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(54) **ENGINEERING CYCLOPROPANE FATTY ACID ACCUMULATION IN PLANTS**

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(58) **Field of Classification Search**
None
See application file for complete search history.

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(57) **ABSTRACT**

Heterologous expression of *E. coli* cyclopropane synthase in genotypic and phenotypic fad2fae1 plants facilitates accumulation of cyclopropane fatty acids. Co-expression of *Sterculia foetida* transferases, including lysophosphatidic acid acyltransferase, diacylglycerol acyltransferase (DGAT), and Phospholipid Diacyl Glycerol Acyltransferase (PDAT), with *E. coli* cyclopropane synthase further enhances cyclopropane fatty acid accumulation in fad2fae1 plant seeds.

8 Claims, 5 Drawing Sheets
Specification includes a Sequence Listing.

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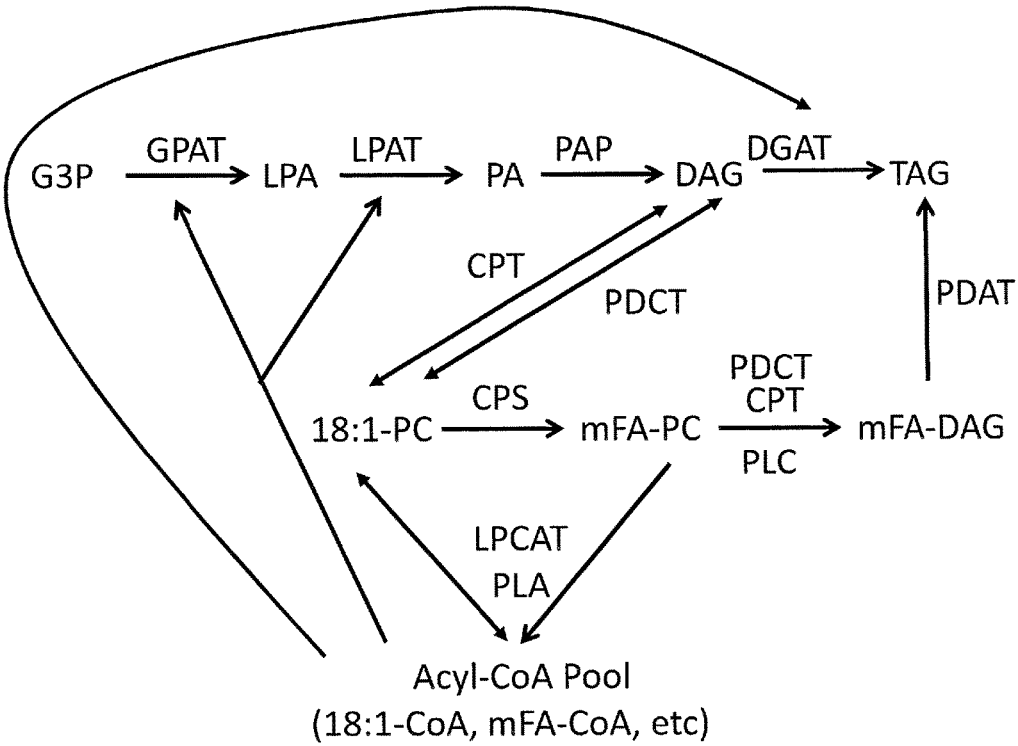


Fig. 1

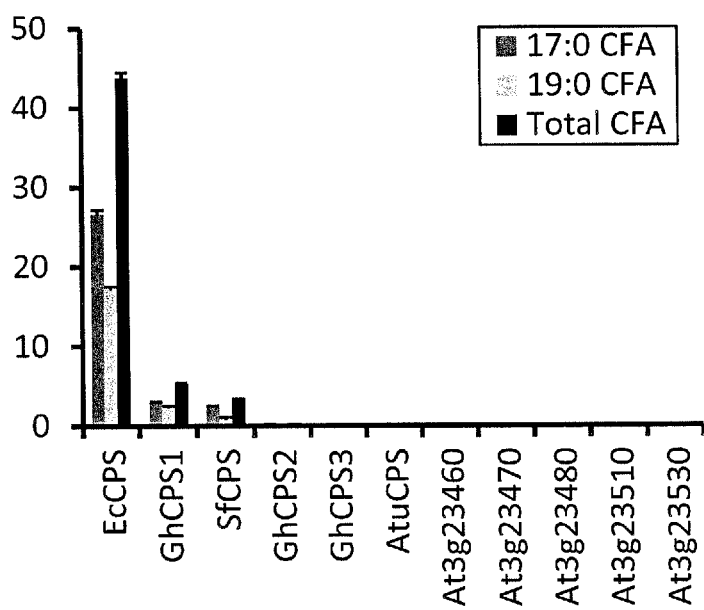


Fig. 2

ATGGCGATTGCAGCGGCAGCTGTCATCGTCCCACTTGGCCTTCTCTTTCATCTCTGGTCTCGTTGTCAATCTCATT
CAGGCAGTATGCTTTGTTCTCATTCCGGCCACTGTCCAAGAAAACCTATAGAAAGATCAATAAGGTGGTTGCAGAGT
TGTTGTGGCTGGAACCTCATATGGCTTGTGATTGGTGGGCGGGAGTTAAGATTAAGTGTTCAGATCATGAAA
GCTTCAATTTAATGGGTAAGGAACATGCCCTTGTGTAGCCAATCACAGAAGTGATATTGATTGGTTAGTTGGATG
GGTTTTGGCTCAGCGATCTGGTTGTCTTGAAGTTTCAGTAGCTGTAATGAAGAAATCATCAAAATTCCTTCCGGTC
ATAGGTTGGTCAATGTGGTTTTCTGAGTATCTGTTTTTGAACGAAACTGGGCCAAGGATGAAAGCACGCTAAAG
GCAGGCCTTCAACGTTTAAAGGACTTCCACAGCCCTTTTGGTTGGCACTTTTTGTAGAAGGAACTCGCTTACGCA
GGCAAAGCTTCTAGCAGCTCAAGAATATGCGACCTCACAAGGATTGCCTATACCTAGAAATGTTTTAATTCTCGT
ACAAAGGGTTTTGTTTCAGCTGTAAGTCATATGCGTTCAATTTGCCAGCCATTTATGATATGACAGTGGCTATTCC
AAAAAGCTCGCCTTCAACCAACAATGCTTAGACTTTTCAAGGGGCAATCTTCTGTTGTGCATGTACACATCAAGCGG
CGTCTCATGAAGGAACTTCTGAAACGGATGAGGCTGTTGCACAATGGTGTAAGATATGTTTGTGGAGAAGGAC
AAGTTGTTGGACAAACATATTGCTGAGGACACTTTCAGTGACCAACCATTACACTATCTTGGTCGGCCAATTAAGC
CTCTTTTGGTTGTTACTTCTTGGGCATGCTTTTGTGGCTTATGGAGCTCTCAAATTTCTGCAATGGTCTTCACTTTTATC
CTCATGGAAGGGATTGCATTTTTCAGCTTTTGGCTTGGCCATCGTTACCATCCTTATGCATATCTTGATACTTCTC
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GACGAGACAAACAGCAGTAG

