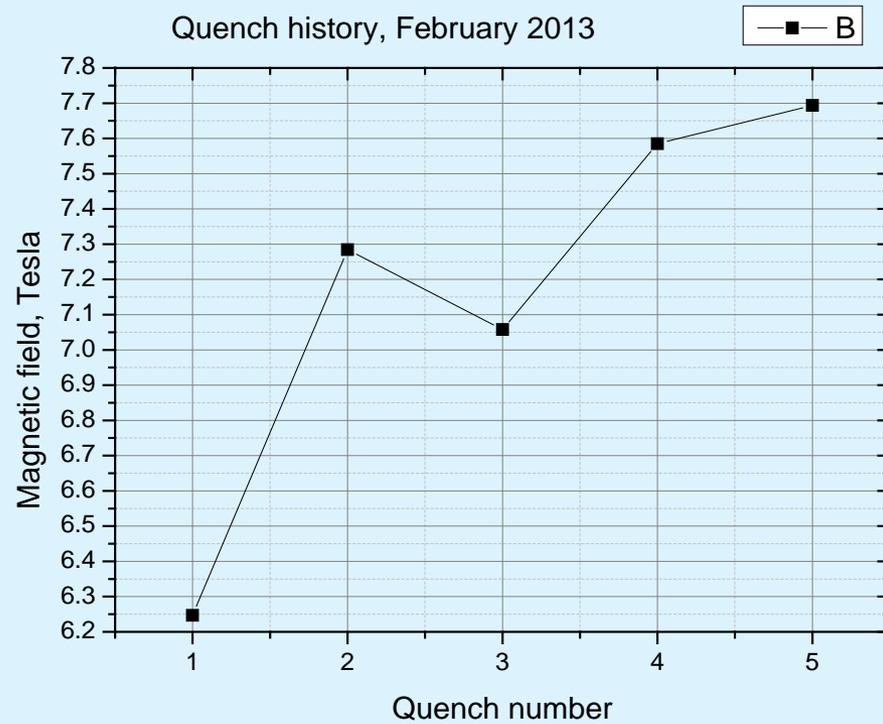
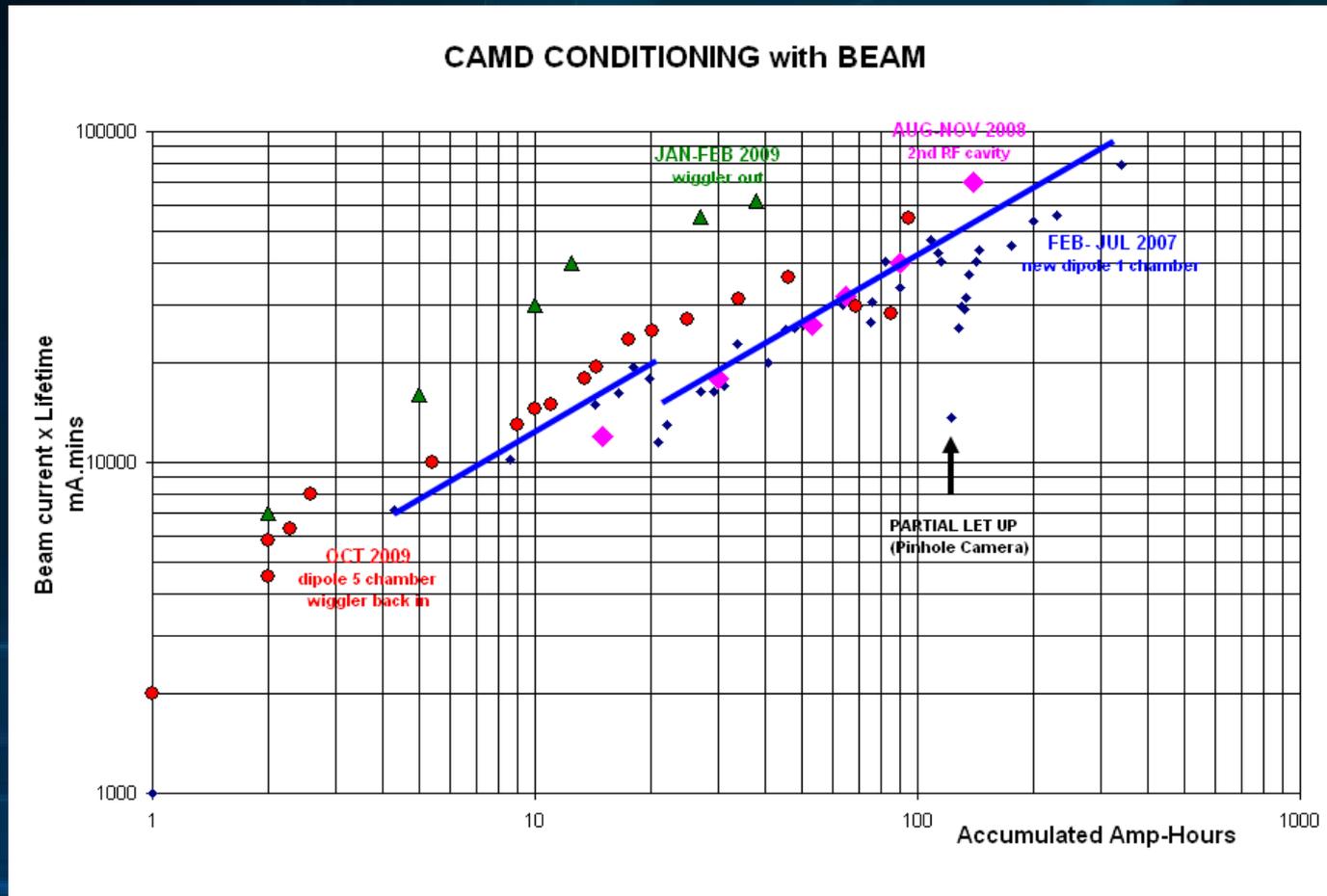


Figure 15 Quench history of MPW for LSU CAMD during FAT, February 2013. Quench number 3 was made after short time between second quench.

Beam Lifetime after a Vacuum Incursion



The beam lifetime plateaus after approx 120 Amp-hrs accumulated. Nowadays that takes 4-5 months.

Health Physics Issues

- Poor Vacuum will contribute to overall dose [ring open]
- Lack of Pumping – will contribute to Gas Bremsstrahlung dose
- Virgin Metal [4.6 tons]
- First attempt at running both RF cavities – one will not permit even a single electron to orbit
- First attempt at running both insertion devices - simultaneously
- Construction of 3 new beamlines and re-positioning of two others [shielding, Laue Mono,
- Re-measure all alignments prior to commissioning anything – remote monitoring only
- Ascertaining that 15 kW beam is strategically confined within a narrow window of phase space –RIS modification necessary. Movement of other RIS elements in ring to accommodate MPW
- Large Linac beam during injection might be difficult to thread through 2nd wiggler with minimal spacing between the poles.
- Add additional radiation monitors [received on 5/3/13] – install, test and implement new system