Fig. 3

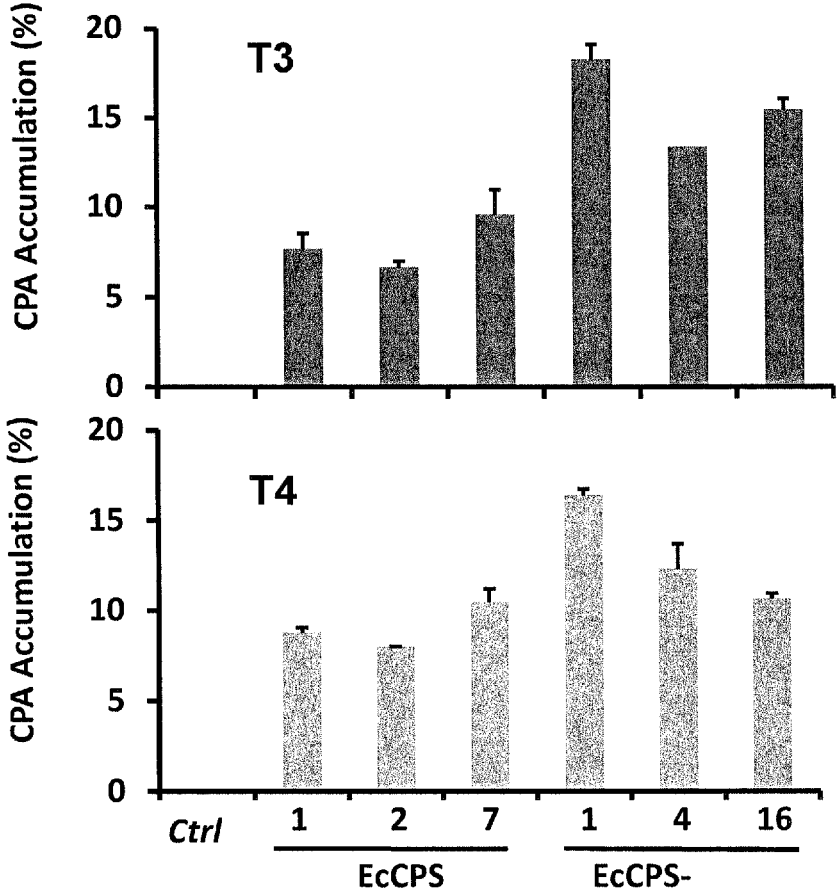


Fig. 4

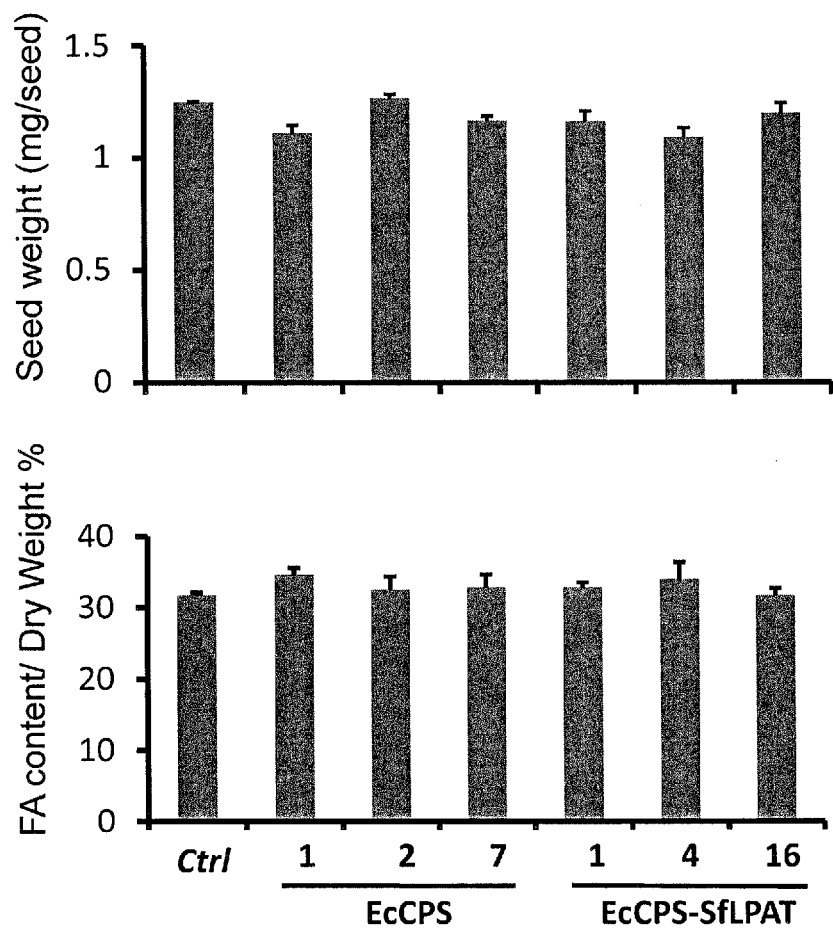


Fig. 5

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ENGINEERING CYCLOPROPANE FATTY ACID ACCUMULATION IN PLANTS

PRIORITY

This application claims benefit of U.S. Provisional Application No. 61/870,819, filed Aug. 28, 2013, which application is incorporated herein by reference in its entirety.

GOVERNMENT SUPPORT

This invention was made with U.S. Government support under contract number DE-AC02-98CH10886, awarded by the U.S. Department of Energy, and Grant DBI 0701919 awarded by the National Science Foundation. The U.S. Government has certain rights in the invention.

FIELD OF THE INVENTION

This invention relates to the field of agronomy and more specifically to methods for generating crop plants that produce valuable modified fatty acids for use as renewable sources industrial feedstocks. Specifically the invention herein described provides crop plants that produce increased amounts of cyclopropane fatty acids.

BACKGROUND ART

Modified fatty acids (mFAs) (also referred to as unusual or specialized fatty acids) obtained from plants have important roles as feedstock for industrial materials such as lubricants, protective coatings, plastics, inks, cosmetics, and etc. mFAs are naturally produced by a limited number of species (source plants) which are generally not readily cultivated at scale. The potential for industrial use of mFAs has led to considerable interest in exploring their production in transgenic crop plants rather than isolating, for example, a specific mFA from a specific source plant. Unfortunately, transgenic crop plants transformed with source plant genes or DNA sequences (e.g., cDNAs) encoding mFA-producing enzymes generally accumulate only modest amounts of the mFA compared to amounts accumulating in the natural source plant (Napier (2007) *Ann. Rev. Plant Biol.* 58:295-319). Levels of mFAs accumulating in the seeds of transformed plants rarely exceed 20% of the total seed FA whereas, for example, castor seeds naturally accumulate >90% ricinoleic acid and Tung (*Aleutites fordii*) seeds naturally accumulate >80% α -Eleostearic acid (Drexler et al. (2003) *J. Plant Physiol.* 160:779-802; Thelen et al. (2002) *Metab. Eng.* 4:12-21).

In order to elevate the content of mFAs in the engineered transgenic plants to levels approaching that found in the source plant, it is necessary to 1) optimize the synthesis of mFA (Mekhedov, et al. (2001) *Plant Mol. Biol.* 47:507-518) 2) minimize its degradation (Eccleston et al. (1998) *Plant Cell* 10:613-621); and 3) optimize its incorporation into triacylglycerol (TAG) (Bafor et al. (1990) *Biochem. J.* 272:31-38; Bates et al. (2011) *Plant J.* 68:387-399); van Erp et al. (2011) *Plant Physiol.* 155:683-693).

Among the modified fatty acids, cyclic FAs (CFAs) (generally cyclopropane- and cyclopropene-containing FAs (CPAs)) are desirable for numerous industrial applications. The strained bond angles of the carbocyclic ring contribute to their unique chemical and physical properties. Hydrogenation of a cyclic FA results in ring opening to produce a methyl-branched FA. Branched-chain FAs are ideally suited for the oleochemical industry as feedstocks for the produc-

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tion of lubricants, plastics, paints, dyes, and coatings (Carlson et al. (2011) *Eur. J. Lipid Sci. Technol.* 113:812-831).

Cyclic FAs (CFAs) have been found in certain gymnosperms, Malvales (including cotton), *Litchi* and other Sapindales. They accumulate to as much as 40% in seeds of *Litchi chinensis* (Gaydou et al. (1993) *J. Agri. & Food Chem.* 41:886-890; Vickery (1980) *J. Amer. Oil Chem. Soc.* 57:87-91). *Sterculia foetida* accumulates a desaturated cyclic FA, cyclopropene FA (sterculic acid), to >60% of its seed oil.

In all cases examined, the production of a CPA begins with methyl group addition by a cyclopropane fatty acid synthase (CPS) enzyme at a carbon-carbon double bond of an unsaturated fatty acid compound. For example, the first step in the synthesis of sterculic acid is the formation of the CPA, dihydrosterculic acid (DHSA), by the CPS enzyme that transfers a methyl group from S-adenosylmethionine to C9 of the oleoyl-phospholipid followed by cyclization to form the cyclopropane ring and dehydrogenation to form the cyclopropene fatty acid, sterculic acid (Bao et al. (2002) *Proc. Natl. Acad. Sci. USA* 99:7172-7177; Bao et al. (2003) *J. Biol. Chem.* 278:12846-12853; Grogan et al. (1997) *Microbiol. Mol. Biol. Rev.* 61:429-441).

Because none of the known natural source plants for CPAs are suitable for commercial-scale cultivation it is desirable to create a crop plant and preferably an oilseed crop plant that accumulates high levels of CPA by expressing a heterologous CPS in the crop plant seeds. However, to date, heterologous expression of plant cyclopropane synthase coding sequences led to only 1 to 3% DHSA in transformed tobacco (K. M. Schmid, U.S. Pat. No. 5,936,139) and only ~1.0% CPA in transgenic seeds (Yu et al. (2011) *BMC Plant Biol.* 11:97). Thus merely expressing a cyclopropane synthase coding sequence in a crop plant is insufficient to generate a transformed crop plant to produce industrially meaningful amounts of CPAs.

As noted, and as exemplified in the results for CPA, the engineering of transgenic crop plants that accumulate commercially meaningful amounts of a modified fatty acid compound is a complex proposition requiring a refined balance of synthesis, degradation and conversion to triacylglycerol storage compounds. Mere over-expression of the "modified fatty acid synthase" or "fatty acid modifying" coding sequence has proven insufficient.

Significant efforts to achieve this balance have been devoted to generating transgenic crop plants that accumulate commercially relevant amounts of ricinoleic acid. Ricinoleic acid production has been targeted because of its well-known industrial utility and the difficulties associated with obtaining it from the seeds of castor. The combination of Smith, et al. (2003) *Planta* 217:507-516, van Erp, et al. (2011), and Browse, et al. (U.S. Pat. No. 8,101,818), the entire contents of all three of which are incorporated herein by reference, serves to frame the issues.

One such issue is in part described in Smith, et al. (2003) where the influence of the genetic or phenotypic background of the progenitor parent plant is considered. The authors of that work explore the effects of several parental backgrounds, including plants deficient in FAD2 activity, FAE1 activity and FAD3 activity, and combinations of these deficiencies on the net accumulation of hydroxyl-fatty acids in transgenic *Arabidopsis*.

The other issue that these works address relates to the configuration of the substrate for the fatty acid modifying enzymes. The fatty acid modifying enzymes, whether the hydroxylase or the cyclopropane synthase or other fatty acid modifying enzymes, require specific configurations of their

molecular substrates. FIG. 1 of Smith, et al. (2003) notes “For convenience, fatty acids are shown as free fatty acids.” (emphasis added) The fatty acid synthase/fatty acid modifying enzymes act upon their fatty acid substrate when the substrate is configured in an esterified form of one sort or another. The diagram of the options for incorporation of hydroxyl fatty acid (HFA) into HFA-TAG shown in van Erp, et al. (2011), FIG. 1, serves to point out the array of pathways, enzymes and substrate pools that participate in the desired outcome of balancing synthesis, degradation and conversion to HFA-TAG. Thus, as described in van Erp, et al. (2011) and Browse et al. (U.S. Pat. No. 8,101,818), selection of the additional activity (or activities) to be co-expressed in the prospective transgenic, mFA-producing crop plant is not a trivial undertaking. Because of the interacting and intersecting pathways, the effective combination that produces the outcome of significant accumulation of the desired mFA in the seeds (or other tissues) of the targeted crop plant cannot be predicted or foreseen. Simply stating, for example, that “co-expression of a suitable acyltransferase” (Iank, et al., U.S. Pat. No. 7,723,574) would make it possible to increase accumulation of a modified fatty acid in transgenic plants does not solve the problem of how to select the suitable acyltransferase from among the numerous potential candidates.

Thus, there remains a need to produce a transgenic crop plant that accumulates commercially relevant amounts of modified fatty acids of interest and particularly in the present invention, cyclopropane fatty acids. In addition to the cyclopropane fatty acid synthase, the metabolic backgrounds of the progenitor plant, and the definition of the acyltransferase or other enzymes to be co-expressed with the cyclopropane fatty acid synthase represent aspects of the present invention.

BRIEF DESCRIPTION

Expression of cyclopropane fatty acid synthase in plants that have elevated levels of 18:1 (oleic) fatty acids (high oleate plants) compared to a wild type parent/progenitor plant results in enhancement of the accumulation of dihydrosterculic acid. Strains of progenitor plants having a *fad2fae1* genotype or phenotype accumulate elevated levels of oleic acid (18:1 fatty acid) and when transformed with CPS coding sequences accumulate elevated amounts of cyclopropane fatty acids (dihydrosterculic acid) compared to the wild type parent strain.

Additional enhancement of accumulation in CPS-expressing *fad2fae1* strains is achieved by co-expressing or over-expressing certain fatty acid acyl transferase genes or coding sequences. Co-expressing acyltransferase genes or coding sequences (e.g., cDNAs) from species that naturally accumulate high amounts of cyclic fatty acids is especially effective in enhancing accumulation of CPAs in transformed plants. Species of malvales, sapindales and litchi are preferred.

In one embodiment, the co-expression of the *S. foetida* lysophosphatidic acid acyltransferase (SfLPAT) cDNA in *fad2fae1* plant strains expressing non-native cyclopropane synthase greatly enhances the accumulation of CPAs. LPAT coding sequences from other plants such as *L. chinensis* and cotton that accumulate high levels and moderate levels of cyclic fatty acids may also enhance accumulation in transgenic crop plants.

In additional embodiments, the co-expression of either *S. foetida* diacylglycerol acyl transferase (DGAT) or phospholipid diacylglycerol acyl transferase (PDAT) with non-native

cyclopropane synthase in *fad2fae1* plant strains significantly enhance accumulation of CPAs.

In additional embodiments, over-expression of combinations of *S. foetida* LPAT, DGAT and PDAT with the non-native cyclopropane synthase in *fad2fae1* (high oleate) plants is contemplated to provide even further enhancement of accumulations of cyclopropane fatty acids.

It is further contemplated that co-expression of these transferases may enhance the accumulation of the CPAs as triacylglycerol (TAG) compounds.

Specific CPS genes or coding sequences (e.g., cDNAs) to be expressed in a transformed *fad2fae1* plant are selected by determination of which CPS sequences result in the highest accumulation of the cyclopropane fatty acid. CPS coding sequences from cotton, *Escherichia coli* and other bacteria, *Arabidopsis*, *S. foetida*, *L. chinensis*, algae, fungi, yeast and others are candidates. The optimal CPS sequence likely depends upon the species of plant to be transformed. In one embodiment, the *E. coli* CPS gene was more effective than several other CPS coding sequences in elevating accumulation of cyclic fatty acids in the plants having high levels of 18:1 oleic acid.

In combination with the selection of the CPS coding sequence, selection of an appropriate acyl transferase sequence may depend upon the crop plant being modified. Acyl transferase candidates may be selected from the group consisting of lysophosphatidic acid transferase (LPAT), phospholipid diacylglycerol acyl transferase (PDAT), diacylglycerol acyl transferase (DGAT).

Co-expression of cholinephosphotransferases such as phosphatidylcholine:diacylglycerol cholinephosphotransferase (PDCT), lysophosphatidylcholine tranacylase (LPCT) and glycerophosphocholine:acyl-CoA acyltransferase (GPCAT) may also be useful for increasing amounts of mFAs in transgenic crop plants.

A desirable source of the acyl transferase coding sequence is any plant that naturally produces elevated amounts of CPAs. Particularly desirable plant sources of the acyl transferase sequences include the Malvales, the Salpindales, *S. foetida*, and *L. chinensis*. A particularly preferred acyltransferase is the lysophosphatidic acid acyl transferase (LPAT) from *S. foetida* (SfLPAT). Additional preferred transferases include the DGAT and PDAT of *S. foetida*.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1: A diagram of triacylglycerol (TAG) biosynthesis pathways in plants. Bates, et al. 2012, Front. Plant Sci. 3:147.

FIG. 2: Accumulation of cyclopropane fatty acids in yeast transformed with various CPS genes.

FIG. 3: Sequence of SfLPAT cDNA (SEQ ID NO. 1).

FIG. 4: Cyclopropane fatty acid accumulation in T3 and T4 camelina lines.

FIG. 5: Seed weight and fatty acid content in T4 camelina lines.

DETAILED DESCRIPTION

Genes and sequences encoding nine higher-plant cyclopropane fatty acid synthase (CPS) enzymes were expressed in fatty acid desaturase 2 (FAD2)/fatty acid elongase 1 (FAE1) deficient *Arabidopsis* plants (hereinafter, “*fad2fae1 Arabidopsis*”). Sequences for CPS enzymes from cotton, *Arabidopsis* and *Sterculia* independently expressed in the seeds of the *fad2fae1 Arabidopsis* resulted in an observed CPA accumulation of up to ~1%.

Expression of the *E. coli* CPS (EcCPS) gene resulted in the accumulation of up to 9.1% CPA in the seeds of fad2fae1 *Arabidopsis*. Co-expression of a *Sterculia foetida* (Sf) lysophosphatidic acid acyltransferase (LPAT) further increased CPA accumulation up to 35% in individual T1 seeds. Co-expression of EcCPS and SfLPAT results in increased accumulation of CPA in both polar lipids and TAG.

Fad2fae1 camelina plants that accumulate over 70% 18:1 fatty acid and which were created by RNAi suppression of FAD2 and FAE1 (see Nguyen et al, (2013) Plant Biotechnology 11:759-769) were used as host plants for engineering CPA production. Among four CPS sequences tested, including two from cotton (GhCPS1 and GhCPS2), one from *Sterculia* (SfCPS), and one from *E. coli* (EcCPS), only the expression of EcCPS yielded seeds with quantifiable CPA. T2 lines containing single locus of insertions of the EcCPS gene were identified and propagated to produce T3 homozygous seeds. In these T3 plant seeds, CPA accumulation reached up to approximately 10%.

Co-expression of the SfLPAT cDNA sequence (SEQ ID NO. 1) along with the EcCPS gene in the T3 camelina plants yielded seeds having the highest content of dihydrosterculic acid (DHSA). Seeds of some transgenic plants accumulated up to 18.3% DHSA. Accumulation of DHSA was stabilized at about 16.4% in T4 seeds (FIG. 4). Seeds of T4 lines of EcCPS transgenic camelina accumulated up to 10.5% CPA and seeds of T4 lines of EcCPS-SfLPAT transgenic camelina accumulated CPA ranging from 10.8-16.4%. Consistent with *Arabidopsis*, co-expression of SfLPAT with EcCPS facilitates improved CPA accumulation in camelina seeds relative to the expression of EcCPS alone.

Arabidopsis and camelina seed germination, morphology, size and weight were affected differently by the expression of the transgenes and/or by the accumulation of elevated amounts of cyclopropane fatty acid.

Arabidopsis seeds with >9% CPA exhibited wrinkled seed morphology, reduced size and total oil accumulation. Seeds with >11% CPA exhibited decreased seed germination and establishment.

In contrast to EcCPS-SfLPAT transgenic fad2fae1 *Arabidopsis*, nearly 100% of the EcCPS-SfLPAT transgenic fad2fae1 camelina T1 seeds could germinate and develop into mature plants, although their germination in soil and early plant growth were slightly delayed compare to the untransformed seeds and compared to seeds expressing EcCPS alone. Germination of seeds on half-strength MS medium supplemented with sucrose did not alter the delay. Although delayed, the EcCPS-SfLPAT camelina plants flowered normally and produced similar amount of seeds as untransformed camelina. Transgenic camelina lines containing single loci of insertions were identified and allowed to self-fertilize to obtain homozygous individuals.

T3 camelina seeds from EcCPS lines 1, 2, 7, and EcCPS-SfLPAT lines 1, 14 and 16, planted and grown under identical conditions in soil alongside parental fad2fae1 camelina plants germinated at nearly 100% and developed into mature plants that showed normal seed yields. Thus, despite delayed germination and maturation to flowering and seed production, transgenic camelina seed, even with >12% CPA, germinated and developed successfully, in contrast to *Arabidopsis* in which germination was not observed if CPA accumulation exceeded 11-12%.

The co-expression of EcCPS and SfLPAT in camelina had little effect either on seed weight or total fatty acid content (FIG. 5). Parental fad2fae1 seeds weighed 1.25±0.3 mg each, whereas 5 of the 6 transgenic lines showed a decrease in mean weight. An EcCPS-SfLPAT line that accumulated

the most CPA showed an approximate 7% decrease in seed weight although no definitive correlation between seed weight and CPA content was evident. One EcCPS-expressing line, EcCPS-2, showed no decrease in seed weight. The homozygous lines expressing EcCPS or co-expressing SfLPAT with EcCPS showed no decrease in total fatty acid.

It is worth noting that negative effects of accumulation of modified fatty acids (and/or the expression of non-native fatty acid modifying enzymes and non-native acyltransferases) on seed germination, morphology and size appears to vary from one species to another. In many crops, full exploitation of the exceptional accumulation of CPA by the combination of co-expression of EcCPS and SfLPAT in fad2fae1 strains will likely require additional factors to facilitate the movement of CPA from membrane lipids into TAG to produce viable seeds with CPA as a predominant FA.

Two pathways for the biosynthesis of triacyl glycerol compounds (TAGs) exist in plants (see FIG. 1). The de novo biosynthesis from glycerol-3-phosphate and acyl-CoA occurs via the Kennedy pathway and includes three acyltransferases: Glycerol-2-phosphate Acyltransferase (GPAT), Lysophosphatidic acid Acyltransferase (LPAT or, variously, LPAAT) and Diacylglycerol Acyltransferase (DGAT) (Kennedy (1961) Fed. Proc. 20:934-940).

Alternatively acyl-CoAs can be redirected from Phosphatidyl Choline (PC) via the action of a PhosphoLipase A (PLA), by Choline PhosphoTransferase (CPT), and Phosphatidylcholine:Diacylglycerol Cholinephosphotransferase (PDCT) (Hu, et al. (2012) Plant Physiol. 158:1944-1954; Lu, et al. (2009) Proc. Natl. Acad. Sci. USA 106:18837-18842) or by Phospholipid Diacyl Glycerol Acyl Transferase (PDAT). An acyl group can be released from PC to generate lyso-PC by the back reaction of acyl-CoA:lyso-phosphatidylcholineacyl-transferase (LPCAT) (Stymne, et al. (1984) Biochem. J. 223:305-314; Wang, et al. (2012) Plant Cell 24:4652-4669) or a phospholipase A (Chen, et al. (2011) Plant Sci. 30:239-258).

LPAT is a pivotal enzyme controlling the metabolic flow of lysophosphatidic acid into different phosphatidic acids in diverse tissues. Membrane-associated LPAT activities, identified in bacteria, yeast, plant and animal cells, catalyze the transfer of acyl groups from acyl-CoA to lysophosphatidic acid (lysoPA) to synthesize phosphatidic acid (PA). In plants and other organisms, LPAT activities have been identified in the endoplasmic reticulum (ER) (Kim, et al. (2005) Plant Cell Physiol. 52:983-993), plasma membrane (Bursten, et al. (1991) J. Biol. Chem. 266:20732-20743) and mitochondria (Zborowski, et al. (1969) Biochim. Biophys. Acta 187:73-84). In higher plants, ER-localized LPAT plays an essential role in the synthesis of PA, a key intermediate in the biosynthesis of membrane phospholipids and storage lipids in developing seeds (Maisonneuve, et al. (2010) Plant Physiol. 152:670-684).

The results described by Nlandu Mputu, et al. (Biochimie 91:703-710 (2009)) indicate that the specificity of LPATs may cause a bottleneck limiting the incorporation of modified fatty acids (mFAs) into phosphatidic acid and then into TAG. They show that LPATs from developing seeds of flax (*Linum usitatissimum*), rape (*Brassica napus*) and castor bean (*Ricinus communis*) preferentially incorporate oleoyl-CoA, weakly incorporate cyclopropane acyl-CoA and were unable to incorporate methyl branched acyl-CoA when presented with an equimolar mix of these potential substrates.

Enhancement of CPA accumulation in transgenic plants, including *Arabidopsis* and camelina, was achieved by co-expression of the *E. coli* CPS gene with the *Sterculia foetida*

LPAT cDNA in *fad2fae1* genotypic and phenotypic strains. This underscores the utility of co-expressing the appropriate acyltransferase with mFA-synthesizing enzymes to mitigate bottlenecks in TAG formation upon the accumulation of mFA in transgenic plants.

As noted above, to make use of both pathways to the formation and accumulation of TAG compounds, it is likely that transferases operating in phosphatidyl choline acyl-editing and headgroup exchange from cyclopropane fatty acid source plants could be useful for incorporation into transgenic crop plants also co-expressing EcCPS and SfLPAT. For example, a *Sterculia* PDCT coding sequence, homologous to the ROD1 gene of *Arabidopsis* (Lu et al., 2009), could enhance accumulation of cyclopropane fatty acids in TAG compounds via cyclopropane-fatty acid phosphatidyl choline.

Transgenic plants and their engineering by transformation of a parental/progenitor plant are well known in the art. The incorporation of additional copies of native genes or coding sequences (e.g., cDNA) and, more typically, the incorporation of non-native or heterologous coding sequences into plants and the selection of transformed progeny having and expressing such 'transformed' sequences has become routine once a transformation protocol for a particular species has emerged. For *Arabidopsis*, for example, transformants are most often created by the "floral dip" method using *Agrobacterium tumefaciens* carrying the recombinant vector or vectors. Transgenic plants that have incorporated the vectors into their genomes are selected by standard techniques. For other plants, and for specific crop plants, other methods, such as "biolistic" (gene gun) delivery and vacuum infiltration, have been developed and optimized. Such methods are used as they may be found appropriate for the particular crop plant species.

It is understood that a gene for a protein to be expressed in a transformed plant may mean either a native gene as isolated from a chromosome of the source organism or chromosome of an organelle of the organism. More typically it implies a cDNA produced from the messenger RNA encoding the protein. For example, the sequence (SEQ ID NO. 1) shown in FIG. 3 is the cDNA of the seed-expressed *S. foetida* LPAT gene exemplified here. When this cDNA gene is co-expressed with a CPS gene, additional accumulation of CPAs is achieved.

The background of the parent crop plant for embodiments of the invention can be either a genotypic or a phenotypic background. In both cases, the activities of FAD2 and/or FAE1, or both, are reduced by one means or another. Smith, et al. (2003) describe the generation of the genotypic *fad2fae1 Arabidopsis* strain from crosses of *fad2* and *fae1* mutant strains. Another way in which a *fad2fae1* genotype could be generated is by genetic 'knockout' strategies. Variations of this technique can be used to create knock-down parental strains as well.

Phenotypic *fad2fae1* strains of plants can be generated by RNAi strategies as in the case of generation of *fad2fae1* RNAi camelina strains by Nguyen et al., 2013. Gene silencing by antisense and siRNA may also be used to create a plant strain that is phenotypically *fad2fae1*.

Crop plants may include tobacco, cotton, wheat, corn, sorghum, peanut, and oilseed crop plants including such as soybean, safflower, palm, sunflower, canola, *brassica*, cranbe and camelina. The availability of high oleate strains, such as the phenotypic and/or genotypic *fad2*, *fae1* and/or *fad2fae1* mutants, of the crop plant and the applicability of single or double mutant phenotypes and genotypes may dictate the specific crop plant targeted for modification for

accumulation of cyclic fatty acids. For example, if a CPS and an LPAT enzyme activity are identified that act on C-20 mono-unsaturated fatty acid substrates, normal FAE1 levels may be preferable to a mutant deficient in FAE1 activity. If a CPS and an LPAT enzyme are identified that act on polyunsaturated fatty acids, normal FAD2 levels would likely be preferable to a mutant deficient in FAD2 activity.

Similar strategies of introduction of CPS genes and LPAT genes may be applicable to enhancing accumulation of cyclic fatty acids in algae, cyanobacteria, eubacteria, yeast or other organisms.

Co-expression of CPS genes or coding sequences with other acyl- and/or phospho-transferases, such as DGAT and PDAT, in addition to LPAT may be applied to add further enhancement and accumulation of CPAs in TAG compounds.

In particular cases, codon enhancement of the cDNAs for the various transferases may be helpful to provide sufficient levels of expression of non-native sequences in a specific crop plant.

EXEMPLIFICATIONS

Previously, nine plant CPS coding sequences, three from cotton and one from *Sterculia*, were individually expressed in yeast. Results from this work showed that expression of GhCPS1, a CPS from cotton, led to highest levels of CPA production in yeast (5.3%) (Yu, et al., 2011). As shown in FIG. 2, the fatty acid composition of yeast expressing EcCPS showed substantial CPA accumulation. In samples from EcCPS-expressing lines two peaks corresponding to 17:0 CPA and 19:0 CPA were identified based on their mass ions (FIG. 2). Expression of EcCPS led to the accumulation of 27% 17:0 CPA and 17% 19:0 CPA yielding a total of 44% CPA accumulation, which is about 8-fold higher than that observed upon over-expression of the cotton GhCPS1 CPS sequence. The expression of *Agrobacterium* CPS and 5 putative CPS sequences from *Arabidopsis* did not yield detectable levels of CPA products. These results demonstrate the usefulness of EcCPS compared to other CPS genes with respect to their ability to convert both 16:1 and 18:1 fatty acid substrates to the corresponding 17C and 19C CPA products in yeast.

To identify a CPS gene that leads to the accumulation of higher levels of cyclopropane fatty acid in plants, CPS from *E. coli*, *Agrobacterium* and five from *Arabidopsis* were cloned and the open reading frames were transferred into plant expression vectors under the control of a seed specific phaseolin (phas) promoter and transformed into *Arabidopsis fad2fae1* plants (Smith, et al. (2003) Planta 217:507-516). This background was chosen because its seed contains more than 80% of 18:1 monounsaturated fatty acid, the CPS substrate. Seeds expressing EcCPS yielded the highest content of dihydrosterculic acid (DHSA, 19-carbon CPA) (5.0%). No 17-carbon CPA products were detected. Expression of GhCPS1 and *Sterculia foetida* CPS led to the accumulation of at most about 1% CPA whereas expression of 5 *Arabidopsis* and two cotton orthologs (GhCPS2 and 3) resulted in no detectable accumulation of CPA. T1 *fad2fae1 Arabidopsis* seeds expressing EcCPS germinated with similar frequency to those of non-transformed seeds, and T2 lines with single locus of insertion were identified and screened for CPA production. These seeds accumulated from about 0.53% to about 5.8% CPA.

The AtLPAT2 gene sequence encoding the ubiquitous endoplasmic reticulum-located LPAT (Kim, et al. 2005) was used in a BLAST search of *Sterculia* EST sequences derived

from 454 sequencing of *Sterculia* leaf and seed. A preferentially seed-expressed homologue, Ster201004_10304, which has 22 occurrences in the cotyledon and embryo of *Sterculia* developing seeds and only 5 occurrences in leaf tissue, was identified. Oligonucleotides were designed to amplify the full length cDNA, which was cloned and named SflPAT (FIG. 3) (GenBank Accession #KC894726) (SEQ ID NO. 1). SflPAT has a 1,164 base pair open reading frame that encodes a 387 amino acid protein with a predicted molecular weight of 43,723 Da and a theoretical pI of 9.63. The predicted amino acid sequence of SflPAT (SEQ ID NO. 2) shows strong homology to *Litchi* LPAT (84.4%) (Thomasset et al. U.S. Patent Publication No. 2009/0271892 A1); *Arabidopsis* LPAT2 (79.2%), *Brassica* LPAT2 (79.1%) and *Arabidopsis* LPAT3 (61.9%) and weaker homology to yeast (30.5%) and *E. coli* (23.5%) LPATs.

A similar strategy was used to identify and prepare cDNAs from mRNAs for *Sterculia foetida* diacylglycerol acyltransferase (DGAT) (SEQ ID NO. 3) having the predicted amino acid sequence shown in SEQ ID NO. 4 and phospholipid diacyl glycerol acyl transferase (PDAT) (SEQ ID NO. 5) having the predicted amino acid sequence shown in SEQ ID NO. 6.

In order to test if co-expression of SflPAT along with the EcCPS can enhance CPA accumulation, a single construct containing Phas:EcCPS and Phas:SflPAT was transformed into the *Arabidopsis* fad2fae1 background. T1 seeds were analyzed individually for fatty acid composition. Independent T1 seeds accumulated a range of CPA content from about 3% to up to about 35% of the total fatty acid content, with 90% of tested seeds having more than 12% CPA. The co-expression of SflPAT with EcCPS facilitates improved CPA accumulation relative to the expression of EcCPS alone.

Other studies showed that substitution of *Arabidopsis* LPAT (AtLPAT2) co-expression for SflPAT co-expression with EcCPS was less effective in enhancing accumulation of CPA. Approximately 2-fold less CPA accumulated when AtLPAT2 was used.

Additionally, neither co-expression of SflPAT nor co-expression of AtLPAT2 with the *Sterculia* cyclopropane fatty acid synthase (SfCPS) was as effective as co-expression with the *E. coli* CPS. The combination of SfCPS and SflPAT was more than twice as effective as the combination of SfCPS and AtLPAT2. The combination of EcCPS with SflPAT was 2.5- to 3-fold more effective than the combination of SfCPS and SflPAT and about 2-fold more effective than the combination of EcCPS and AtLPAT2. Thus for accumulation of cyclopropane fatty acids in the seeds of fad2fae1 strains of plants a preferred combination is the co-expression of the *E. coli* cyclopropane fatty acid synthase with the *Sterculia foetida* LPAT.

Only approximately 30% of the EcCPS-SflPAT T1 *Arabidopsis* seeds germinated and were able to develop into mature plants, compared to close to 100% for seeds expressing EcCPS alone. The remaining non-viable seeds showed no penetration of the seed coat by the radical suggesting a failure of germination rather than establishment. Transgenic lines containing single loci of insertion were identified and allowed to self-fertilize to obtain homozygous individuals. The fad2fae1 T2 seeds containing EcCPS and SflPAT that accumulated low levels of CPA, along with fad2fae1 seeds containing only the EcCPS exhibited close to 100% germination rates as did the untransformed fad2fae1 seeds. In contrast, T2 fad2fae1 seeds co-expressing EcCPS-SflPAT that contained higher than 11.5% CPA exhibited reduced germination rates even with the supplement of 1% (w/v)

sucrose in the media. The results suggest that elevated accumulation of CPA rather than the presence of SflPAT was responsible for the failure to germinate.

Five individual T3 plants from three EcCPS lines and three EcCPS-SflPAT lines were grown along with parental fad2fae1 plants under identical conditions. There were no discernible morphological or developmental differences between transformed and non-transformed plants. There were no significant differences in flowering time, seed development or seed numbers. EcCPS T4 homozygous transgenic seeds yielded about 4.7-9.1% CPA, and the progeny of EcCPS-SflPAT-expressing seeds accumulated CPA ranging from about 10.8-13.3%.

FA from mature seeds was trans-esterified and quantified via gas chromatography with the use of internal standards. Total seed fatty acid content of untransformed fad2fae1 was 6.45 ± 0.61 μ g. The three homozygous lines expressing EcCPS showed no significant differences from the parental line, whereas lines coexpressing SflPAT with EcCPS resulted in a significant decrease of 18% in total fatty acid. In addition to FA content, seed weights were also determined. Parental fad2fae1 *Arabidopsis* seeds weighed 20.0 ± 1.24 μ g and T4 seeds of EcCPS expressing lines showed no significant difference, whereas equivalent lines co-expressing EcCPS and SflPAT showed a significant decrease in seed weight of up to 11%, with the largest decreases occurring in lines accumulating the most CPA.

In *Arabidopsis*, most mFA in TAG originate from the PC pool (Bates et al., 2009). Consistent with this, the substrate for *Sterculia* CPS, is 18:1 at the sn-1 position of PC (Bao, et al., 2003). It was found that CPA accumulates at 15-18% in the polar lipid fraction of EcCPS-expressing *Arabidopsis* lines that accumulate 5-9% CPAs in the seed oil at maturity. In order to investigate whether the expression of SflPAT influences the amount of CPA in the polar lipids, the CPA content of polar lipid and TAG of EcCPS- and EcCPS-SflPAT-expressing seeds was analyzed. CPA accumulation in polar lipids and in TAG increased when EcCPS was co-expressed with SflPAT.

When the *E. coli* CPS was expressed in a fad2fae1 RNAi strain of camelina (Nguyen, et al. (2013)), an enhancement of CPA accumulation was observed. When EcCPS was co-expressed with SflPAT, the accumulation of CPS was additionally enhanced, with CPA being more than 15% of the total fatty acid in T3 seeds of the transgenic camelina. The germination of the seeds of EcCPS-SflPAT-expressing camelina was normal as were plant growth and seed setting. However the seeds of these plants were slower to establish. It appears that for engineering cyclopropane fatty acid accumulation in a crop plant, a high oleate genotype or phenotype such as the fad2fae1 phenotypic and/or genotypic strains of camelina and *Arabidopsis* exemplified here are preferable.

Co-expression of the *E. coli* cyclopropane synthase with *S. foetida* DGAT (SfDGAT) or PDAT (SfPDAT) in fad2fae1 camelina also enhanced the accumulation of CPA. CPA accumulation in T1 seeds increased from 6.2% for plants expressing only EcCPS, to 13.9% for those expressing both EcCPS and SfDGAT, to 15.8% for plants expressing both EcCPS and SfPDAT.

A preferred embodiment is a transgenic plant that accumulates elevated amounts of cyclopropane fatty acids. The preferred transgenic plant is a plant that expresses a non-native cyclopropane fatty acid synthase such as that encoded by the *E. coli* CPS gene and also expresses a sequence encoding a lysophosphatidic acid acyltransferase from a

plant that normally accumulates high amounts of cyclopropane fatty acids such as the *S. foetida* LPAT cDNA of FIG. 3 (SEQ ID NO. 1).

Additional preferred embodiments include transgenic plants that express a non-native cyclopropane fatty acid synthase such as that encoded by the *E. coli* CPS gene and also express a sequence encoding either or both of a diacylglycerol acyltransferase (DGAT) or a phospholipid diacylglycerol acyltransferase from a plant that normally accumulates high amounts of cyclopropane fatty acids such as the *S. foetida* DGAT and PDAT (SEQ ID NO. 3 and 5, respectively).

Each of the cDNA sequences for SflPAT, SfdGAT and SfdPDAT may be codon optimized for expression in individual crop plants for additional enhancement of CPA accumulation for the specific crop plant.

An additional embodiment includes a transgenic plant that expresses a non-native cyclopropane fatty acid synthase such as that encoded by the *E. coli* CPS gene in combination with an LPAT, a DGAT and/or a PDAT from a plant that normally accumulates high amounts of cyclopropane fatty acids.

A preferred transgenic plant that accumulates elevated amounts of cyclopropane fatty acids is one that accumulates the CPA in its seeds.

In a seed of a preferred transgenic plant that accumulates CPA in seeds, the percentage of CPA to total FA in the seed is from about five percent (5%) to about sixty percent (60%) CPAs and preferably from about ten percent (10%) to about forty percent (40%) wherein "about" refers to an actual value within one to three percentage points of the stated value.

Individual progeny plants of such preferred transgenic plants that accumulate CPA in their seeds may exhibit a range in the levels of accumulation of CPA in their seeds. The seeds of a particular progeny strain may exhibit a seed-to-seed range of CPA accumulation. In each case, accumulation levels that are preferred are from about five percent (5%) to about sixty percent (60%) of the total fatty acid.

EXEMPLIFICATION MATERIALS AND METHODS

Vector Construction:

For expression in yeast, CPS from *E. coli* and full length cDNAs of CPSs from *Agrobacterium*, *Sterculia*, cotton and *Arabidopsis* were amplified and cloned into yeast expression vector pYES2 by restriction of SacI and EcoRI. For expression in plants, *E. coli* CPS was amplified from *E. coli* strain K-12 (Substr. MG1655) using primers ECPS-5'PacI and ECPS-3'XmaI and cloned into pDsRed plant expression vector (Pidkowich, et al. (2007) Proc. Natl. Acad. Sci. USA 104:4742-4747) to form pPhasECPS. Another expression cassette of *E. coli* CPS was constructed using overlap-extension PCR (Horton, et al. (1990) Biotechniques 8:528-535). Overlapping fragments of phaseolin promoter (Pidkowich, et al. 2007), *E. coli* CPS and phaseolin terminator were amplified in separate PCR reactions using appropriate primer pairs. The PCR products were gel purified and assembled in a PCR reaction primed with terminal primers Phas5'EcoRI and Phas3'EcoRI, and cloned into the pPhasECPS vector with the EcoRI restriction site. Further restrictions screen the p2PhasECPS in which the two set of promoters are in the same direction. *Sterculia* LPAT was amplified from native plant. *Sterculia* LPAT was further

cloned into p2PhasECPS through restriction of Pac I and XmaI. The *Sterculia* DGAT and PDAT cDNAs were amplified and cloned similarly.

Plant Growth Conditions and Transgenic Analyses:

Developing seeds and leaves of *S. foetida* were collected from Montgomery Botanical Center (Miami, Fla.). The seed coats were removed and the cotyledons and embryos were frozen with liquid nitrogen and stored at -80° C. for RNA extraction and lipid analysis.

Arabidopsis plants were grown in walk-in growth chambers at 22° C. using a 16 h photoperiod. Binary vectors were introduced into *Agrobacterium tumefaciens* strain GV3101 by electroporation and were used to transform *Arabidopsis* via the floral dip method (Clough, et al. (1998) Plant J. 16:753-743) and camelina via vacuum infiltration (Lu, et al. (2008) Plant Cell Rep. 27:273-278). Seeds of transformed plants were screened under fluorescence emitted upon illumination with green light from a X5 LED flashlight (Inova) in conjunction with a 25A red camera filter (Pidkowich et al. 2007).

Camelina plants were grown in walk-in-growth chambers at 22° C. with a 16 h photoperiod. Binary vectors were introduced into *Agrobacterium tumefaciens* strain GV3101 and transferred into camelina by *agrobacterium*-mediated inoculation of camelina plants at early flowering stage along with a vacuum infiltration procedure (Lu C., et al. 2008 Plant Cell Rep. 27:273-278). Seeds of transformed plants were screened for fluorescence emitted upon illumination with green light from a X5 LED flashlight (Inova) in conjunction with a 25A red camera filter as previously described by Pidkowich et al., 2007.

RNA Extraction and Reverse Transcription:

RNA from *Sterculia* leaf and seeds at different developmental stages were extracted according to Schultz, et al. (Proc. Natl. Acad. Sci. USA (1996) 93:8771-8775). RNA quality and concentration were determined by gel electrophoresis and Nanodrop spectroscopy. Reverse transcription (RT) was carried out using the QuanTect Reverse Transcription Kit (Qiagen).

Fatty Acid Analyses:

Yeast culture, expression and fatty acid analyses were carried out as described by Broadwater et al. (J. Biol. Chem. (2002) 277:15613-15620). Lipids were extracted in methanol/chloroform (2:1) from seeds and heptadecanoic acid was added as an internal standard. The isolated lipid was methylated in 1% sodium methoxide at 50° C. for 1 hr and extracted with hexane. Fatty acid methyl esters (FAMES) from single seeds were prepared by incubating the seed with 30 μ L 0.2M trimethylsulfonium hydroxide in methanol (Butte, et al. (1982) Anal. Lett. 15:841-850). Lipid profiles and acyl group identification were analyzed on a Hewlett Packard 6890 gas chromatograph equipped with a 5973 mass selective detector (GC/MS) and Agilent J&W DB 23 capillary column (30 m \times 0.25 μ m \times 0.25 μ m). The injector was held at 225° C. and the oven temperature was varied from 100 - 160° C. at 25° C./min, then to 240° C. at 10° C./min. The percentage values were converted to mole percent and presented as a mean of at least three replicates.

CPS Distribution in the TAG:

Total lipids were extracted from 20 seeds of each T4 line by homogenizing in 500 μ L of methanol:chloroform:formic acid (20:10:1 vol/vol). The organic solvent was extracted with 250 μ L of 1 M KCl, 0.2 M H_3PO_4 twice. The organic phase was dried under N_2 and suspended in hexane. Lipids were separated by TLC with hexane:diethylether:acetic acid (80:20:1, vol/vol). Internal standard heptadecanoic acid was added to each fraction and fatty acid methyl esters (FAMES)

were prepared with 1 mL of methanol:HCl at 90° C. for 1 hr and extracted with hexane. FAMES were quantified by GC-MS, as previously described (Yu et al. 2011).

It will be evident to those skilled in the art that methods

for enhancing accumulation of fatty acids in vegetative tissues of plants may be combined with the teachings herein to enhance accumulation of specialized fatty acids in those vegetative plant tissues.

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gtggtggtgg gtaaacttat tgacttgaag agaaatccac aacctactga cgaagaggtt 900
cttgaagtac atcggcaatt tgttcaagca cttcaagatc tctttgagag acacaaggct 960
cgggttggtat atgetgatct tccattaaag attctttga 999
    
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<210> SEQ ID NO 4
<211> LENGTH: 332
<212> TYPE: PRT
<213> ORGANISM: Sterculia foetida
<220> FEATURE:
<221> NAME/KEY: misc_feature
<223> OTHER INFORMATION: S. foetida DGAT
    
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<400> SEQUENCE: 4

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Met Gly Glu Glu Arg Glu Glu Arg Lys Ala Ala Gly Pro Gly Pro Glu
1          5          10          15
Pro Gly Tyr Arg Val Phe Ser Gly Arg Asp Glu Phe Pro Ser Asn Met
20        25        30
Val His Ser Val Ile Ala Ile Ala Leu Trp Leu Trp Thr Ile His Phe
35        40        45
Asn Ala Leu Leu Leu Leu Leu Ser Leu Ile Phe Leu Pro Phe Ser Lys
50        55        60
Phe Leu Val Val Phe Gly Phe Leu Leu Val Phe Val Phe Leu Pro Ile
65        70        75        80
Asp Pro Asp Ser Lys Phe Gly Arg Arg Leu Gly Arg Tyr Ile Cys Lys
85        90        95
His Leu Cys Ser Tyr Phe Pro Thr Thr Leu His Val Glu Asp Ile His
100       105       110
Ala Phe His Pro Asp Arg Ala Tyr Val Phe Gly Tyr Glu Pro His Ser
115       120       125
Ile Trp Pro Ile Gly Val Val Thr Leu Ala Glu Leu Thr Gly Phe Leu
130       135       140
Pro Leu Pro Lys Met Lys Val Leu Ala Thr Ser Val Val Phe Tyr Thr
145       150       155       160
Pro Phe Leu Arg His Ile Trp Thr Trp Leu Gly Val Ser Pro Ala Thr
165       170       175
Arg Lys Thr Phe Tyr Ser Leu Leu Asp Ala Gly Tyr Ser Cys Ile Ile
180       185       190
    
```


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Val Pro Gly Gly Val Gln Glu Ile Tyr His Met Glu Leu Gly Ser Glu
 195 200 205

Val Ala Phe Leu Arg Ala Arg Lys Gly Phe Val Arg Ile Ala Met Glu
 210 215 220

Lys Gly Cys Pro Leu Val Pro Val Phe Cys Phe Gly Gln Ser His Ala
 225 230 235 240

Tyr Lys Trp Trp Lys Pro Ser Gly Lys Leu Tyr Leu Gln Phe Ser Arg
 245 250 255

Ala Ile Lys Phe Ile Pro Ile Phe Phe Trp Gly Ile Leu Gly Thr Pro
 260 265 270

Leu Pro Tyr Gln His Pro Met His Val Val Val Gly Lys Pro Ile Asp
 275 280 285

Leu Lys Arg Asn Pro Gln Pro Thr Asp Glu Glu Val Leu Glu Val His
 290 295 300

Arg Gln Phe Val Gln Ala Leu Gln Asp Leu Phe Glu Arg His Lys Ala
 305 310 315 320

Arg Val Gly Tyr Ala Asp Leu Pro Leu Lys Ile Leu
 325 330

<210> SEQ ID NO 5
 <211> LENGTH: 2169
 <212> TYPE: DNA
 <213> ORGANISM: Sterculia foetida
 <220> FEATURE:
 <221> NAME/KEY: misc_feature
 <223> OTHER INFORMATION: S. foetida PDAT cDNA

<400> SEQUENCE: 5

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 gaacaatccc agaatcagaa ttctcagtct ctattaatga gcaaaccagt tcaaccgcag 120
 agtctttata gatctcattt tgggttccaa acaatgtcgt ttttgcggcg gaggaaggta 180
 acggagtcct cgaaatcctc aagctccgaa cccaacatcg aaaacgaagc ggacaagaaa 240
 aaccgataca agagcccgc aagaaaacgt tatagttcga agaaatggtc gtgttgggac 300
 agatgttggt ggtacattgg ttttatgtgt tcgctgtggg ggttcttgtt gttcttatac 360
 aatgcaatgc cggcttcatt cccgcaatac gtaacgcagg cgataactgg gccggtgccc 420
 gaccgcctg gggtaagtt gaggaagag ggcttgacgg tgaatcacc ggtggtatta 480
 gtgcctgggg ttgtgactgg tggacttgag ctttgggaag ggcgggagtg tgcgaaaggg 540
 ttgcttggga aacgcctttg gggtggtac tttggagaac tgtataaaag acccttatgc 600
 tggcttgagc acatctcact tgataatgaa actggactgg accctcctgg tataagggtc 660
 aggctgtat ctggacttgt ggcagcagat tatttcgcag caggttatct tgtttgggct 720
 gttttaattg ctaatttggc tcattattggg tatgagaaa aaaacatgta tatggctgct 780
 tatgattgga ggttatcttt tcagaacacg gaggtcaggg accaaaacttt aaccagaata 840
 aaaagtaaca tagaactcct ggtagctaca aatggtggga aaaaggtagt agtccttcca 900
 cattcaatgg gaggccagta ctttctgcac ttcatgaaat gggttgaagc accacctccc 960
 gtgggtgggt gaggtggatc agattgggtg gctaggcaca taaaggcagt agtgaacatt 1020
 ggtgcaccct ttttaggttg tccgaaatcg gtcccactgc atttttctat cgaagtcaag 1080
 gatatagcga atctcagggc ttttgcacca ggttttctgg aaaaagatgt acttggcttc 1140
 aaaatgtttc agcatttaat gcggatgttc cgtacgtggg atgccaccag gtcaatgata 1200

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ccaaaaggtg gggaaactat ctgggggtggg cttgattggt cacctgaagt aggaagcttt 1260
aactctagtg cgaaaaaatt gaagaacaat agcaccata atacaggcca aaactcaaac 1320
agctatTTTT gtgatgtaa aggcgtgaat tatgggagaa ttatttcatt tgggaaagat 1380
gtggctgagg cagattcctc cacaatagag agggttgatt tcagggatgc tgtaaagagc 1440
gataagcttg ccaactcaag caactgtgat gtatggatag agtatcatga attgggcaat 1500
ggagatatca aagcagtgc tgattcaaaa gtttacctg ctggatcatt tttggatctg 1560
cttcgttttg ttgcccccaa gtggatggaa cggggtgatg ctcatTTTTc gtatgggata 1620
gcagatgatt tggatgacct aaagtatgaa cactacaaat attggtcaaa ccccttagaa 1680
acaaagttac caaatgctcc aaacatggaa atctactcaa tgatggagt tggactcccc 1740
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atagacatct cagcagaggg tggtagtgaa gattcatgct taaaaggtgg tgttttctct 1860
gttgatggag atgaatcogt tctgtttta agtgcaggtt tcacgtgtgc aaaagcttgg 1920
cggggtaaaa ccagattcaa tccttcaggg attcgtactt acataagga gtacaatcat 1980
gccccccag ctagtcttct agaaggtcga ggcacgcaaa gtggttctca tgttgatata 2040
ttggggaatt ttgctttgat tgaggatgtt atccgaatag cagcaggggc tactggtgag 2100
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aagctttag 2169
    
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<210> SEQ ID NO 6
<211> LENGTH: 722
<212> TYPE: PRT
<213> ORGANISM: Sterculia foetida
<220> FEATURE:
<221> NAME/KEY: misc_feature
<223> OTHER INFORMATION: S. foetida PDAT
    
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<400> SEQUENCE: 6

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Met Thr Ile Met Val Ala Gly Gly Lys Val Gln Lys Glu Gly Thr Leu
1           5           10          15
Ser Gly Gln Cys Glu Gln Ser Gln Asn Gln Asn Ser Gln Ser Leu Leu
20          25          30
Met Ser Lys Pro Val Gln Pro Gln Ser Leu Tyr Arg Ser His Phe Gly
35          40          45
Phe Gln Thr Met Ser Phe Leu Arg Arg Arg Lys Val Thr Glu Ser Ser
50          55          60
Lys Ser Ser Ser Ser Glu Pro Asn Ile Glu Asn Glu Ala Asp Lys Lys
65          70          75          80
Asn Arg Tyr Lys Ser Pro Gln Arg Lys Arg Tyr Ser Ser Lys Lys Trp
85          90          95
Ser Cys Trp Asp Arg Cys Cys Trp Tyr Ile Gly Phe Met Cys Ser Leu
100         105         110
Trp Trp Phe Leu Leu Phe Leu Tyr Asn Ala Met Pro Ala Ser Phe Pro
115        120        125
Gln Tyr Val Thr Gln Ala Ile Thr Gly Pro Leu Pro Asp Pro Pro Gly
130        135        140
Val Lys Leu Arg Lys Glu Gly Leu Thr Val Asn His Pro Val Val Leu
145        150        155        160
Val Pro Gly Val Val Thr Gly Gly Leu Glu Leu Trp Glu Gly Arg Glu
165        170        175
Cys Ala Lys Gly Leu Leu Gly Lys Arg Leu Trp Gly Gly Tyr Phe Gly
    
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180					185					190					
Glu	Leu	Tyr	Lys	Arg	Pro	Leu	Cys	Trp	Leu	Glu	His	Ile	Ser	Leu	Asp
	195						200					205			
Asn	Glu	Thr	Gly	Leu	Asp	Pro	Pro	Gly	Ile	Arg	Val	Arg	Pro	Val	Ser
	210					215					220				
Gly	Leu	Val	Ala	Ala	Asp	Tyr	Phe	Ala	Ala	Gly	Tyr	Phe	Val	Trp	Ala
	225				230					235					240
Val	Leu	Ile	Ala	Asn	Leu	Ala	His	Ile	Gly	Tyr	Glu	Glu	Lys	Asn	Met
				245					250					255	
Tyr	Met	Ala	Ala	Tyr	Asp	Trp	Arg	Leu	Ser	Phe	Gln	Asn	Thr	Glu	Val
		260						265						270	
Arg	Asp	Gln	Thr	Leu	Thr	Arg	Ile	Lys	Ser	Asn	Ile	Glu	Leu	Leu	Val
		275					280					285			
Ala	Thr	Asn	Gly	Gly	Lys	Lys	Val	Val	Val	Leu	Pro	His	Ser	Met	Gly
	290					295					300				
Val	Gln	Tyr	Phe	Leu	His	Phe	Met	Lys	Trp	Val	Glu	Ala	Pro	Pro	Pro
	305				310					315					320
Val	Gly	Gly	Gly	Gly	Gly	Ser	Asp	Trp	Cys	Ala	Arg	His	Ile	Lys	Ala
				325					330					335	
Val	Val	Asn	Ile	Gly	Ala	Pro	Phe	Leu	Gly	Cys	Pro	Lys	Ser	Val	Pro
		340						345						350	
Leu	His	Phe	Ser	Ile	Glu	Val	Lys	Asp	Ile	Ala	Asn	Leu	Arg	Ala	Phe
		355					360					365			
Ala	Pro	Gly	Phe	Leu	Glu	Lys	Asp	Val	Leu	Gly	Leu	Lys	Met	Phe	Gln
	370					375					380				
His	Leu	Met	Arg	Met	Phe	Arg	Thr	Trp	Asp	Ala	Thr	Arg	Ser	Met	Ile
	385				390					395					400
Pro	Lys	Gly	Gly	Glu	Thr	Ile	Trp	Gly	Gly	Leu	Asp	Trp	Ser	Pro	Glu
				405					410					415	
Val	Gly	Ser	Phe	Asn	Ser	Ser	Ala	Lys	Lys	Leu	Lys	Asn	Asn	Ser	Thr
		420						425						430	
His	Asn	Thr	Gly	Gln	Asn	Ser	Asn	Ser	Tyr	Phe	Cys	Asp	Met	Lys	Gly
	435						440					445			
Val	Asn	Tyr	Gly	Arg	Ile	Ile	Ser	Phe	Gly	Lys	Asp	Val	Ala	Glu	Ala
	450					455					460				
Asp	Ser	Ser	Thr	Ile	Glu	Arg	Val	Asp	Phe	Arg	Asp	Ala	Val	Lys	Ser
	465				470					475					480
Asp	Lys	Leu	Ala	Asn	Ser	Ser	Asn	Cys	Asp	Val	Trp	Ile	Glu	Tyr	His
				485					490					495	
Glu	Leu	Gly	Asn	Gly	Asp	Ile	Lys	Ala	Val	Ala	Asp	Ser	Lys	Val	Tyr
			500					505						510	
Thr	Ala	Gly	Ser	Phe	Leu	Asp	Leu	Leu	Arg	Phe	Val	Ala	Pro	Lys	Trp
		515					520					525			
Met	Glu	Arg	Gly	Asp	Ala	His	Phe	Ser	Tyr	Gly	Ile	Ala	Asp	Asp	Leu
	530					535						540			
Asp	Asp	Pro	Lys	Tyr	Glu	His	Tyr	Lys	Tyr	Trp	Ser	Asn	Pro	Leu	Glu
	545				550					555					560
Thr	Lys	Leu	Pro	Asn	Ala	Pro	Asn	Met	Glu	Ile	Tyr	Ser	Met	Tyr	Gly
				565					570					575	
Val	Gly	Leu	Pro	Thr	Glu	Arg	Ala	Tyr	Ile	Tyr	Lys	Leu	Thr	Thr	Ala
			580						585					590	
Thr	Asp	Cys	Tyr	Ile	Pro	Phe	Glu	Ile	Asp	Ile	Ser	Ala	Glu	Gly	Gly
		595					600						605		

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Ser Glu Asp Ser Cys Leu Lys Gly Gly Val Phe Ser Val Asp Gly Asp
 610 615 620

Glu Ser Val Pro Val Leu Ser Ala Gly Phe Thr Cys Ala Lys Ala Trp
 625 630 635 640

Arg Gly Lys Thr Arg Phe Asn Pro Ser Gly Ile Arg Thr Tyr Ile Arg
 645 650 655

Glu Tyr Asn His Ala Pro Pro Ala Ser Leu Leu Glu Gly Arg Gly Thr
 660 665 670

Gln Ser Gly Ser His Val Asp Ile Leu Gly Asn Phe Ala Leu Ile Glu
 675 680 685

Asp Val Ile Arg Ile Ala Ala Gly Ala Thr Gly Glu Asp Leu Gly Gly
 690 695 700

Asp Arg Val Tyr Ser Asp Ile Phe Glu Trp Ser Glu Arg Ile Asn Leu
 705 710 715 720

Lys Leu

What is claimed is:

1. A transgenic plant comprising higher levels of oleic acid than a wild type plant wherein said transgenic plant is a *fad2fae1* plant that expresses *Escherichia coli* cyclopropane synthase and *Sterculia foetida* diacylglycerol acyltransferase (DGAT) and accumulates elevated amounts of cyclopropane fatty acids, wherein the transgenic plant is an oilseed crop plant selected from the group consisting of soybean, safflower, sunflower, canola, palm, *Brassica*, Cranbe and Camelina.

2. The transgenic plant of claim 1 that accumulates cyclopropane fatty acids in its seed.

3. The seed of the transgenic plant of claim 1 wherein the cyclopropane fatty acids comprise between about five percent (5%) and about sixty percent (60%) of the total seed fatty acid.

4. The seed of the transgenic plant of claim 1 wherein the cyclopropane fatty acids comprise between about ten percent (10%) and about forty percent (40%) of the total seed fatty acid.

5. A method producing cyclopropane fatty acids in an oilseed crop plant, the method comprising transforming *fad2fae1* plant having higher levels of oleic acid than a wild type plant with a construct comprising a nucleic acid sequence encoding an *Escherichia coli* cyclopropane synthase and a nucleic acid sequence encoding a *Sterculia foetida* diacylglycerol acyltransferase (DGAT), wherein the oilseed crop plant accumulates elevated amounts of cyclopropane fatty acids, wherein the transgenic plant is an oilseed crop plant selected from the group consisting of soybean, safflower, sunflower, canola, palm, *Brassica*, Cranbe and Camelina.

6. The method of claim 5, wherein the transgenic plant accumulates cyclopropane fatty acids in its seed.

7. The method of claim 5, wherein the cyclopropane fatty acids comprise between about five percent (5%) and about sixty percent (60%) of the total seed fatty acid.

8. The method of claim 5 wherein the cyclopropane fatty acids comprise between about ten percent (10%) and about forty percent (40%) of the total seed fatty acid.

* * * * *